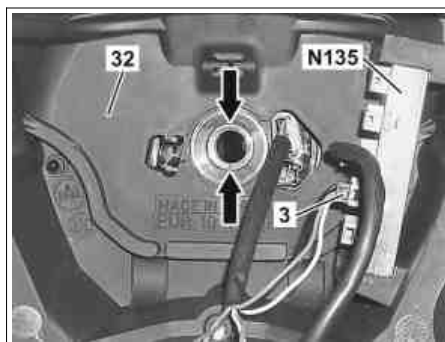




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P46.10-2619-01



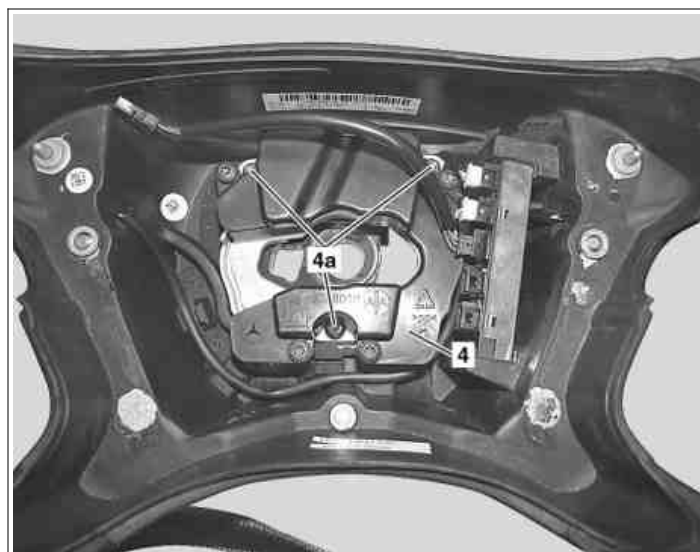
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3 Electrical connector  
 32 Steering wheel  
 32c Countersunk screw

A45 Fanfare horns and airbag clock spring contact

N135 Steering wheel gear shift signal processing module

4 Vibration damper  
 4a Bolts



P46.10-2787-11

## Modification notes

24.4.06	Check whether a vibration damper is installed added	Step 6	
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	Remove/install		
1	Move steering wheel (32) to horizontal position	<b>i</b> Front wheels in straight ahead position	
<b>⚠ Danger!</b>	<b>Risk of injury</b> caused by performing testing or repair work on airbag or emergency tensioning retractor units.	Store airbag units with deployment side facing up; do not expose to temperatures greater than 100 °C. When working on these units, disconnect the power supply.	AS91.00-Z-0001-01A
2 <b>ⓘ</b>	Remove airbag unit from steering wheel (32) Notes on performing repair, body work and welding on vehicles with airbags and ETR units		AR91.60-P-0660T AH91.00-P-0002-01M
3	Unscrew countersunk screw (32c), steadying steering wheel (32).	<b>i</b> <b>Installation:</b> Replace countersunk screw. <b>Nm</b>	*BA46.10-P-1001-02A
4	Detach electrical connector (3) of steering wheel gear shift signal processing module (N135)	Vehicles as of model year 04	
5	Remove steering wheel (32), passing the cables from the airbag through the opening	<b>i</b> <b>Installation:</b> Align recesses of the serrations (arrows) in the steering wheel with the markings on the steering shaft.	
<b>◀</b>	<b>Checking</b>		

6	Check whether a vibration damper (4) is installed	When replacing the steering wheel (32) <b>i</b> Steering wheels are only available with vibration dampers. If a steering wheel is installed without a vibration damper, then the vibration damper must be removed from the new steering wheel, undo bolts (4a) to do so. <b>Nm</b>	*BA46.10-P-1005-02A
7	Check fanfare horns and airbag clock spring contact (A45) for damage	<b>!</b> The clock spring contact must not be twisted when the steering wheel (32) is detached. If the clock spring contact is twisted: ↓ Vehicles up to model year 04: Set center position of clock spring contact, if necessary: ↓ Replace clock spring contact. Vehicles as of model year 04: Replace clock spring contact.	AR46.10-P-0200-01I  AR46.10-P-0200T  AR46.10-P-0200TA
8	Install in the reverse order		
9	Conduct a road test	<b>!</b> Tests during the road test: <b>Turn signal reset</b> When the steering wheel (32) is offset by more than 1 tooth, satisfactory resetting of the turn signal is no longer guaranteed. <b>Airbag indicator lamp</b> The SRS indicator lamp must not light up on full steering lock in both directions. <b>Steering wheel position (32)</b> If the steering wheel is crooked, adjust it by max. 1 tooth.	

**Nm** Steering wheel

Number	Designation	Model 211
BA46.10-P-1001-02A	Bolts, steering wheel to steering shaft Nm	80
BA46.10-P-1005-02A	Bolt, vibration damper to steering wheel Nm	5