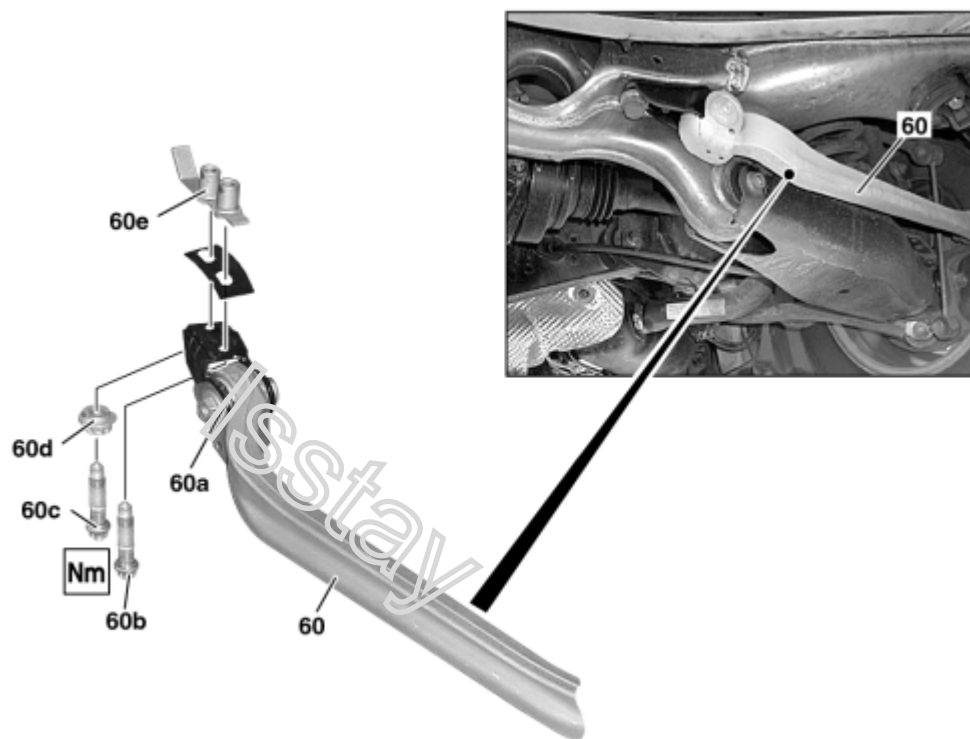


AR40.20-P-0261T	Adjust rear-axle toe	7.12.05
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MODEL 211

60 Tie rod
 60a Rubber bushing
 60b Bolt
 60c Bolt
 60d Adjusting nut
 60e Tapping plate



P40.20-2133-06

	Adjust		
1	Check vehicle level at front and rear axle with electronic inclination meter and adjust, if necessary		AR40.20-P-0301T
2	Loosen bolt (60b) and bolt (60c)		
3	Adjust toe with the adjusting nut (60d)	Overall toe-in at rear axle	BE40.20-P-1001-10E
		Permitted difference between right and	BE40.20-P-1002-10E

		left side of vehicle for rear-axle toe.	
		 If test values are not achieved, replace tie rod, see: ↓	
		Remove/install track rod	
		Model 211	AR35.20-P-0109R
4	Tighten bolt (60b) and bolt (60c)		
		Model 211	
			BA35.20-P-1002-04C

Inspection values for toe-in at rear axle

Number	Designation		Model 211.0/2 with 16" tires, except 4MATIC	Model 211.0/2 with 17" or larger tires except 4MATIC
BE40.20-P-1001-10E	Overall toe-in at rear axle	4°	0° 20'(±14')	0° 20'(±14')
BE40.20-P-1002-10E	Permissible difference in rear axle toe-in between right and left sides of the vehicle	4°	30'	30'

Inspection values for toe-in at rear axle

Number	Designation		Model 211.0/2 with 4MATIC and 16" tires
BE40.20-P-1001-10E	Overall toe-in at rear axle	4°	0° 25'(±14')
BE40.20-P-1002-10E	Permissible difference in rear axle toe-in between right and left sides of the vehicle	4°	30'

Tie rod

Number	Designation		Model 211
BA35.20-P-1002-04C	Self-locking nut, track rod to rear axle carrier	Nm	70