Date:	August 16, 2007
Order No.:	S-B-68.00/54a
Supersedes:	S-B-68.00/54
Group:	68

Revision: **Revised to emphasize water leakage into systems as the cause of their malfunctioning.**

SUBJECT: ***Model 164 / 203 / 209 / 211 / 216 / 219 / 221 / 251***

Model Year - All

One-Time Use of Expansion Rivet with Sealing Function - Protecting Systems from Water

It has been observed that the sealing action of the expansion or body-bound rivet does not work once it is removed.

⚠ WARNING

The reuse of expansion rivets may result in cost-intensive damage to control modules or electrical components because they will not longer fit securely enough to protect systems from water.

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1. The expansion rivets become deformed after they have been removed (Figure 1).

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2. They can also become cracked after they are removed (Figure 2).

Figure 2   P68.4491-11

3. Anytime it is necessary to remove one of these rivets, throw it out and replace it with a new one (Figure 3).

Figure 3

4. Critical installation locations are the D-pillar cover in the rear-end door on the Model 251 (Figure 3).
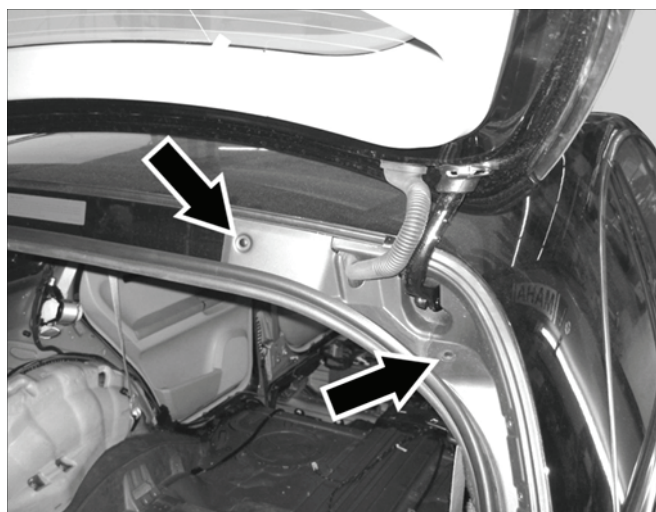

Figure 3   P68.00-4489-11

5. Another critical installation location is the body shell cover of the trunk lid as shown on the Model 221 (Figure 4).

6. Other locations include, among others: right rear fender on Model 211; paneling and lining of luggage compartment cover on Model 209 and 211; head protection curtain on Model 219; the A-, B- and C-Pillar paneling on Model X164; and the heater case on Model 221.
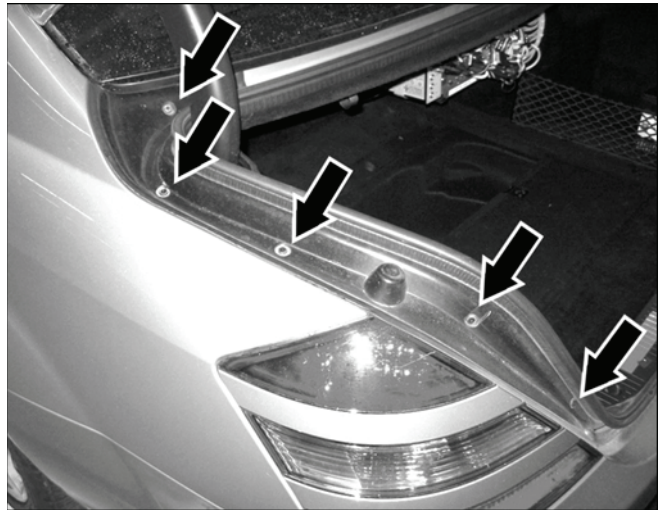

Figure 4   P68.00-4488-11

Parts Information

Qty.	Part Name	Part Number
1	Body-Bound or Expansion Rivet	A000 991 59 40 supersedes to A000 991 69 40