







AR01.00-P-0050-01A	Remove sealant		
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Repair materials

Number	Designation	Order number
BR00.45-Z-1038-04A	Loctite 7200	Henkel Loctite Deutschland GmbH Arabellastrasse 17 81925 München Germany Tel. +49 899268-0 Fax + 49 899101978 www.Loctite.de
BR00.45-Z-1046-04A	Loctite 7063 cleaning spray (150 ml)	A 001 986 71 71 10

- 1  Wipe off operating fluids and other soiling from sealing surface using rags.
- 2 Spray Loctite 7200 onto sealing surfaces and leave to work for about 10 to 20 minutes.
 -  Observe manufacturer's processing instructions!
- 3 Remove loosened silicone sealant with a scraper from sealing surfaces and wipe off with rags.
 -  Do not use any sharp-edged tools or abrasive paper as this will damage the sealing surfaces.
 -  The sealing surfaces must feel even after treatment. The sealing surfaces must not be metallic bright; a thin layer of firmly adhering silicone sealant must remain (see picture).
- 4  **Absolutely** be sure to thoroughly clean the sealing surface with cleaning spray Loctite 7063 and blow off using compressed air.
 -  Fully blow off the cleaning spray Loctite 7063 before applying the new silicone sealant otherwise leaks can occur.

