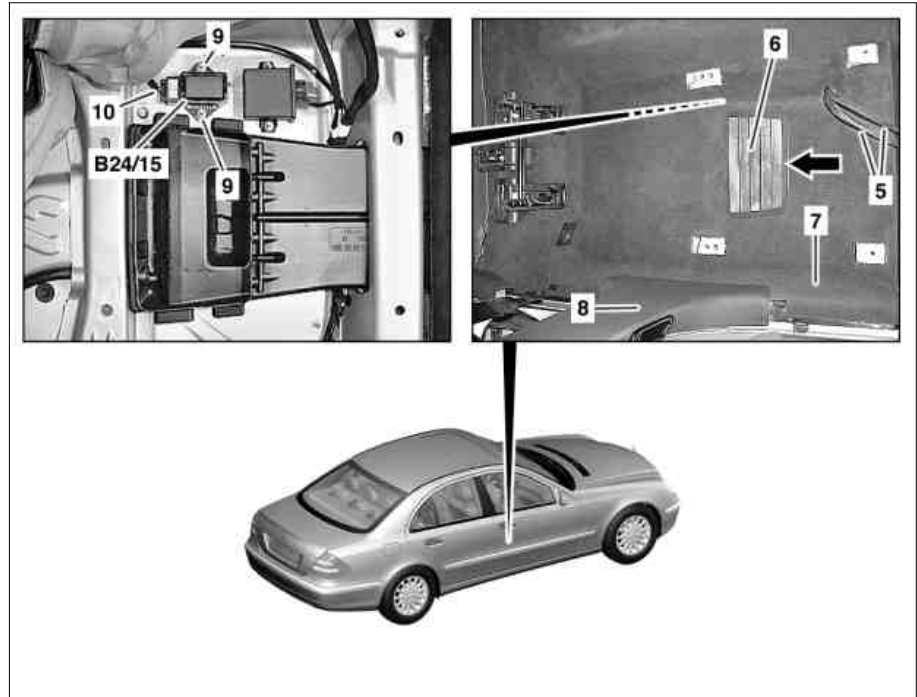


MODEL 211.0 /2 /6

- 6 Rear vent grille
 7 Rear floor covering
 9 Nuts
 10 Electrical connector

B24/15 Turn rate and lateral acceleration sensor



P42.45-2315-06

Modification notes

25.11.08	Road test procedure with STAR DIAGNOSIS restricted (after replacing sensor)	Step 15	
	Perform initialization of DTR control unit after replacing sensor, added	Step 16	

	Remove/install		
1	Move the front passenger seat backrest into the upright position		
2	Move the front passenger seat into the foremost position		
3	Remove the rear bolts on the guide rails of the front passenger seat	i Installation: Replace bolts and align guide rails. Nm	*BA91.10-P-1007-01A
4	Unclip and remove vent grille (6) from floor covering (7) in the rear		
5	Move the front passenger seat into the rearmost position		
6	Remove the front bolts on the guide rails of the front passenger seat	i Installation: Replace bolts and align guide rails. Nm	*BA91.10-P-1007-01A
7	Check whether the ignition is switched off		
8	Tilt front passenger seat backwards	! Ensure that the guide rails do not damage the floor covering.	
9	Secure the front passenger seat	i So that the front passenger seat cannot tilt forwards.	
10	Lift floor covering (7) under the front passenger seat	! Do not damage the floor covering when lifting i The sensor (B24/15) can be reached via the cutout in the vent grille (6).	
11	Disconnect the electrical connector (10) on the sensor (B24/15)		
12	Unscrew nuts (9) of sensor (B24/15)		
13	Remove sensor (B24/15) under the floor covering	i Handle sensor (B24/15) with care. It is sensitive to shocks.	
14	Install in the reverse order		
15	Carry out road test as per STAR DIAGNOSIS	After replacing the sensor (B24/15)	
16	Perform initialization of DTR control unit with STAR DIAGNOSIS	After replacing sensor (B24/15) on vehicles with code (219) Distronic (DTR)	

Nm Front seats

Number	Designation	Model 211
BA91.10-P-1007-01A	Seat bolt to vehicle floor	Nm 45