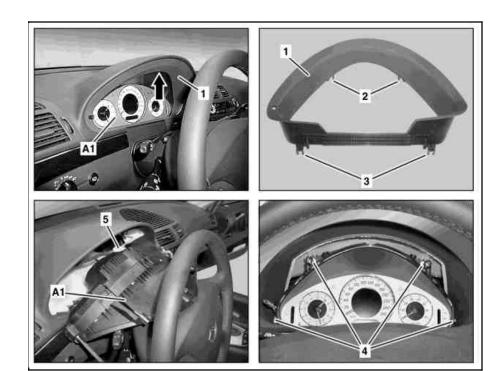
AR54.30-P-6015T Remove/install instrument cluster MODEL 211.0/ 2/ 6

- 1 Covering
- 2 Upper catch hook
- 3 Lower catch hook
- 4 Bolts
- 5 Electrical connector
- A1 Instrument cluster



P54.30-6803-06

Modification notes

5.7.06	"Disconnect/connect battery ground line" removed	

XX	Remove/install		
	Notes on avoiding damage to electronic		AH54.00-P-0001-01A
	components due to electrostatic discharge		
1.1	Connect STAR DIAGNOSIS and buffer the default data from the instrument cluster (A1) i STAR DIAGNOSIS	LiOnly when replacing the instrument cluster (A1).	r
		i Installation: Transfer the cached basic	
		data to the new instrument cluster (A1).	
M → A D	Connect STAR DIAGNOSIS and read out fau memory		AD00.00-P-2000-04A
	,	STAR DIAGNOSIS diagnosis system	*WH58.30-Z-1048-13A
1	Move steering wheel as far back and low dow as possible	i See Operator's Manual	
2	Using fingers, reach into the gap (arrow) between the cover (1) and instrument cluster (A1) and pull the covering (1) gently back unti it disengages at the upper detent hook (2)	(b) Carefully unclip cover (1), otherwise the upper catch hook (2) can break	
3	Unclip covering (1) from lower catch hooks (3 by hand and pull out of instrument panel towards the rear	Carefully unclip cover (1), otherwise the bottom catch hook (3) can break	
4	Remove bolts (4)		
5	Pull instrument cluster (A1) out of instrument panel until electrical connector (5) is accessible		
6	Unplug electrical connector (5) and remove instrument cluster (A1)		
7	Install in the reverse order		

Commercially available tools

Number	Designation	
WH58.30-Z-1048-13A	STAR DIAGNOSIS diagnosis system, Compact Passenger Car	6511 1801 00