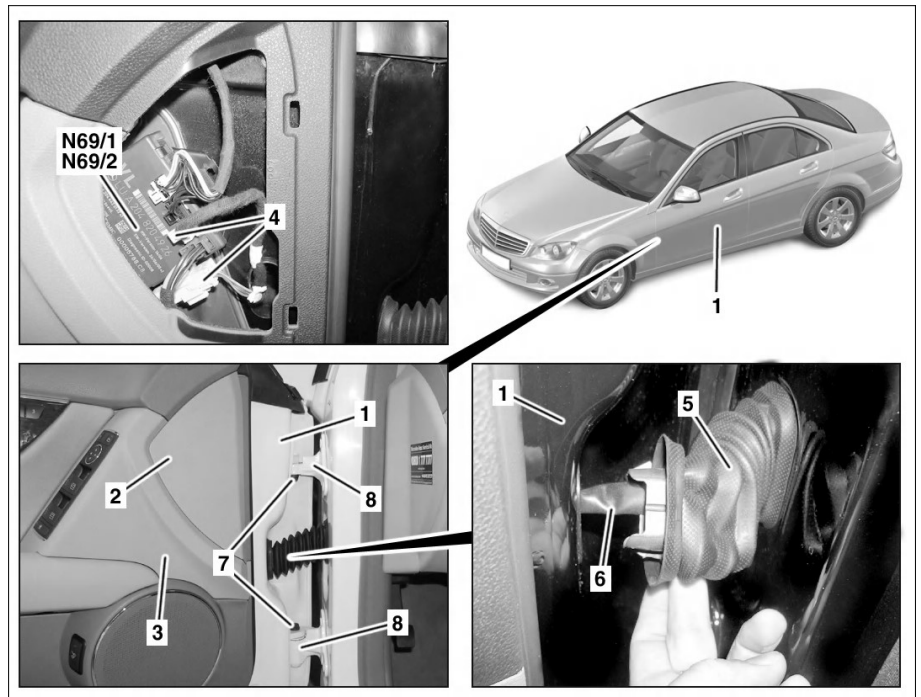


Model 204, 207, 212, 218


Shown with model 204.0

- 1 Front door
 2 Cover
 3 Door lining
 4 Electrical connectors
 5 Protective tubing
 6 Electrical wiring harness
 7 Bolts
 8 Hinge
 N69/1 Left front door control unit
 N69/2 Right front door control unit



P72.10-3398-06

	Danger!	Risk of injury caused by fingers being jammed or pinched when removing, installing or aligning hoods, doors, trunk lid/rear-end door or sliding roof.	No parts of the body or limbs should be within the operating area when the components are moving.	AS00.00-Z-0011-01A
		Remove/install		
1		Completely lower crank window in front door (1)		
2		Disconnect battery ground line	Model 204 Model 207, 212, 218	AR54.10-P-0003CW AR54.10-P-0003EW
3		Unclip cover (2) from door lining (3)		*110589035900
4		Disconnect electrical connectors (4) from left front door control unit (N691) or right front door control unit (N692) Information on preventing damage to electronic components due to electrostatic discharge		AH54.00-P-0001-01A
5		Unclip protective hose (5) from front door (1)		*110589035900
6		Pull wiring harness (6) out of front door (1)		Installation: Observe installation position of insulation material around electrical wiring harness (6).
7		Remove caps from bolts (7) and unscrew bolts (7)		Installation: Use Loctite thread locking agent. Repair paint damage on bolt heads.
				Model 204 Model 207 Model 212 except code Z04 (Light armoring) Model 212 with code Z04 (Light armoring)Screw/bolt to door hinge shaft
				Model 218Bolt at hinge leaf connection Loctite 243
8		Remove front door (1) from hinges (8) with aid of helper and lay down on suitable base		Carefully remove front door(1). Danger of damaging paint on front door (1) and fender.
				*BA72.10-P-1003-01S *BA72.10-P-1005-01M *BR00.45-Z-1066-01A

9	Remove hinge leaf of upper hinge (8) on door side	Model 204 (except 204.3) Model 212 (except 212.1) except code Z04 (Light armoring) When replacing front door (1). i Installation: Remove hinge leaf of upper hinge (8) on door side and replace with eccentric hinge leaf.	AR72.10-P-2660CW
10	Perform cavity preservation	When replacing front door (1). Model 204 Model 207 Model 212.0/1 Model 218	AR97.20-P-1500CW AR97.20-P-1500EC AR97.20-P-1500EW AR97.20-P-1500EL
11	Install in the reverse order		
	Check		
12	Check adjustment of front door (1)		AR72.10-P-0550CW
13	Check for proper function and synchronize power window		

Nm Front door

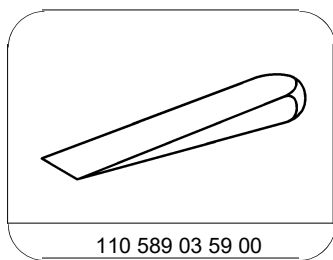
Number	Designation		Model 204	Model 207
BA72.10-P-1003-01S	Screw/bolt to door hinge shaft	Nm	34	34

Nm Front door

Number	Designation		Model 212 except code Z04 (Light armoring)	Model 212 with code Z04 (Light armoring)
BA72.10-P-1003-01S	Screw/bolt to door hinge shaft	Nm	34	34

Nm Front door

Number	Designation		Model 218
BA72.10-P-1005-01M	Bolt at hinge leaf connection	Nm	34



110 589 03 59 00

Mounting wedge

Repair materials

Number	Designation	Order number
BR00.45-Z-1066-01A	Loctite 243	A 613 989 09 71 09