

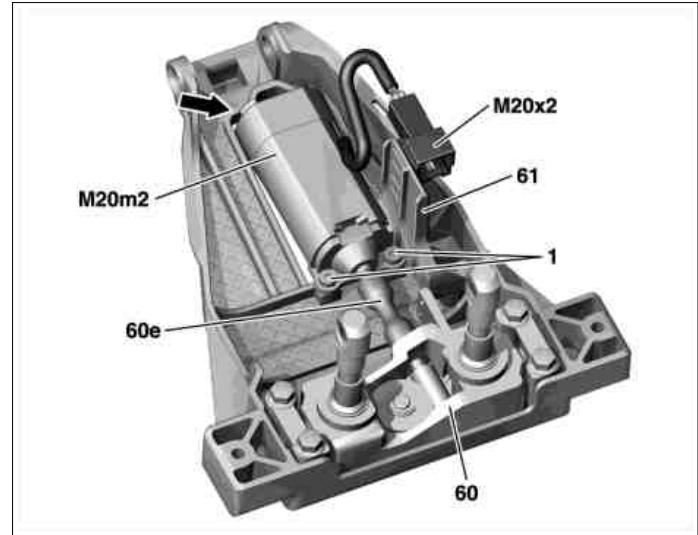
AR46.10-P-0600-05T	Remove/install height adjustment motor		
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Nm Jacket tube

Number	Designation		Model 211
BA46.10-P-1009-03K	Height adjustment motor to mounting	Nm	4

Remove

- 1 Unclip electrical connector for height adjustment up/down motor (M20x2) from cable holder (61).
- 2 Unclip cable holder (61).
- 3 Remove bolts (1) from height adjustment up/down motor (M20m2).
- 4 Remove height adjustment motor (M20m2), detaching gear mechanism coupling (60e) from height adjustment gear mechanism (60).



P46.15-2180-11

- 1 Bolts
- 60 Height adjustment gear mechanism
- 60e Gear mechanism coupling
- 61 Cable holder

- M20m2 Height adjustment up/down motor
- M20x2 Height adjustment up/down motor connector

- 5 Detach gear mechanism coupling (60e) from height adjustment motor (M20m2).

- 8 Fit bolts (1).
- 9 Align height adjustment motor (M20m2) centrally to mounting recess (arrow) and tighten bolts (1) **Nm**.
- 10 Clip in cable holder (61).
- 11 Clip electrical connector for height adjustment motor (M20x2) into cable holder (61).

Install

- 6 Push gear mechanism coupling (60e) onto height adjustment motor (M20m2).
- 7 Insert height adjustment motor (M20m2), pushing gear mechanism coupling (60e) onto height adjustment gear mechanism (60).