

P67.20-2107-09

Illustrated on model 209.4

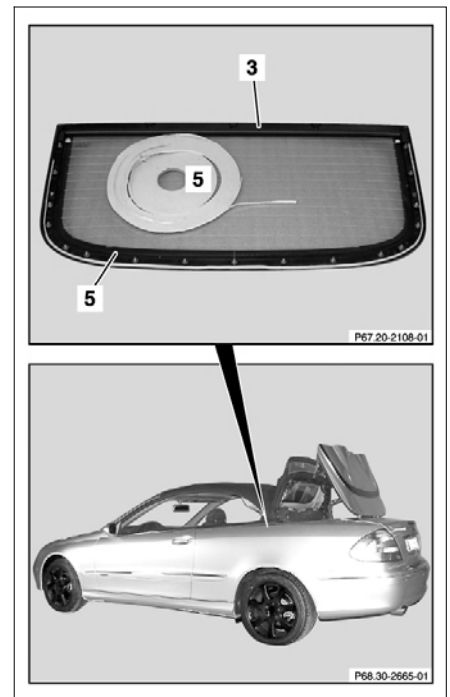
- 1 Nut
- 2 Headliner

- 3 Rear window
- 4 Nuts

- 6 Rear window heater coupling
- 7 Rear window heater coupling

Illustrated on model 209.4

- 3 Rear window
- 5 Sealing



P67.20-2108-01

P68.30-2665-01

P67.20-2109-03

	<p>Remove/install</p>		
	<p>Risk of injury when performing check and repair work in area of roll bar</p>	<p>Before working in the area of the roll bar, pull out the rear head restraints by hand. Keep body parts out of the area where the roll bar extends.</p>	<p>AS91.00-Z-0003-01QA</p>
	<p>Risk of injury caused by moving parts that can pinch, crush or, in extreme cases, even sever extremities</p>	<p>No parts of the body or limbs should be within the operating range of the mechanism when moving components.</p>	<p>AS00.00-Z-0009-01A</p>
	<p>Risk of injury caused by scraping or cutting body parts on sharp vehicle parts</p>	<p>Always wear protective gloves when working on or near sharp and non-deburred vehicle parts. Deburr repair panels.</p>	<p>AS00.00-Z-0017-01A</p>

1	Set up soft top bow and open soft top compartment lid		
2	Unscrew nut (1) on both sides	Nm Model 209.4	*BA67.20-P-1001-02B
3	Lift headliner (2) out of groove in area of rear window (3)	i The edge stripping on the headliner (2) is fastened with five clips.	
4	Disconnect rear window heater couplings (6, 7) from rear window (3).		
5	Unscrew nuts (4)	Nm	*BA67.20-P-1001-02B
6	Lift rear window (3) upward out of frame and then remove	i Lay rear window (3) down on suitable base	
7	Heat seal (5) on rear window (3) with hot air blower and scrape off	! Replace seal (5) each time when removing the rear window (3), otherwise water can penetrate into the vehicle. i New rear window (3) is delivered without seal (5). Sealing Hot air blower gotis://E 15/54 12.0	*BR00.45-Z-1055-01A
8	Install in the reverse order		

Nm Rear window

Number	Designation	Model
BA67.20-P-1001-02B	Nut to rear window frame	Nm 5

Repair materials

Number	Designation	Order number
BR00.45-Z-1055-01A	Sealing at frame 1500 mm	A 209 777 06 98