

KD Box Installation Instructions • CDI & BlueTec

The KLEEMANN KD Box installs "inline" with the OE rail pressure sensor (component B4/6). The KD Box modifies the sensor value to the ECU to effect an increase in power production.

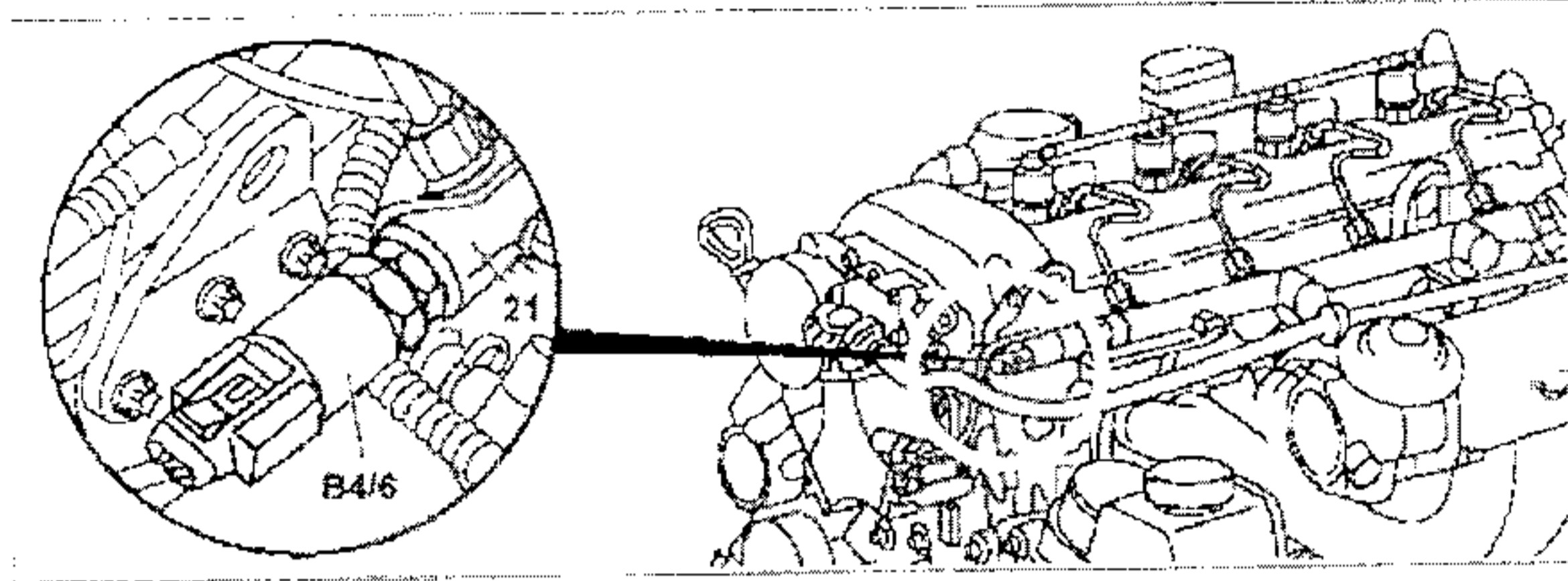
1. Locate the rail pressure sensor (component B4/6). Use the diagrams below to determine where the sensor is located.
 Engine 642 = V6 CDI, Engines 646 to 648 = I6 CDI.

ENGINES 611.960 /961 /962, 612.961 /962 /963 /965 /966 /967 /990, 613.960 /961

Shown on engine 611.960

21 Rail
 B4/6 Rail pressure sensor

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ENGINE 646.951 in MODEL 211.004
 ENGINE 646.961 in MODELS 211.006 /206 /606
 ENGINE 647.961 in MODELS 211.016 /216 /616
 ENGINE 648.961 in MODELS 211.023 /026 /223 /226
 ENGINE 646 in MODEL 203, 209

15 & 6

Shown on engine 646

21 Rail
 B4/6 Rail pressure sensor

