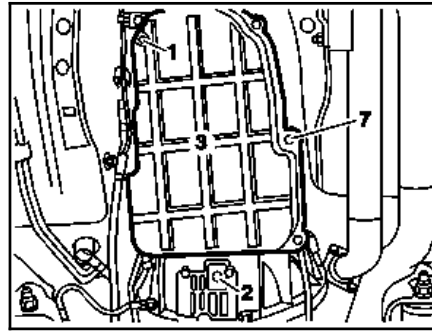
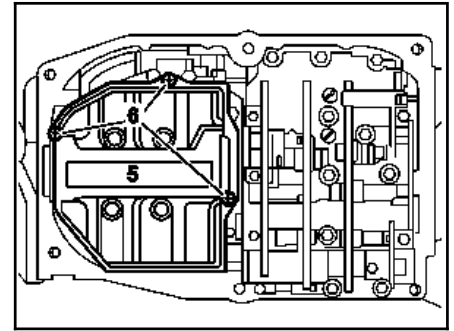


TRANSMISSION 722.3 /4 /5

- 1 Oil drain screw (oil pan)
- 2 Oil drain screw (torque converter)
- 3 Oil pan
- 5 Oil filter
- 6 Oil filter mounting bolt
- 7 Oil pan mounting bolt

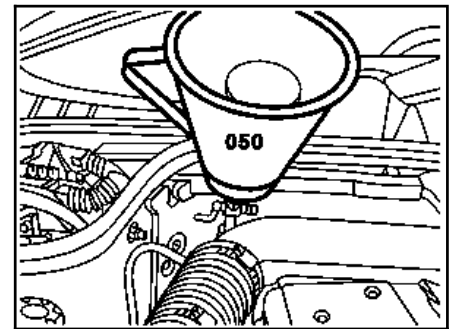


P27.10-0203-01



P27.10-0204-01

050 Funnel




P27.10-0202-01

	Remove/install/replace		
1	Place selector lever in position "P" and operate parking brake		
2	Remove left front exhaust pipe	Model 124.034/036	ra49001190170x
	Only carry out oil change when transmission is at operating temperature The vehicle must be horizontal for the oil change		
3	Unscrew oil drain screw (1) from the oil pan	Replace aluminum seal ring	*BA27.10-P-1001-03A
4	Unscrew oil drain screw (2) from torque converter	Replace aluminum seal ring	*BA27.20-P-1001-01A
5	Remove oil pan (3)	 Clean oil pan before installing	*BA27.10-P-1002-03A
6	Remove oil filter (5)	Replacing oil filter	
7	Insert funnel (050) in the opening for the oil dipstick		*126589126300
8 <b>BF</b>	Pour in approx. 4 liters of oil	Transmission 722.3 Transmission 722.4 Transmission 722.5	*BF27.00-P-1001-01A *BF27.00-P-1001-01B *BF27.00-P-1001-01C
<b>Danger!</b>	<b>Risk of accident</b> caused by vehicle starting off by itself when engine is running. <b>Risk of injury</b> caused by contusions and burns during starting procedure or when working near the engine as it is running Start the engine, allow the engine to idle in selector lever position "P"	Secure vehicle to prevent it from moving by itself. Wear closed and snug-fitting work clothes. Do not touch hot or rotating parts.	AS00.00-Z-0005-01A
9		Top up with the rest of the specified quantity of oil	*BF27.00-P-1001-01A
10	Selector lever in position R-N-D-N-R, leave in each position for a few seconds and move into position "P"	In addition operate the service brake when shifting through the gears of the gear ranges	
11	Check and correct oil level		AR27.00-P-0100A

Oil pan, automatic transmission

Number	Designation	Transmission 722.3	Transmission 722.4/5/7


BA27.10-P-1001-03A	Drain plug on transmission oil pan	Nm	14	22
BA27.10-P-1002-03A	Bolt, oil pan to transmission housing	Nm	8	8
		Δ°	-	-

 Torque converter


Number	Designation		Transmission 722.3	Transmission 722.4	Transmission 722.5
BA27.20-P-1001-01A	Oil drain screw to torque converter	Nm	14	14	14

 Automatic transmission

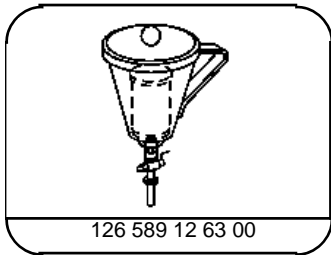
Number	Designation		Transmission 722.329/341/342/343/344/ 351/352/357/359/361/363/ 367/368/369/371	Transmission 722.350/353/354/355/ 356/358/362/364/365/ 366/370	
BF27.00-P-1001-01A	Filling capacity	Initial charge	Liters	7,3	8,6
		during oil change	Liters	6,2	7,7
	Specifications for Operating Fluids	Sheet		BB00.40-P-0236-06A	BB00.40-P-0236-06A
		Sheet		BB00.40-P-0236-07A	BB00.40-P-0236-07A

 Automatic transmission

Number	Designation		Transmission 722.400/403/411/ 414/ 420/421/422/423/424/ 425/426/427/428/ 431/434/441/443	Transmission 722.408/409/ 412/413/415/417/418/ 433/435/437/438/440	
BF27.00-P-1001-01B	Filling capacity	Initial charge	Liters	6,6	7,1
		during oil change	Liters	5,5	6,0
	Specifications for Operating Fluids	Sheet		BB00.40-P-0236-06A	BB00.40-P-0236-06A
		Sheet		BB00.40-P-0236-07A	BB00.40-P-0236-07A

 Automatic transmission

Number	Designation		Transmission 722.500/501/502/503/ 504/505/506/507/508/ 509/510	
	For new filling			
BF27.00-P-1001-01C	Filling capacity	Initial charge	Liters	7,3
		during oil change	Liters	6,2
	Specifications for Operating Fluids	Sheet		BB00.40-P-0236-06A



Funnel