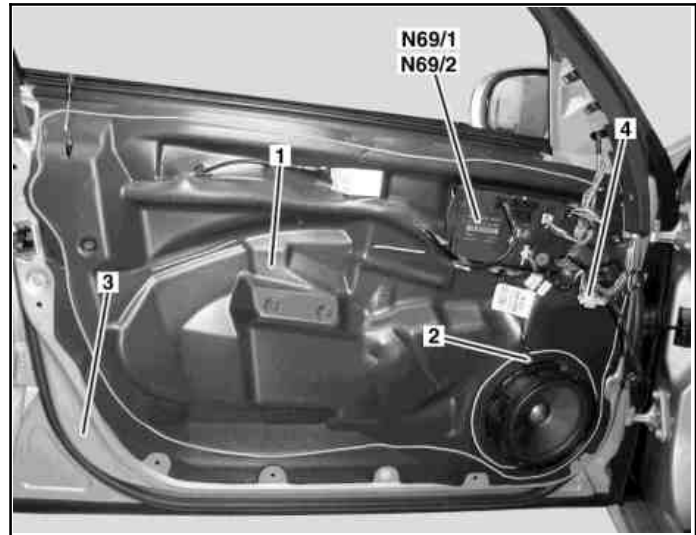


MODEL 211.0/ 2/ 6

Shown on left front door

- 1 Door foil
 2 Electrical connector
 3 Inner door panel
 4 Multipoint connector

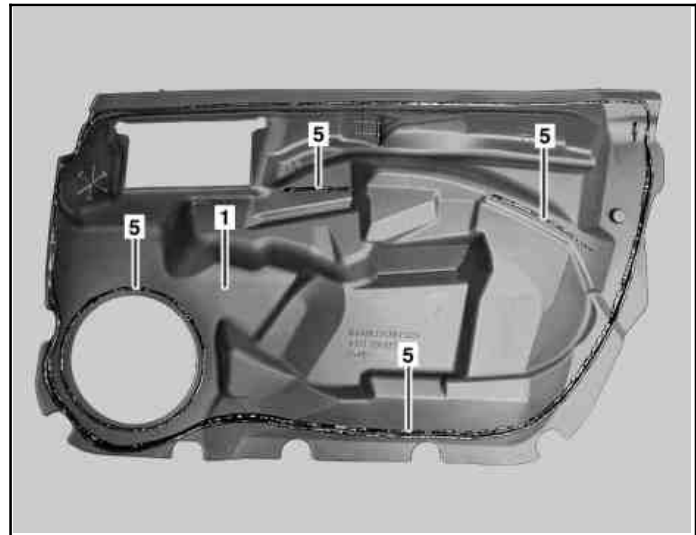
N69/1 Door control unit front left
 N69/2 Door control unit front right



P72.10-2381-11

Rear view of door foil

- 1 Door foil
 5 Butyl cord




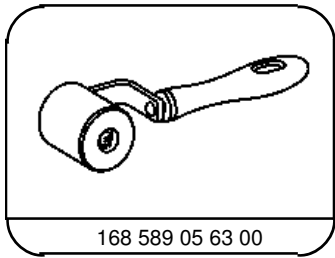
P72.10-2454-11

Modification notes

6.6.06	"Disconnect/connect battery ground line" removed		
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☒		Removal	
1		Remove front door lining	AR72.10-P-1000T
2		Disconnect electrical connector (2) from front speaker	
3		Disconnect all electrical connector from left front door control unit (N69/1) and right front door control unit (N69/2)	
4		Separate electrical connectors of multipoint connector (4)	
5		Detach butyl cord (5) from inner door panel (3) with suitable tool or cut	<p>⚠ Avoid damaging paint on inner door panel (3), risk of corrosion.</p> <p>ℹ The door foil (1) can also be detached partially, in order to reach components underneath.</p>
6		Guide Bowden cable and electrical lines out through door foil (1) and remove door foil (1)	
☒		Install	
7		Check door foil (1) and replace if damaged	<p>ℹ When replacing door foil (1) remove butyl cord (5) residues from inner door panel (3) and clean bonding surfaces.</p>

		Cleaner	*BR00.45-Z-1025-04A
8	Check butyl cord (5) and replace if damaged	<p>i If butyl cord is partially damaged (5) replace only damaged section of butyl cord (5). Route new butyl cord (5) parallel to damaged butyl cord (5) on door foil (1). Remove butyl cord (5) residues from inner door panel (3) and clean gluing areas</p> <p>Sealing cord Cleaner</p>	*BR00.45-Z-1086-01A *BR00.45-Z-1025-04A
9	Guide Bowden cable and electrical lines through corresponding cutouts in door foil (1).	i When replacing door foil (1) separate at perforations.	
10	Place door foil (1) on the inner door panel (3) and roll on	<p>i Ensure that the door foil (1) is exactly matched up on the inner door panel (3). Do not conceal holes in inner door panel (3) for mounting clips on door lining.</p> <p></p>	*168589056300
11	Connect electrical connector (2) to front speaker.		
12	Connect electrical connectors to left front door control unit (N69/1) and right front door control unit (N69/2)		
13	Connect electrical connectors of multipoint connector (4)		
14	Install door lining in front door		AR72.10-P-1000T



168 589 05 63 00

Roller

Repair materials

Number	Designation	Order number
BR00.45-Z-1086-01A	Sealing cord	A 005 989 12 71 10
BR00.45-Z-1025-04A	Cleaner	A 005 989 19 71