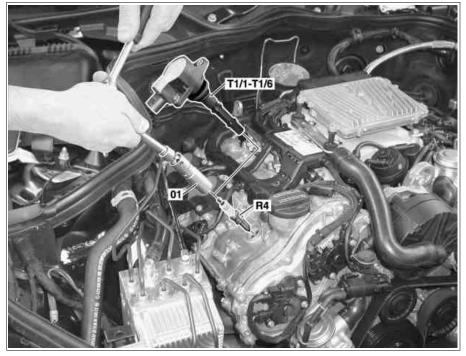
	AP15.10-P-1580TS	Replace spark plugs	22.10.07
ENCINES 070 000 in MODEL 011 050 /050			

ENGINES 272.922 in MODEL 211.052 /252
ENGINES 272.943 in MODEL 211.054 /254
ENGINES 272.964 in MODEL 211.056 /256
ENGINES 273.960 in MODEL 211.072 /272
ENGINES 272.972 in MODEL 211.087 /287
ENGINES 273.962 in MODEL 211.090 /290
ENGINES 272.944 in MODEL 211.092 /292
ENGINES 272.985 in MODEL 211.057 /257

Shown on ENGINE 272.922

01	Spark plug wrench
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R4	Spark plugs
T1/1	Cylinder 1 ignition coil
T1/2	Cylinder 2 ignition coil
T1/3	Cylinder 3 ignition coil
T1/4	Cylinder 4 ignition coil
T1/5	Cylinder 5 ignition coil
T1/6	Cylinder 6 ignition coil

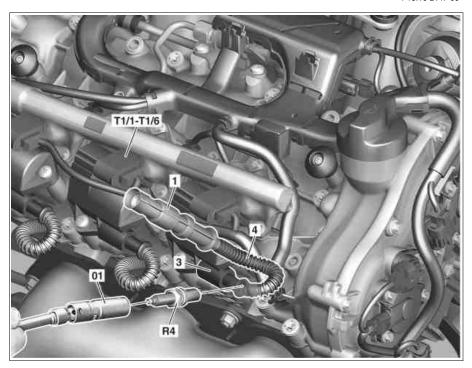


P15.10-2147-06

Shown on ENGINE 272.985

01 1 3 4	Spark plug wrench Spark plug connector gnition coil connector gnition cable	
R4	Spark plugs	
T1/1	Cylinder 1 ignition coil	
T1/2	Cylinder 2 ignition coil	
T1/3	Cylinder 3 ignition coil	
T1/4	Cylinder 4 ignition coil	
T1/5	Cylinder 5 ignition coil	

Cylinder 6 ignition coil



P15.10-2199-06

Modification notes

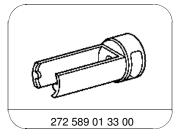
T1/6

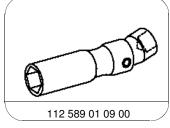
Modificati	inication notes			
22.9.07	Notes on avoiding damage through contamination and foreign objects, added			
	Detach spark plug connector from spark plugs, added	Step 5		
	Check connector assembly and line routing, added	Step 5		
	Extractor for spark plug connector and torque wrench	Steps 5, 7		

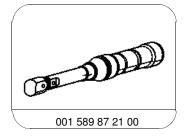
XX	Remove/install and replace		
⚠ Danger!	Risk of death due to contact with high- voltage conductive parts	Do not touch parts which conduct high voltages. Persons who wear electronic implants (e.g. heart pacemakers) should never perform any work on the ignition system	AS15.10-Z-0001-01A
⚠ Danger!	Risk of injury to skin and eyes caused by handling hot or glowing objects.	Wear safety gloves, protective clothing and safety glasses, if necessary.	AS00.00-Z-0002-01A
(1)	Notes on avoiding damage to ignition system		AH15.10-P-0002-01V
(3)	Notes on avoiding damage through contamination and foreign objects		AH00.00-P-5000-01A
1	Turn key in ignition lock to position "0"		
² I⇔ AR	Open engine hood and raise to vertical position Opening engine hood, moving to upright		AR88.40-P-1000T
Pro AIX	position and closing		
³ FAR	Remove air filter housing Remove/install air filter housing		AR09.10-P-1150TS
4	Remove ignition coils of cylinders 1 to 6 (T1/1 to T1/6)		
⊯ AR	Remove/install ignition coils		AR15.12-P-2003TS
5	Detach spark plug connector (1) from spark plugs (R4) using puller	Engine 272.985	
₩ AR	Detach/attach spark plug connector	i Installation: Observe correct assembly of spark plug connectors and ignition coil connectors (1, 3) and correct routing of ignition lines (4).	AR15.12-P-1010-01TX
		S Extractor	*272589013300
4	Checking		
6	Check spark plug connector (1), ignition coil connector (3) and ignition lines (4)	i Check for damage, deformation and crack formation, replace if necessary.	
7	Remove spark plugs (R4) from the cylinder heads using a S spark plug wrench (01)	Installation: It is absolutely essential to adhere to the tightening torque on engine 272.985 as it influences the position of the spark plug electrodes in the cylinder. An incorrect tightening torque causes misfires which can lead to damage to the engine and catalytic converter damage Spark plug to cylinder head Spark plug wrench	*BA15.10-P-1001-01C *112589010900
		Torque wrench	*001589872100
8	Install in the reverse order		

Nm Spark plugs

Number	Designation		Engine 272	Engine 273
BA15.10-P-1001-01C	Spark plug on cylinder head	۱m	23	23







Puller Spark plug wrench Torque wrench