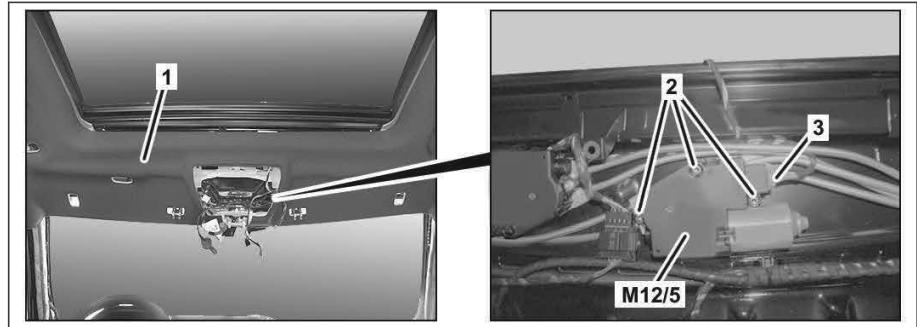


AR77.21-P-0490EW	Remove/install motor for roller sun blind on panoramic sliding roof	26.9.13
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**MODEL** 204.3, 207.3, 212.0/1/2  
with CODE 413 (Panoramic glass roof with top sliding roof)

Shown on model 212.0

- 1 Headliner
- 2 Bolts
- 3 Electrical connector
- M12/5 Panoramic sliding roof roller sun blind drive unit



P77.21-2264-04

	Remove/install		
1.1	Loosen headliner (1) in front area	MODEL 204.3, 207.3 with CODE 413 (Panoramic glass roof with top sliding roof)	AR68.30-P-4300EC
1.2	Loosen headliner (1) in front area up to B-pillars	MODEL 212.0/1/2 with CODE 413 (Panoramic glass roof with top sliding roof) MODEL 212.0/1 with CODE 413 (Panoramic glass roof with top sliding roof)	AR68.30-P-4300EW
2	Lower headliner (1), disconnect electrical connector (3)	 Carefully lower headliner (1). Headliner (1) can be damaged.	
3	Carefully lower headliner (1), remove screws (2) and remove panoramic sliding sunroof roller sun blind drive unit (M12/5)	 Carefully lower headliner (1). Headliner (1) can be damaged.  <b>Installation:</b> First position bolts (2) and then tighten.	
4	Install in the reverse order		
5	Perform teach-in run for anti-pinch protection and normalization of panoramic sliding sunroof Connect STAR DIAGNOSIS and read out fault memory		AD00.00-P-2000-04A