

P72.10-2445-09

Shown on left front door

1 Door lock

2 Pop rivets

3 Window guide rail

4 Clip

5 Multipoint connector

6 Electrical connector

7 Screw

8 Bolts

N69/1 Door control module front left

N69/2 Door control module front right

Modification notes

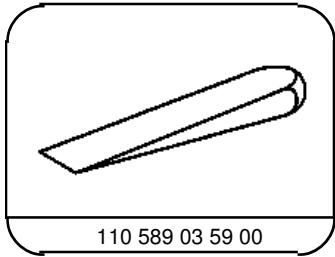
10.4.08	Adjust play, newly included	Step 13	AR72.10-P-4011-02P
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☒ ☒	Remove/install		
1	Remove front door crank window	i Do not remove window out of the front door, instead secure in the uppermost position using an assembly wedge to prevent from falling down. ☒	AR72.10-P-1900T *110589035900
2	Remove door foil from front door	i Only remove door foil until the access opening in the inner door panel is accessible.	AR72.10-P-1010T
3	Drill out pop rivets (2) or cut off	⚠ Remove rivet residue and chips from door, otherwise there is a risk of rusting.	
4	Set aside window running rail (3) in door		
5	Remove clips (4)		
6	Disconnect electrical connectors at the multipoint connector (5)	i Number of electrical connectors depends on equipment.	
7	Unclip multipoint connector (5)		
8	Disconnect electrical connector (6) from left front door control unit (N69/1) or right front door control unit (N69/2)		
9	Remove front door lock cylinder		AR72.10-P-4015T
10	Remove bolts (7, 8)	i Installation: First tighten bolts (8). Nm	*BA72.10-P-1007-01AB
11	Remove door lock (1) from front door		
12	Install in the reverse order		
	Adjust		
13	Adjust clearance	Nm	AR72.10-P-4011-02P *BA72.10-P-1011-01AB

Nm Front door

Number	Designation	Model
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BA72.10-P-1007-01AB	Bolt, door lock to front door	Nm	7
BA72.10-P-1011-01AB	Screw, self-adjusting clearance	Nm	9



110 589 03 59 00

Mounting wedge