Right front seat belt or left front seat belt does not roll up completely

Topic number	LI91.40-P-053536
Version	1
Function group	91.40 - Seat belts, emergency tensioning retractors
Date	4/20/12
Validity	Model series 207, 218 in production period from 09.2011 up to and including 01.2012
Reason for change	

Complaint

Right front seat belt or left front seat belt does not roll up completely.

Cause

Belt strap scrapes on retractor housing.

Attachments		
ile	Description	
ricture 1.jpg	Not OK alignment of reversible emergency tensioning retractor	

Remedy

Realign the reversible emergency tensioning retractor within the installation tolerance.

- Slacken the mounting bolts on the reversible emergency tensioning retractor.
- Push the reversible emergency tensioning retractor at the upper mounting bolt towards the rear of the vehicle and tighten the mounting bolt.

XENTRY TIPS

Correct the torque at the mounting bolts.

Not OK connection: Shown on model series 218 right front seat - Figure 1

OK connection: Shown on model series 218 right front seat - Figure 2

OK connection: Shown on model series 207 left front seat - Figure 3

Note: After aligning the reversible emergency tensioning retractor, unroll the belt completely.

Do not replace any belts!

Attachments	
File	Description
Picture 2.jpg	OK alignment of reversible emergency tensioning retractor. Shown on right front seat in model series 218.
Picture 3.jpg	OK alignment of reversible emergency tensioning retractor. Shown on left front seat in model series 207.

WIS-References		
Document number	Title	Note

XENTRY TIPS

AR91.40-P-0630EC	Remove/install seat belt with emergency tensioning retractor	Model 207
AR91.40-P-0630CW	Remove/install seat belt with emergency tensioning retractor	Model 218

Symptoms
Body > Safety system > Seat belt > Seat belt > Belt strap sags
Body > Safety system > Seat belt > Seat belt > Belt strap rolls up poorly

Operation numbers/damage codes					
Op. no.	Operation text	Time	Damage code	Note	
			91A5252	Left front seat belt inertia reel	
			91N5252	Right front seat belt inertia reel	