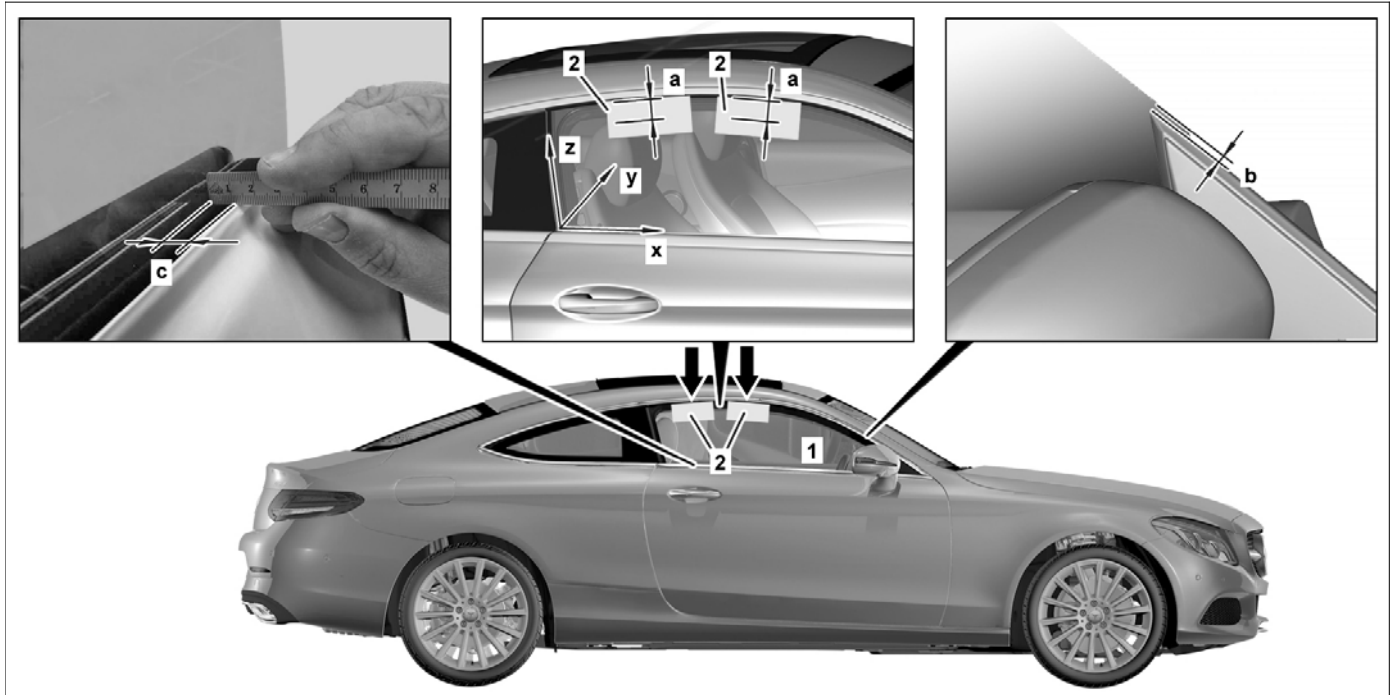


Model 205.3

Model 238.3

## Modification notes

12.07.2019	Bolt, window to window lifter	Model 205.3/4	BA72.10-P-1006-01W
12.07.2019	Bolt, window to window lifter	Model 238	BA72.10-P-1006-01W



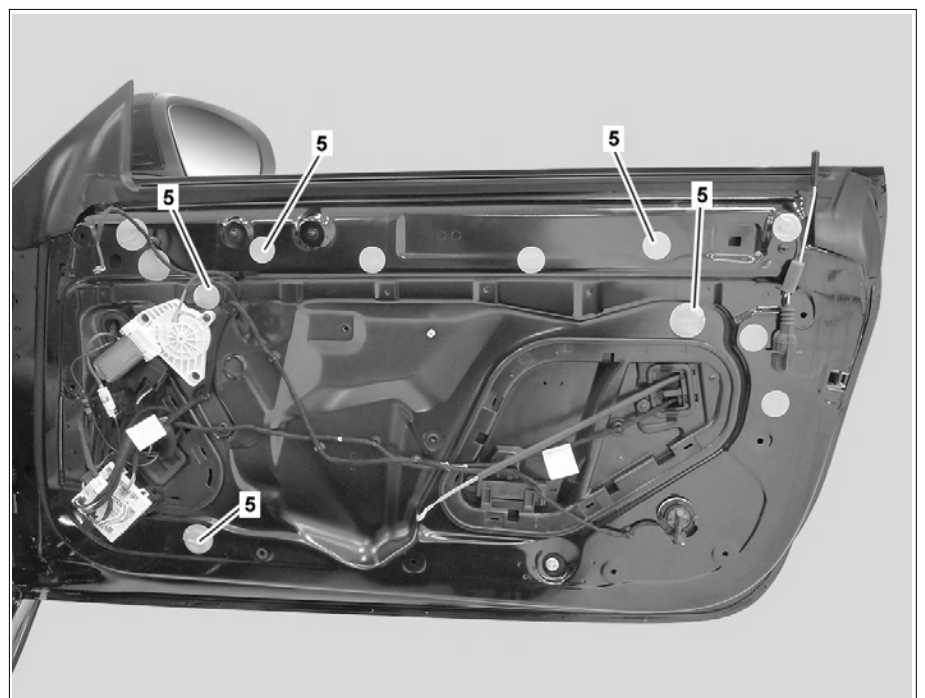
P67.30-2398-09














## Shown on model 205.3


- 1 Front side window  
 2 Adhesive straps  
 a Dimension

- b Dimension  
 c Dimension

- 5 Adhesive tape



☐	Check		
1	Check adjustment of front door	Adjust driver door Model 205.3 Adjust driver door Model 238.3 Adjust front passenger door Model 205.3 Adjust front passenger door Model 238.3  Correct adjustment of the front door is a prerequisite for the adjustment of the front side window (1).	AR72.10-P-0551LW  AR72.10-P-0551LWO AR72.10-P-0552LW AR72.10-P-0552LWO
2	Remove mirror triangle cover		
3	Remove sealing rail on front side window (1) outside	 Carefully remove sealing rail on front side window (1). Otherwise it may be damaged.  Mounting wedge	*110589035900
4	Apply adhesive tapes (2) flush at top edge of front side window (1) (arrows) as shown	 Apply adhesive tapes (2) at large distance to one another if possible.	
5	Completely lower front side window (1) and then move again to upper end position		
6	Close front door		
7	Make markings on tapes (2) at lower edge of roof paneling		
8	Open front door, determine dimensions (a, b, c) and compare with specified values	 Determine dimension (c) at two points at large distance if possible.  Note deviations between actual and specified values. Insertion depth of side window in soft top/roof edge Door flange to side window Protrusion of side window at mirror triangle	*BE67.30-P-1001-03B  *BE67.30-P-1003-03B *BE67.30-P-1004-03B
	<b>Adjust</b>		
9	Remove door lining	Model 205.3 Model 238.3	AR72.10-P-1000LW AR72.10-P-1000LWO
10	Remove adhesive tapes (5)		
11	Adjust front side window (1)	 Observe previously noted deviations.  Bolt/nut, power window lifter of side windows to inner panel  Bolt, window to window lifter  Socket wrench	AR67.30-P-0100-01LWR  *BA67.30-P-1002-01B  *BA72.10-P-1006-01W *209589000900
☐	Check		
12	Position door lining on front door and connect electrical connectors of switch group on front door control unit		
13	Completely lower front side window (1) and then move again to upper end position		
14	Remove electrical connectors on front door control unit switch group and door lining		
15	Close front door		
16	Again make markings on adhesive tapes (2) at the bottom edge of the soft top		
17	Again open front door and check dimensions (a, b, c)	Insertion depth of side window in soft top/roof edge Door flange to side window Protrusion of side window at mirror triangle In the case of complaints. ↓ Adjust once again front side window (1).  Bolt/nut, power window lifter of side windows to inner panel  Bolt, window to window lifter  Socket wrench	*BE67.30-P-1001-03B  *BE67.30-P-1003-03B *BE67.30-P-1004-03B    AR67.30-P-0100-01LWR *BA67.30-P-1002-01B  *BA72.10-P-1006-01W *209589000900
☒	Install		
18	Attach new tapes (5)		
19	Install door lining	Model 205.3 Model 238.3	AR72.10-P-1000LW AR72.10-P-1000LWO

20	Install sealing rail on front side window (1) outside		
21	Install mirror triangle cover		
	<b>Clean</b>		
22	Remove adhesive tapes (2) and clean front side window (1)		

Check values for side windows


Number	Designation	Model 205.3	Model 238.3
BE67.30-P-1001-03B	Insertion depth of side window in soft top/roof edge Dimension "a" mm	4,5 (± 1)	4 (± 0,5)

Check values for side windows

Number	Designation	Model 205.3	Model 238.3
BE67.30-P-1003-03B	Door flange to side window Dimension "c" mm	12,5 (± 0,5)	12,5 (± 0,5)

Check values for side windows

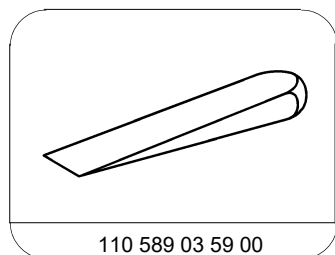
Number	Designation	Model 205.3	Model 238.3
BE67.30-P-1004-03B	Protrusion of side window at mirror triangle Dimension "b" mm	1,5	2

 Side window(s)

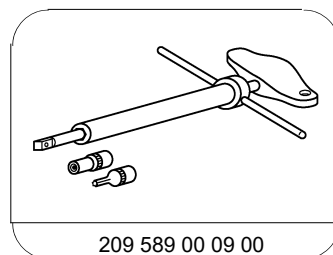
Number	Designation	Model 205.3/4	Model 238
BA67.30-P-1002-01B	Bolt/nut, power window lifter of side windows to inner panel Nm	13	13

 Front door

Number	Designation	Model 205.3/4	Model 238
BA72.10-P-1006-01W	Bolt, window to window lifter Nm	12	12



Mounting wedge



Socket wrench