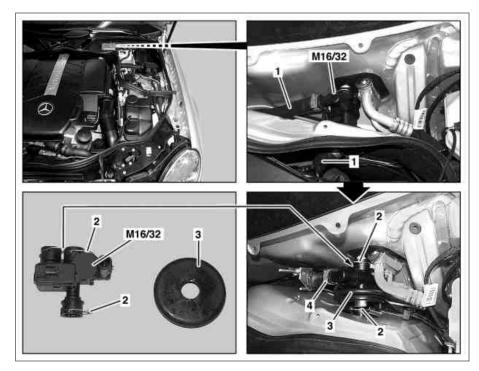
AR83.25-	P-1140T	Remove/install heat exchanger shutoff motor	7.11.06
MODEL	211.0 /2 /6		

1	Heater hose
2	Securing clamp
3	Rubber boot

- 4 Hose clamp
- + 1103C Claim
- M16/32 Heat exchanger shutoff motor



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P83.25-2100-06
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XX	Remove/install		
⚠ Danger!	Risk of injuryto skin and eyes caused by scalding from contact with hot coolant spray.Risk of poisoningcaused by swallowing coolant.Release pressure in coolant circuit	Do not open cooling system unless coolant temperature is below 90 °C. Open cap slowly and release the pressure. Do not pour coolant into beverage containers. Wear protective gloves, protective clothing and safety glasses. To do this, carefully open reservoir cover and close again.	AS20.00-Z-0001-01A
2	Remove wiper system		AR82.30-P-6400T
3	Unclamp hot water hose (1)	3	*000589543700
4	Remove hose clamp (4) and disconnect heating water hose (1) from heat exchanger shutoff motor (M16/32)		
5	Push rubber boot (3) from engine partition and release securing clips (2)		
6	Detach connection fitting from heat exchanger shutoff motor (M16/32)		
7	Remove heat exchanger shutoff motor (M16/32)		
8	Disconnect electrical connector from heat exchanger shutoff motor (M16/32)		
9	Remove rubber boot (3)		
10	Install in the reverse order		
11	Check and correct coolant level		
₩ AP	Check and adjust the fluid level in the engine cooling system. Inspect anticorrosion/ antifreeze protection, adjust to correct concentration		AP20.00-P-2010Z

