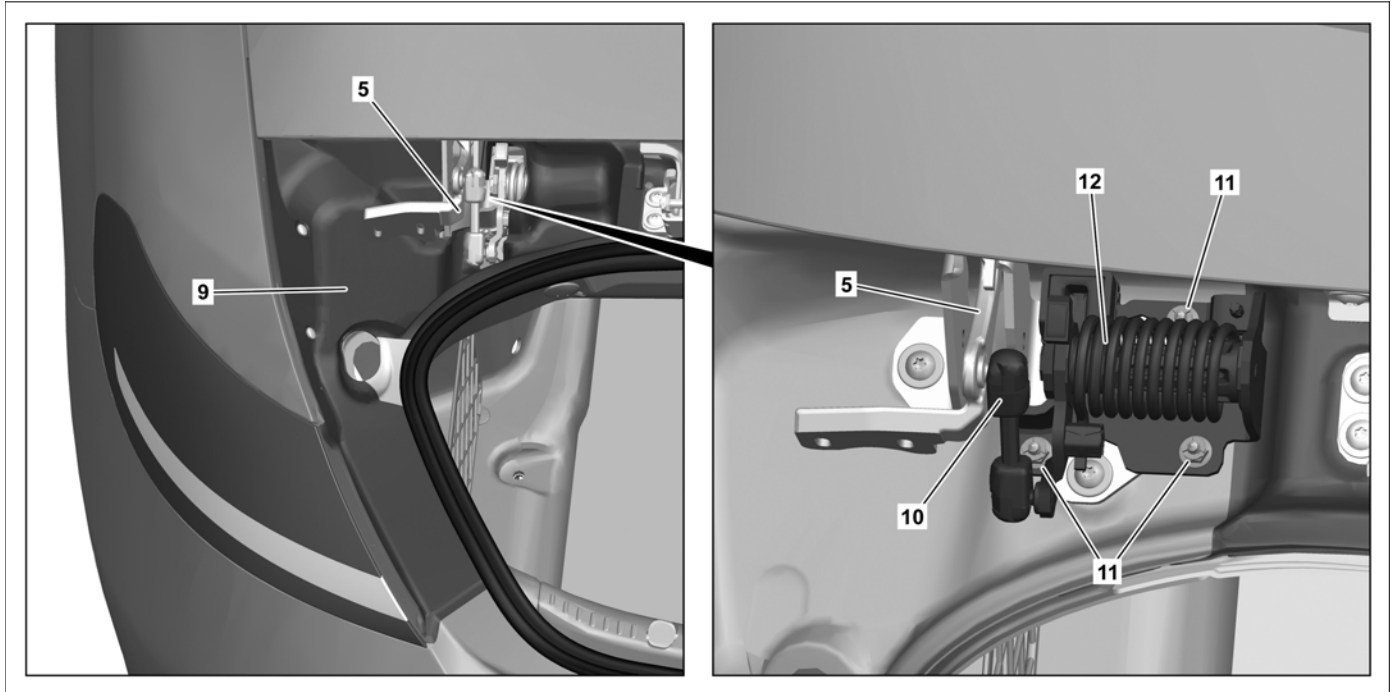


Model 205.4, 207.4, 238.4

### Modification notes

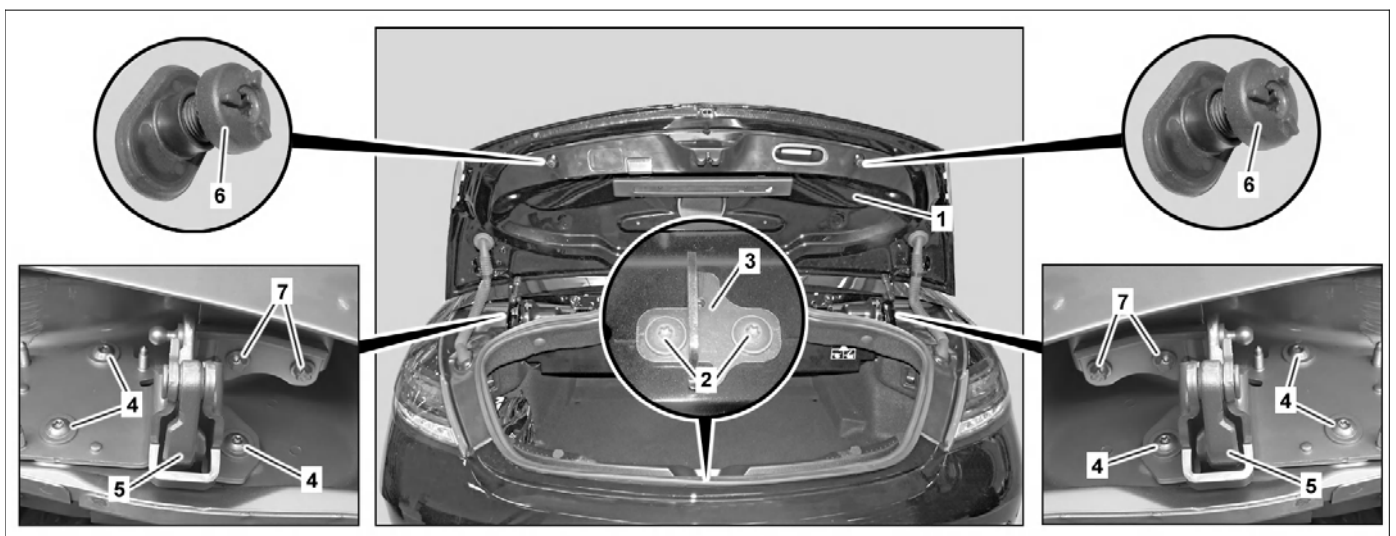
14.10.2019	Method modified.		
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P88.50-A024-09

Shown on model 205.4 at left side of vehicle with removed trunk lid

- |             |                        |
|-------------|------------------------|
| 5 Hinge     | 11 Nuts                |
| 9 Cover     | 12 Torsion spring unit |
| 10 Link rod |                        |



P88.50-A025-08

Shown on model 205.4

- |             |               |
|-------------|---------------|
| 1 Trunk lid | 5 Hinge       |
| 2 Bolts     | 6 Stop buffer |

 Warning	<b>Risk of injury</b> caused by fingers being jammed or pinched when removing, installing or aligning hoods, doors, trunk lid/rear-end door or sliding roof.	No parts of the body or limbs should be within the operating area when the components are moving.	AS00.00-Z-0011-01A
	<b>Check</b>		
1	Check gaps.	Model 205.4 Model 207.4 Model 238.4 Model 205.4 Trunk lid to fender at rear, top Model 205.4 Trunk lid to bumper Model 205.4 Soft top compartment lid to trunk lid Model 205.4 Outside of taillamp to inside of taillamp Model 207.4 Gap dimension Model 207.4 Gap dimension Model 238.4 Trunk lid to fender at rear, top Model 238.4 Trunk lid to bumper Model 238.4 Soft top compartment lid to trunk lid Model 238.4 Outside of taillamp to inside of taillamp  Feeler gauge	AR60.00-P-0700-01LW AR60.00-P-0700-01EC AR60.00-P-0700-01LWO *BE60.00-P-1012-01BB *BE60.00-P-1014-01BB *BE60.00-P-1035-01BB *BE60.00-P-1022-01BB *BE60.00-P-1003-01W *BE60.00-P-1005-01W *BE60.00-P-1009-01HA *BE60.00-P-1011-01HA *BE60.00-P-1022-01HA *BE60.00-P-1014-01HA *129589032100
	<b>Remove</b>		
2	Remove rear-end center-section trim.	Model 205.4, 207.4, 238.4 Model 205.4, 238.4	AR68.30-P-4785LW
3	Release screws (2) of lock striker (3).		
4	Remove covers (9).	If the trunk lid (1) is adjusted in the longitudinal or transverse direction.	
5	Disconnect link rods (10) from ball pin at left and right hinge (5).	Model 205.4, 238.4 If the trunk lid (1) is adjusted in the longitudinal or transverse direction.	
6	Remove nuts (11) at left and right torsion spring unit (12).	Model 205.4, 238.4 If the trunk lid (1) is adjusted in the longitudinal or transverse direction.	
7	Remove torsion spring unit (12) on left and right.	Model 205.4, 238.4 If the trunk lid (1) is adjusted in the longitudinal or transverse direction.	
	<b>Adjustment in longitudinal and/or transverse direction</b>		
8	Release screws (4) at left and right hinge (5).		
9	Adjust trunk lid (1) in longitudinal and/or transverse direction.	Model 205.4 Trunk lid to fender at rear, top Model 205.4 Soft top compartment lid to trunk lid Model 205.4 Outside of taillamp to inside of taillamp Model 207.4 Gap dimension Model 207.4 Gap dimension Model 238.4 Trunk lid to fender at rear, top Model 238.4 Soft top compartment lid to trunk lid Model 238.4 Outside of taillamp to inside of taillamp  Feeler gauge	*BE60.00-P-1012-01BB *BE60.00-P-1035-01BB *BE60.00-P-1022-01BB *BE60.00-P-1003-01W *BE60.00-P-1005-01W *BE60.00-P-1009-01HA *BE60.00-P-1022-01HA *BE60.00-P-1014-01HA *129589032100
10	Tighten screws (4) at left and right hinge (5).	 Model 207.4 Mount, hinge lever to body  Model 205.4, 238.4 Bolt, mounting console to body	*BA88.50-P-1001-01E *BA88.50-P-1003-03A
	<b>Adjust height</b>		
11	Fully screw in stop buffers (6).		
12	Release screws (7) on left and right.		
13	Adjust height of trunk lid (1) relative to soft top compartment cover.	 Upper edge of trunk lid (1) must be flush with soft top compartment cover and fenders.	
14	Tighten screws (7) on left and right.	 Model 205.4, 238.4 Bolt, hinge bracket to trunk lid  Model 207.4 Nut/bolt, hinge lever to trunk lid	*BA88.50-P-1001-03A *BA88.50-P-1002-01E

15	Adjust height of trunk lid (1) relative to bumper by moving lock striker (3).	Upper edge of trunk lid (1) must be flush with fenders. Model 205.4 Trunk lid to bumper Model 207.4 Gap dimension Model 238.4 Trunk lid to bumper Feeler gauge	*BE60.00-P-1014-01BB *BE60.00-P-1003-01W *BE60.00-P-1011-01HA *129589032100
16	Align lock striker (3) so that centered with trunk lid lock and tighten screws (2).		
17	Mark stop buffers (6) in contact area with chalk.		
18	Screw in stop buffers (6) in small steps until trunk lid (1) rests on stop buffers (6) in closed condition.	A chalk mark must be visible on contact surface.	
19	Unscrew left and right stop buffer (6) by one quarter turn.	To prevent vibrations, the trunk lid (1) is slightly tensioned.	
	<b>Install</b>		
20	Repair paint damage in area of hinges (5) with primer filler and/or touch-up paint pen.	Use only primer filler and paints approved by Daimler AG: <a href="https://xentry.daimler.com">https://xentry.daimler.com</a>	
21	Install torsion spring unit (12) on left and right.	Model 205.4, 238.4 If the trunk lid (1) has been adjusted in the longitudinal or transverse direction.	
22	Attach and tighten nuts (11) at left and right torsion spring unit (12).	Model 205.4, 238.4 If the trunk lid (1) has been adjusted in the longitudinal or transverse direction.	
23	Attach link rods (10) at left and right hinge (5).	Model 205.4, 238.4 If the trunk lid (1) has been adjusted in the longitudinal or transverse direction.	
24	Install covers (9).	If the trunk lid (1) has been adjusted in the longitudinal or transverse direction.	
25	Install rear-end center-section trim.	Model 205.4, 207.4, 238.4 Model 205.4, 238.4	AR68.30-P-4785LW
	<b>Calibrate</b>		
26	Calibrate rear 360° camera with vehicle diagnosis system.	Model 205.4, 207.4, 238.4 with code 501 (360° camera) Model 205.4 with code 501 (360° camera) Model 207.4 with code 501 (360° camera) Model 238.4 with code 501 (360° camera)	AD00.00-P-2000-04B <b>AD00.00-P-2000-04A</b> AD00.00-P-2000-06LWO

Check values for gaps

Number	Designation				Model 207.4
BE60.00-P-1003-01W	Gap dimension	Trunk lid to rear fender, top	Dimension "H"	mm	4 (± 1)
		Trunk lid to bumper	Dimension "I"	mm	5,5 (± 2)
		Rear fender to taillamp	Dimension "J"	mm	2 (+1,5/-1)
		Taillamp to bumper	Dimension "K"	mm	2 (± 1)
		Taillamp, trunk lid to taillamp	Dimension "L"	mm	4 (± 1)
		Picture			<b>AR60.00-P-0700-01 EC</b>

Check values for gaps

Number	Designation				Model 207.4
BE60.00-P-1005-01W	Gap dimension	Soft top compartment lid to rear fender	Dimension "N"	mm	4 (± 1)
		Soft top compartment lid to trunk lid	Dimension "O"	mm	4 (+1,5/-0,5)
		Wind deflector to A-pillar	Dimension "P"	mm	3,5 (± 1,5)
		Wind deflector to water deflector	Dimension "Q"	mm	2,1 (± 1)
		Picture			<b>AR60.00-P-0700-01 EC</b>

Check values for gap dimensions

Number	Designation	Model 238.4
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BE60.00-P-1009-01HA	Trunk lid to fender at rear, top	Dimension "K"	mm	3 ( $\pm 0,5$ )
		Dimension "K1"	mm	-
		For picture, see		AR60.00-P-0700-01 LWO

Check values for gap dimensions

Number	Designation	Model 238.4		
BE60.00-P-1011-01HA	Trunk lid to bumper	Dimension "M1"	mm	5,5 ( $\pm 1$ )
		For picture, see		AR60.00-P-0700-01 LWO

Check values for gap dimensions

Number	Designation	Model 205.4		
BE60.00-P-1012-01BB	Trunk lid to fender at rear, top	Dimension "K"	mm	3,5 ( $\pm 0,5$ )
		Dimension "K1"	mm	-
		For picture, see		AR60.00-P-0700-01 LW

Check values for gap dimensions

Number	Designation	Model 205.4		
BE60.00-P-1014-01BB	Trunk lid to bumper	Dimension "M"	mm	-
		Dimension "M1"	mm	5,5 ( $\pm 1$ )
		For picture, see		AR60.00-P-0700-01 LW

Check values for gap dimensions

Number	Designation	Model 238.4		
BE60.00-P-1014-01HA	Outside of taillamp to inside of taillamp	Dimension "T"	mm	4 ( $\pm 1$ )
		For picture, see		AR60.00-P-0700-01 LWO

Check values for gap dimensions

Number	Designation	Model 205.4		
BE60.00-P-1022-01BB	Outside of taillamp to inside of taillamp	Dimension "T"	mm	3,5 ( $\pm 1$ )
		For picture, see		AR60.00-P-0700-01 LW

Check values for gap dimensions

Number	Designation	Model 238.4		
BE60.00-P-1022-01HA	Soft top compartment lid to trunk lid	Dimension "Z4"	mm	5 ( $\pm 0,5$ )
		For picture, see		AR60.00-P-0700-01 LWO

Check values for gap dimensions

Number	Designation	Model 205.4		
BE60.00-P-1035-01BB	Soft top compartment lid to trunk lid	Dimension "Z4"	mm	5 ( $\pm 0,5$ )
		For picture, see		AR60.00-P-0700-01 LW

 Trunk lid

Number	Designation	Model 207.4	
BA88.50-P-1001-01E	Mount, hinge lever to body	Nm	10

 Trunk lid

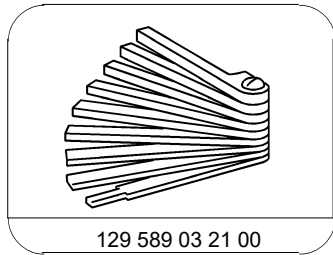
Number	Designation	Model 205		Model 238
BA88.50-P-1001-03A	Bolt, hinge bracket to trunk lid	Nm	12	10

**Nm** Trunk lid

Number	Designation	Model 207.4
BA88.50-P-1002-01E	Nut/bolt, hinge lever to trunk lid	Nm 10

**Nm** Trunk lid

Number	Designation	Model 205	Model 238
BA88.50-P-1003-03A	Bolt, mounting console to body	Nm 10	10



Feeler gauge