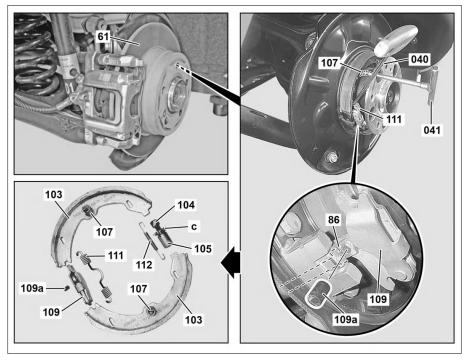
Model 207, 212, 218

040 Removal and installation tool 041 Installation tool 61 Brake disk 86 Rear brake cable 103 Brake shoe 104 Thrust piece 105 Brake adjuster 107 Retaining spring 109 Expansion lock 109a Pin 111 Return spring Return spring 112 Thumbwheel

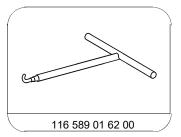
С

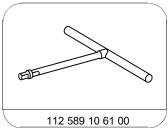


P42.20-2634-06

⚠ Danger	Risk of death caused by vehicle slipping or toppling off of the lifting platform.	Align vehicle between vehicle lift columns and position the four support plates at the vehicle lift support points specified by the vehicle manufacturer.	AS00.00-Z-0010-01A
	Risk of injury . Skin or eye injuries may result when handling hot or glowing objects.	Wear protective gloves, protective clothing and safety glasses, if necessary.	AS00.00-Z-0002-01A
Notice	Notes on repairs to brake system		AH42.00-P-0003-01A
	Notes on safety-relevant components		AH00.00-Z-0019-01A
XX	Remove/install		
2	Remove appropriate brake disk (61) Unhook retracting spring (111) using removal	Model 207 Model 212 (except 212.074/075/076/077/092/274/275/276/277/29 2) except code B07 (AMG - ceramic brake system) Model 218 (except 218.374/375/376/392/974/975/976/992) except code B07 (AMG - ceramic brake system) Model 212.074/075/076/077/092/274/275/276/277/29 2 Model 218.374/375/376/392/974/975/976/992 I Installation: Note installation position of	AR42.10-P-0240CMG
	and installation tool (040)	retracting spring (111). Standard Position of retracting spring (111).	*116589016200
3	Remove retaining springs (107) with installation tool (041)	i Compress retaining springs (107) and turn counterclockwise or clockwise through 90°.	*112589106100
4	Remove brake shoes (103) with brake adjuste (105) and retracting spring (112)		
5	Remove retracting spring (112) and brake adjuster (105)	i Installation: Apply light coating of grease to thread on thrust piece (104) and inner cylinder of brake adjuster (105). Turn back brake adjuster (105) by adjustment wheel (c) and install so that the thrust piece (104) touches the upper brake shoe (103). Paste, hot lubrication 1 kg, DBL 6879.20	*BR00.45-Z-1005-06A

6	Open expansion lock (109) and press pin (109a) out of expansion lock (109) and rear brake cable (86)	i Installation: Lightly grease the pin (109a) and the bearing and slide surfaces on the expansion lock (109).	
		Paste, hot lubrication 1 kg, DBL 6879.20	*BR00.45-Z-1005-06A
4	Check	radio, not raphication 1 kg, BB2 0070:20	B100.10 2 1000 00/1
7	Check brake disk (61), brake shoes (103), retaining springs (107) and retracting springs (111, 112) for damage and wear	If a problem arises	
		Replace brake disk (61), brake shoes (103), retaining springs (107) and retracting springs (111, 112).	
8	Check expansion lock (109) for ease of movement and damage	If a problem arises	
		↓	
		Replace expansion lock (109).	
9	Check front brake cable of parking brake for ease of movement and chafe marks	If a problem arises	
		↓	
		Replace front brake cable.	
		Model 207	AR42.20-P-0520CW
		Model 212 (except 212.095/098/195/298), 218	AR42.20-P-0520EW
10	Check center brake cable of parking brake for ease of movement and chafe marks	If a problem arises	
		↓	
		Replace center brake cable.	
		Model 207	AR42.20-P-0523CW
		Model 212, 218	AR42.20-P-0523EW
11	Check rear brake cable (86) of parking brake for ease of movement and chafe marks	If a problem arises	
		↓	
		Install new rear brake cable (86).	
			AR42.20-P-0525EW
12	Install in the reverse order		
13	Adjust parking brake		AR42.20-P-0540EW
<u>A</u> Danger	Risk of death caused by limbs being caught or crushed by rotating parts when performing tests on the brake test stand	Never leave the vehicle unattended on the rollers except in an emergency. Ensure that no one is under the vehicle or near rotating parts during testing. In case of emergency, use the EMERGENCY OFF switch to shut down test stand.	AS42.00-Z-0001-01A
14	Bed in the parking-brake brakes Notes on the evaluating and interpreting brake		AH42.00-D-0004-01KOS
	tests on test stands		
⊯ AP			AP42.20-P-4290-01BA
15	Carry out brake test on the test stand		
	The state of the s	1	AP42.00-P-4290BA





Removal and installation tool

Installation tool

Repair materials

Number	Designation	Order number
BR00.45-Z-1005-06A	Paste, hot lubrication 1 kg, DBL 6879.20	A 000 989 76 51