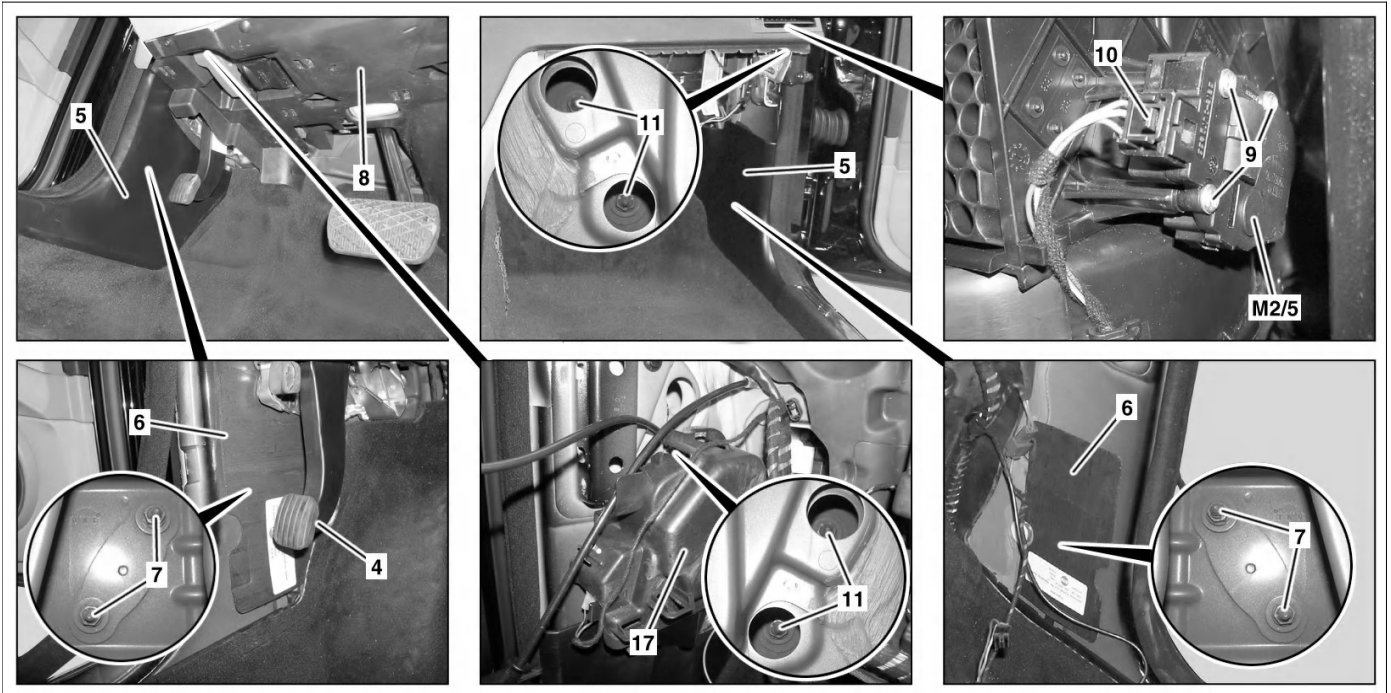


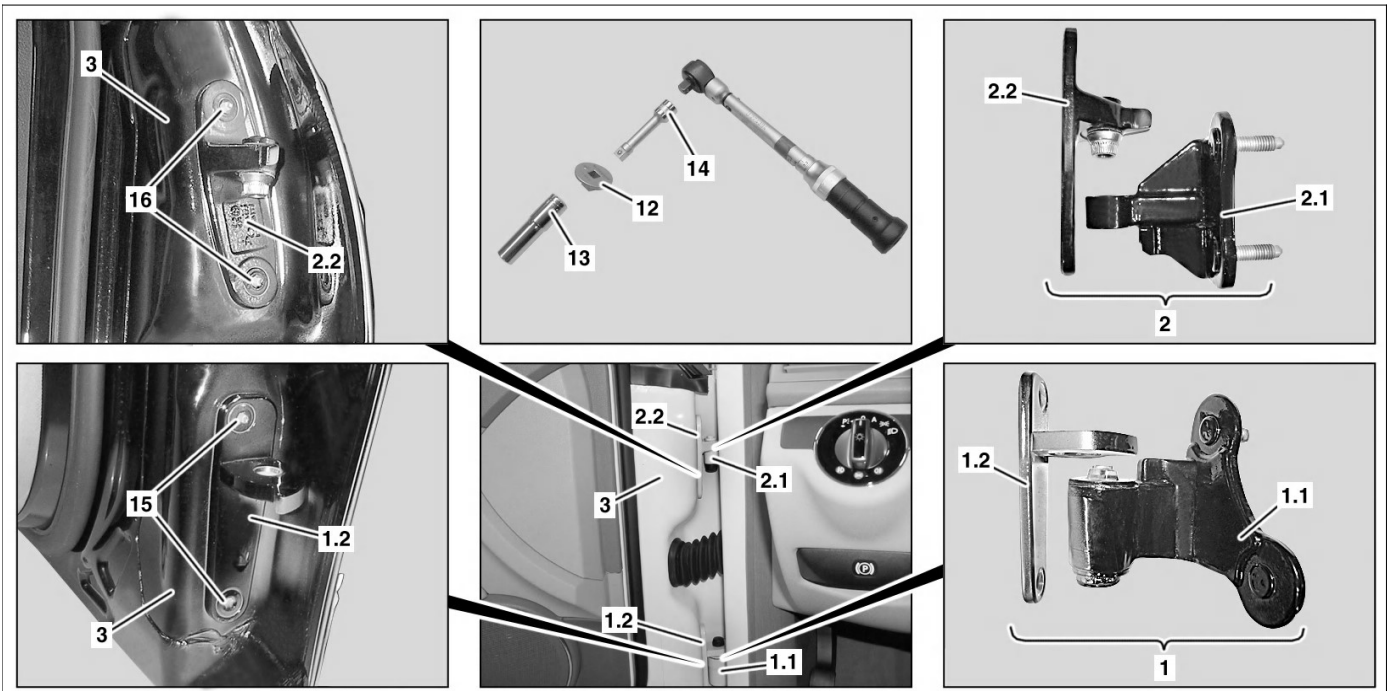
Model 204, 207, 218
 Model 212
 except code Z04 (Light armoring)



P72.10-3426-09

Shown on model 204.002

- | | | | | | |
|---|----------------------------|----|-----------------------------|------|--|
| 4 | <i>Parking brake pedal</i> | 8 | <i>Dashboard cover</i> | 11 | <i>Nuts</i> |
| 5 | <i>Cover</i> | 9 | <i>Bolts</i> | 17 | <i>Cover</i> |
| 6 | <i>Insulation mat</i> | 10 | <i>Electrical connector</i> | M2/5 | <i>Fresh air/air recirculation flap actuator motor</i> |
| 7 | <i>Nuts</i> | | | | |



P72.10-3427-09

Shown on left front door on model 204.0

15	Position upper door hinge leaf (1.2) on front door (3) and tighten bolts (15) with thread locking agent	When installing lower door hinge leaf (1.2). Model 204, 207 Model 212 except code Z04 (Light armoring) Bolt, door hinge on front door Model 218 Bolt, hinge to front door Loctite 243	*BA72.10-P-1001-01S *BA72.10-P-1003-01M *BR00.45-Z-1066-01A
16	Repair paint damage on bolt heads		
17	Position top A-pillar hinge leaf (2.1) and tighten nuts (11) Notice Notes on self-locking nuts and bolts	When installing upper A-pillar hinge leaf (2.1). Replace damaged seal on top A-pillar hinge leaf (2.1). O model 204 a 3/8 to 1/2 (12) connection and a socket wrench (13) with a length of 77 mm and size of 13 mm is required to loosen the nuts (11) on the passenger side. An additional corresponding extension (14) is required to tighten the nuts (11) on the driver side. Model 204 Model 207 Model 212 except code Z04 (Light armoring) Nut/bolt for door hinge on A-pillar Model 218 Bolt/nut, hinge to A-pillar	AH00.00-P-0001-01KOA *BA72.10-P-1002-01S *BA72.10-P-1004-01M
18	Tighten bolt on upper A-pillar hinge leaf (2.1) on outside of A-pillar	When installing upper A-pillar hinge leaf (2.1). Model 204.3 Model 207 Nut/bolt for door hinge on A-pillar	*BA72.10-P-1002-01S
19	Position bottom A-pillar hinge leaf (1.1) and tighten nuts (7) Notice Notes on self-locking nuts and bolts	When installing lower A-pillar hinge leaf (1.1). Replace damaged seal on bottom A-pillar hinge leaf (1.1). Model 204, 207 Model 212 except code Z04 (Light armoring) Nut/bolt for door hinge on A-pillar Model 218 Bolt/nut, hinge to A-pillar	AH00.00-P-0001-01KOA *BA72.10-P-1002-01S *BA72.10-P-1004-01M
20	Tighten bolt on lower A-pillar hinge leaf (1.1) on outside of A-pillar	When installing lower A-pillar hinge leaf (1.1). Model 204.3 Model 207 Nut/bolt for door hinge on A-pillar	*BA72.10-P-1002-01S
21	Install front door (3)	Model 204, 207, 218 Model 212 except code Z04 (Light armoring)	AR72.10-P-0500CW
22	Adjust front door (3) and complete vehicle		AR72.10-P-0550CW
23	Danger Risk of explosion and poisoning caused by solvent vapors and gasses. Risk of injury to skin and eyes when working with anticorrosion agents Protect front door(3) and A-pillar in area of upper door hinge (2) and lower door hinge (1) against corrosion; remove excessive wax	Never spray corrosion protection on flames or hot, glowing objects and keep them well away from all potential sources of ignition. Use them only in well-ventilated rooms; wear respiratory protection. Wax for engine compartment (400 ml spray can)	AS97.00-Z-0001-01A *BR00.45-Z-1018-05A

Front door

Number	Designation	Model 204	Model 207
BA72.10-P-1001-01S	Bolt, door hinge on front door	Nm 34	37

Front door

Number	Designation	Model 212 except code Z04 (Light armoring)
BA72.10-P-1001-01S	Bolt, door hinge on front door	Nm 34

Front door

Number	Designation		Model 204	Model 207
BA72.10-P-1002-01S	Nut/bolt for door hinge on A-pillar	Nm	34	37

Nm Front door

Number	Designation		Model 212 except code Z04 (Light armoring)
BA72.10-P-1002-01S	Nut/bolt for door hinge on A-pillar	Nm	34

Nm Front door

Number	Designation		Model 218
BA72.10-P-1003-01M	Bolt, hinge to front door	Nm	34

Nm Front door

Number	Designation		Model 218
BA72.10-P-1004-01M	Bolt/nut, hinge to A-pillar	Nm	34

Repair materials

Number	Designation	Order number
BR00.45-Z-1018-05A	Wax for engine compartment (400 ml spray can)	A 000 986 33 70 10
BR00.45-Z-1066-01A	Loctite 243	A 613 989 09 71 09