

P91.10-2918-09

















Shown on right front seat (1) as of 1.7.04 with code (242) Electrically adjustable front passenger seat with memory

- | | | |
|--|---|---|
| <p>1 Front seat</p> <p>2 Bolts</p> <p>3 Screw</p> <p>4 Cover</p> <p>5 Screw</p> <p>6 Belt end fitting</p> <p>7 Electric wiring harnesses</p> <p>8 Pneumatic line (with code (404) Left multicontour seat or code (405) Right multicontour seat or code (433) Left dynamic seat, incl. multicontour seat or code (434) Right dynamic seat, incl. multicontour seat)</p> | <p>9 Electrical connector (with code (242) Electrically adjustable front passenger seat with memory or code (275) Memory package (driver seat, steering column, mirrors))</p> <p>10 Electrical connector (with code (242) Electrically adjustable front passenger seat with memory or code (275) Memory package (driver seat, steering column, mirrors))</p> <p>11 Electrical connector (with code (873) Heated left and right front seats)</p> <p>12 Electrical connector (as of 1.7.04)</p> | <p>13 Retaining rails (as of 1.7.04 with code (242) Electrically adjustable front passenger seat with memory or code (275) Memory package (driver seat, steering column, mirrors))</p> <p>N32/1 Driver-side front seat adjustment control unit with memory (as of 1.7.04 with code (275) Memory package (driver seat, steering column, mirrors))</p> <p>N32/2 Passenger-side front seat adjustment control unit with memory (as of 1.7.04 with code (242) Electrically adjustable front passenger seat with memory)</p> |
|--|---|---|

Modification notes

| | | |
|---------|---|--|
| 30.6.08 | Head restraint removal no longer applicable | |
|---------|---|--|

| | Remove/install | | |
|---|----------------|--|---|
| ⚠ | Danger! | Risk of injury caused by performing testing or repair work on airbag or emergency tensioning retractor units. | Store airbag units with deployment side facing up; do not expose to temperatures greater than 100 °C. When working on these units, disconnect the power supply. |
| ⓘ | | Notes on performing repair, body work and welding on vehicles with airbags or emergency tensioning retractor units | AH91.00-P-0002-01M |
| ⓘ | | Information on preventing damage to electronic components due to electrostatic discharge | AH54.00-P-0001-01A |
| ⓘ | | Assessment of airbag and emergency tensioning retractor units in accident vehicles | AH91.00-P-0006-01B |

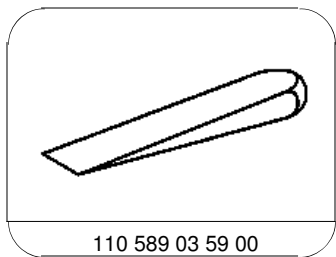
| | | | |
|--|--|--|---------------------|
|  | Legal requirements on handling and storing airbags and emergency tensioning retractor units | | AH91.00-P-0004-01A |
| 1 | Move front seat (1) forward and up | | |
| 2 | Set front seat backrest upright | | |
| 3 | Remove bolts (2) |  Installation: Replace bolts (2).  Installation: Align seat rails.  | *BA91.10-P-1007-01A |
| 4 | Unclip covering (4) |  | *110589035900 |
| 5 | Unscrew bolt (5) and remove belt end fitting (6) |  | *BA91.40-P-1001-01A |
| 6 | Move front seat (1) to rear | | |
| 7 | Remove bolts (3) |  Installation: Replace the bolts (3).  Installation: Align seat rails.  | *BA91.10-P-1007-01A |
| 8 | Move front seat backrest back slightly | | |
| 9 | Switch off the ignition and remove the transmitter key from the EIS control unit |  On vehicles with code (889) Keyless-Go, press the Keyless-Go start and stop button repeatedly until the ignition is switched off. Remove the transmitter key from the vehicle and store it at a location beyond its transmission range (at least 2 m). | |
| 10 | Raise front seat (1) at front | | |
| 11 | Create access to electrical wiring harnesses (7) at front seat (1) and disconnect corresponding electrical connectors |  The number of electric wiring harnesses (7) can vary depending on the equipment version. | |
| 12 | Disconnect electrical connectors (9, 10) from the driver front seat adjustment control unit with memory (N32/1) or passenger-side front seat adjustment control unit with memory (N32/2) | On vehicles as of 1.7.04 with code (242) Electrically adjustable front passenger seat with memory or code (275) Memory package (driver seat, steering column, mirrors) | |
| 13 | Disconnect electrical connector (11) | On vehicles with code (873) Heater right and left front seats | |
| 14 | Disconnect electrical connector (12) | In vehicles as of 1.7.04 | |
| 15 | Disconnect pneumatic line (8) at bottom of front seat (1) | On vehicles with code (404a) Left multicontour seat or code (405) Right multicontour seat or Code (433) Left dynamic motion seat including multicontour seat or Code (434) Right dynamic motion seat including multicontour seat | |
| 16 | Release driver front seat adjustment control unit with memory (N32/1) or passenger-side front seat adjustment control unit with memory (N32/2) out of retaining rails (13) and remove | On vehicles as of 1.7.04 with code (242) Electrically adjustable front passenger seat with memory or code (275) Memory package (driver seat, steering column, mirrors)  Do not disconnect electrical connectors. | |
| 17 | Attach protective cover to rear bench seat and center console | | |
| 18 | Lift front seat (1) to the rear and out of the vehicle's rear door |  Aid of helper required. | |
| 19 | Install in the reverse order | | |
| 20 | Normalize front seat (1) using STAR DIAGNOSIS | In vehicles with seat belt buckle sensors, code (433) Left dynamic seat, incl. multicontour seat or code (434) Right dynamic seat, incl. multicontour seat | |
|  AD | Connect STAR DIAGNOSIS and read out fault memory | | AD00.00-P-2000-04A |
| 21 | Parameterize weight sensing system (WSS) with STAR DIAGNOSIS | After installing the front passenger seat on model 211.0/2 as of 19.2.04 with code (494) USA version.  Menu item "Initial startup of weight sensors".  | *211589003200 |

 **Front seats**

| Number | Designation | Model 211 |
|--------------------|----------------------------|--------------|
| BA91.40-P-1007-01A | Seat belt to vehicle floor | Nm 45 |

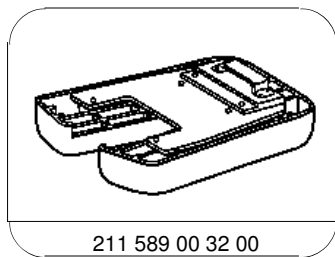
Nm Seat belts/emergency tensioning retractors

| Number | Designation | Model 211.0 | Model 211.2 | Model 211.6 |
|--------------------|---------------------------|----------------|----------------|----------------|
| BA91.40-P-1001-01A | Screw on belt end fitting | Nm 32 | 32 | 32 |



110 589 03 59 00

Mounting wedge



211 589 00 32 00

Plates