

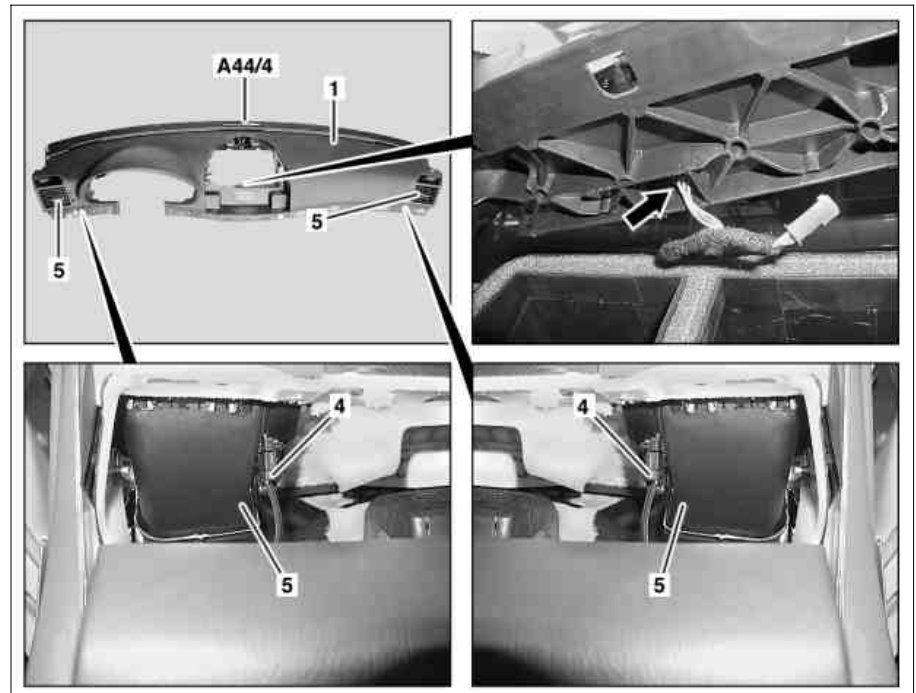
P68.10-2988-09

- 1 Instrument panel upper section
- 2 Left trim strip
- 3 Left cover
- 6 Right trim strip

- 7 Right cover
- 8 Bolts
- 9 Bolt

- R12/16 Left front window bag squib (on model 211.0 and 211.2)
- R12/17 Right front window bag squib (on model 211.0 and 211.2)

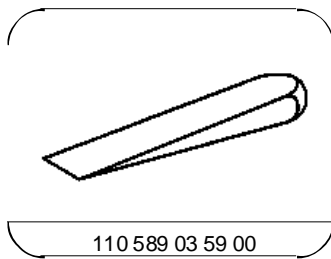
- 1 Instrument panel upper section
 - 4 Electrical connector
 - 5 Air nozzle
- A44/4 PTS warning display, center of instrument panel



P68.10-2726-06

Remove/Install		
1	Remove instrument cluster	AR54.30-P-6015T
2	Remove paneling from left A-pillar	AR68.30-P-4050T
3	Unclip left cover (3) with mounting wedge	*110589035900
4	Remove left trim strip (2) from instrument panel.	AR68.10-P-1180T
5	Remove paneling on right A-pillar	AR68.30-P-4050T
6	Unclip right cover (7) with mounting wedge	*110589035900
7	Remove right trim strip from instrument panel	AR68.10-P-1180T
8	Remove front pushbutton control module	AR83.40-P-6350T

9	Remove bolts (8)		
⚠ Danger!	Risk of fire and explosion caused by machining/treating magnesium components	Keep away from ignition sources and open flames.	AS60.00-Z-0006-01R
10	Remove bolts (9)	i The cross member below the instrument panel into which the bolts (9) are screwed, consists of a magnesium alloy.	
ⓘ	Notes on processing magnesium components		AH60.00-P-0023-01R
11	Lift instrument panel upper section (1) and disconnect electrical connectors (4) from air nozzles (5)		
12	With the help of a second person, detach instrument panel upper section (1) from the right side to the rear of the cross member under the instrument panel	ⓘ On model 211.0 and 211.2 carefully move instrument panel bottom section (1) along right A-pillar. Otherwise the electrical connector on the right front windowbag squib (R12/17) can break. i On vehicles with code (220a) Parktronic system (PTS), remove only until electrical connector (arrow) on center instrument panel PTS warning display (A44/4) is accessible.	
13.1	Disconnect electrical connector (arrow) from the center instrument panel PTS warning indicator (A44/4)	On vehicles with code (220a) Parktronic system (PTS) i While disconnecting the electrical connector, the instrument panel upper section (1) must be held by a second person.	
14	With the help of a second person, detach instrument panel upper section (1) from the left side to the rear from the cross member under the instrument panel and remove out of the vehicle	ⓘ On model 211.0 and 211.2 carefully move instrument panel bottom section (1) along left A-pillar. Otherwise the electrical connector on the left front window bag squib (R12/16) can break.	
15	Install in the reverse order		



110 589 03 59 00

Mounting wedge