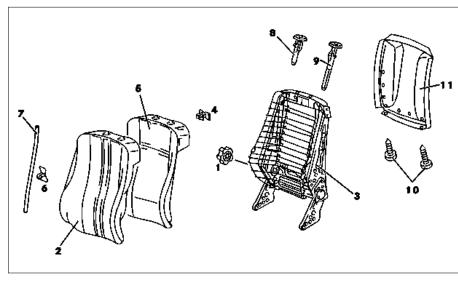
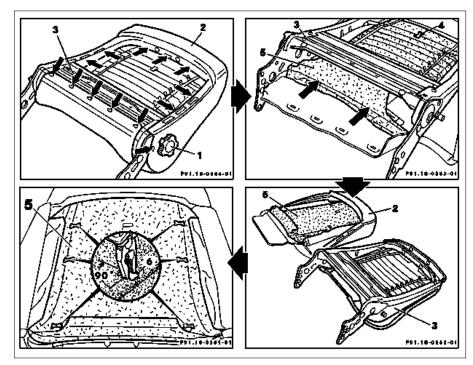
AR91.18-P-1820F MODEL 210

Removing and installing cover on front seat backrests

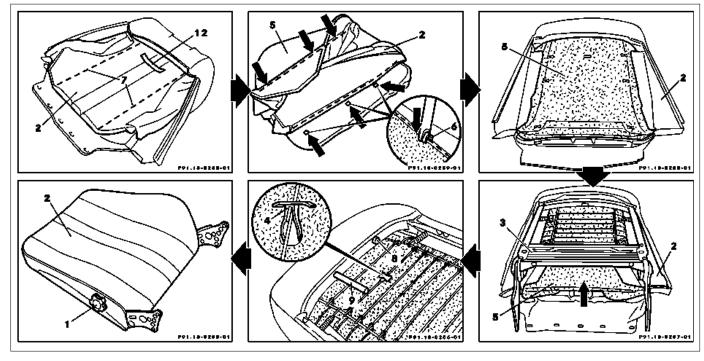
- 1 Hand wheel
- 2 Backrest cover
- 3 Backrest frame
- 4 Upholstery clips for top lateral retention
- 5 Rubberized fiber matting
- 6 Upholstery clips for longitudinal retention
- 7 Longitudinal retaining wire
- 8 Right head restraint guide
 9 Left head restraint guide (with release button)
- 10 Screws
- 11 Tensioning element
- 1 Hand wheel
- 2 Backrest cover
- 3 Backrest frame
- 4 Upholstery clips for top lateral retention
- 5 Rubberized fiber matting
- 6 Upholstery clips for longitudinal retention
- Arrows Attachment strips for cover (2) and tab on rubberized fiber matting (5)



P91.18-0267-05



P91.18-0265-06



P91.18-0266-09

- 1 Hand wheel 2 3 Backrest cover Backrest frame
- Arrows Longitudinal retention position

4 Upholstery clips
5 Rubberized fiber matting
7 Longitudinal retaining wire
Arrows Tab on rubberized fiber matting

- 8
- 9
- Right head restraint guide Left head restraint guide Textile strip for top lateral retention 12

23	Removal		
	Front seat backrest removed		AR91.10-P-1060E
	Tensioning element (11) on front seat backrest removed		AR91.10-P-1910E
	Head restraint guides (8 and 9) on front seat removed		AR91.16-P-0050A
			AR91.16-P-0050B
ļ	Lay front seat backrest down on suitable surface with cover pointing downward		
5	Pull off hand wheel (1)		
5	Unhook backrest cover (2) all the way around on the backrest frame (3) (arrows)		
,	Unhook upholstery clips (4) on spring wire		
3	Pull tab at bottom of rubberized fiber matting (5) (arrows) down and out and remove backrest frame (3) from rubberized fiber matting (5)		
)	Unhook upholstery clip (6) by turning upholstery clip 90° with flat pliers		
0	Unhook upholstery clip (4) on lateral retaining strip (12) and remove		
1	Remove Velcro strip on side of rubberized fiber matting (5)		
12	Pull backrest cover (2) off of rubberized fiber matting (5) and remove		
X	Installation		
3	Insert upholstery clip (6) into rubberized fiber matting (5) and align		
4	Fold backrest cover (2) in at side and position on rubberized fiber matting (5) and align	i When replacing retaining wires pull into fabric sleeves in cover	
₽₽BT	Upholstery filling of seat modified	i Valid only when fitting new seat covers or new rubberized fiber matting	BT91.18-P-0001-01F
5	Connect longitudinal retaining wires (7) with upholstery clips (arrows)		
₩F	Installation tool for retaining wire	Model 210	WF58.50-P-9118-02A
16	Pull top of backrest cover (2) over "top" of rubberized fiber matting (5)		
7	Align and attach backrest cover (2) at side with Velcro strips to rubberized fiber matting (5)		

18	Insert backrest frame (3) into rubberized fiber matting (5) and expose rubberized fiber matting (5) in upper area		
19	Position rubberized fiber matting tab (arrow) at bottom over spring bracket		
20	Hook or insert backrest cover (2) all the way around on backrest frame (3)		
21	Connect upholstery clips (4) to lateral retaining strip (12) and simultaneously hook in spring wire for backrest frame		
22	Install both head restraint guides (8 and 9)		AR91.16-P-0050A
			AR91.16-P-0050B
23	Install tensioning element (1) on front seat backrest		AR91.10-P-1910E
24	Install hand wheel (1) on shaft for backrest adjustment gear	i Check catch, replace hand wheel if necessary	
25	Screw front seat backrest onto seat adjustment mechanism		AR91.10-P-1060E
26	Continue to reinstall in opposite order		