AR13.22-P-1202PV Remove/install poly V-belt 28.2.01	AR13.22-P-1202PV	Remove/install poly V-belt	28.2.01
---	------------------	----------------------------	---------

ENGINE 112.912 in MODELS 203.061 /261, 209.361 /461

ENGINE 112.946 in MODEL 203.064 /264 /764 **ENGINE** 113.968 in MODEL 209.375 /475 **ENGINE** 112.913 in MODEL 211.061 /261 112.949 in MODEL 211.065 /265 **ENGINE ENGINE** 113.967 in MODEL 211.070 /270 113.987 in MODEL 209.376 /476 **ENGINE ENGINE** 112.955 in MODEL 209.365 /465 **ENGINE** 112.916 in MODEL 203.081 /281 112.953 in MODEL 203.084 /284 **ENGINE ENGINE** 112.917 in MODELS 211.080 /280 **ENGINE** 112.954 in MODELS 211.082 /282 113.969 in MODELS 211.083 /283

113.988 in MODEL 203.076 /276

113.989 in MODEL 171.473

Shown on engine 112 in model 203

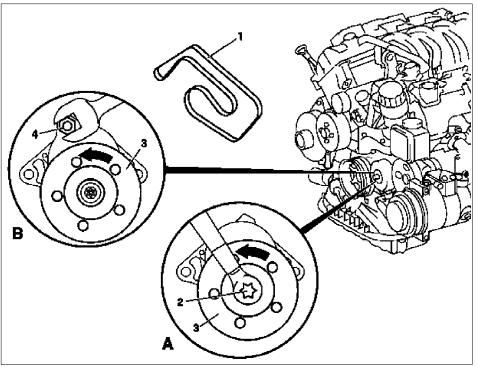
- Poly-V-belt
- 2 Stud bolt

ENGINE

ENGINE

ENGINE

- 3 Tensioning pulley
- Tool holding fixture for tensioning device
- Old version
- New version В



P13.22-2031-06

X	Remove		
1	Slacken poly V-belt (1) and take off	i Old version (A): Swivel the stud bolt (2) on the tensioning pulley (3) counterclockwise. New version (B): Swivel the tool holding fixture for the tensioning device (4) on the tensioning pulley (3) counterclockwise. Lock tensioning pulley (3) with pin or drift (diameter 5 mm).	
4	Check		
2	Inspect belt pulley sections and tensioning device for damage and dirt		
3	Inspect the poly-V-belt (1)		
₩AP	Inspect poly V-belt for wear and damage	All except model 171.473 Model 171.473	AP13.22-P-1351Z AP13.22-P-1351VT
X	Install		
4	Fit on poly-V-belt (1), tension	i Do not use belt wax or any similar products. i Start in numerical order of the relevant running diagram at tensioning pulley (3), refer to	: