
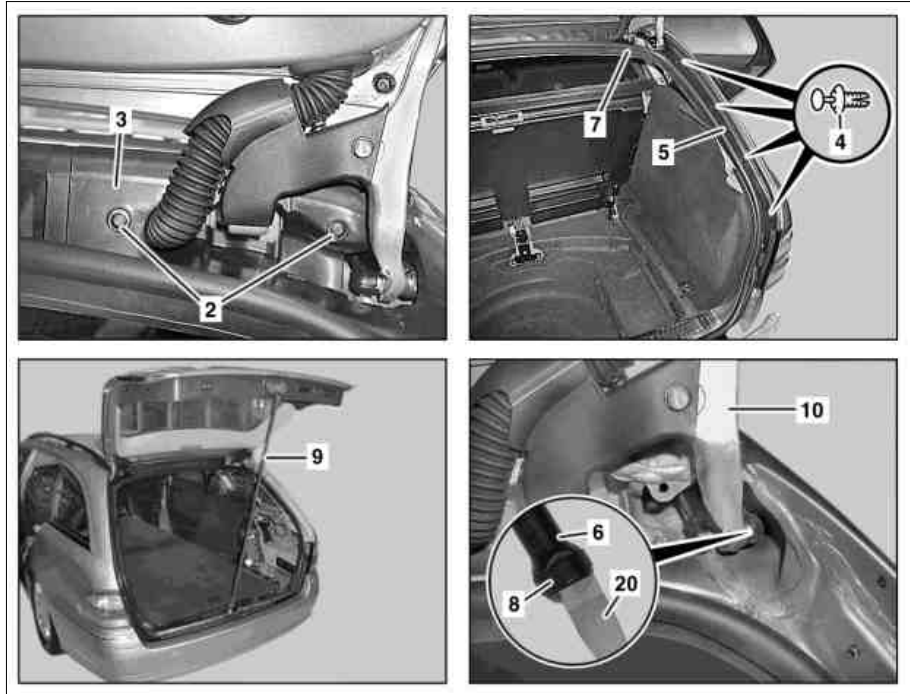


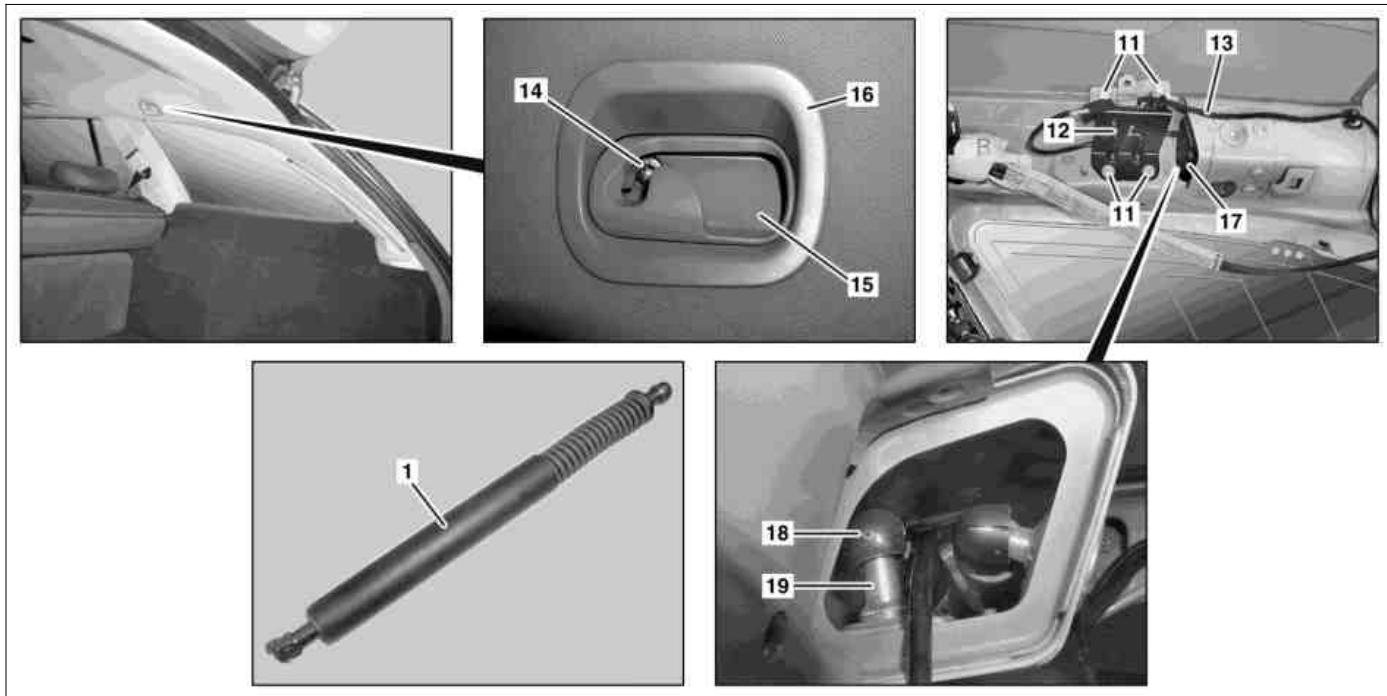
MODEL 211.2

Shown on right gas-operated strut and vehicle with code (890) Automatic rear-end door

- 2 Expansion clip
- 3 Hinge hole cover
- 4 Expansion clip
- 5 Side cover
- 6 Rear ball socket
- 7 Rear door frame seal
- 8 Retainer
- 9  Support
- 10 Hinge
- 20 Screwdriver






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P72.20-2371-09

Shown on right gas-operated strut (1) on vehicle with code (890) Automatic rear-end door

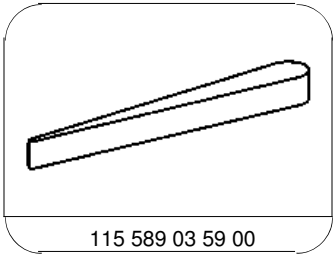
- 1 Gas-operated strut
- 11 Bolts
- 12 Bracket
- 13 Electrical line
- 14 Screw
- 15 Safety net holder
- 16 Frame
- 17 Cover
- 18 Front ball socket
- 19 Ball stud

	Remove/install		
 Danger!	Risk of injury caused by fingers being pinched or crushed when removing, installing or aligning hoods, doors, trunk lids, liftgates or sliding roof	Keep body parts and limbs well clear of moving parts.	AS00.00-Z-0011-01A
 Danger!	Risk of injury caused by body parts being	Only remove and install gas-operated struts	AS00.00-Z-0012-01A

1	Open rear-end door, open load compartment cover and fold over rear backrests		
2	Remove headliner	Only on vehicles with code (890) Automatic rear-end door	AR68.30-P-4300TD
3	Remove expansion clip (2) from left and right hinge hole cover (3)		
4	Remove left and right hinge hole cover (3) between vehicle roof and rear spoiler toward outside.	⚠ Carefully remove hinge hole cover (3). Otherwise the paint on the vehicle roof and rear spoiler can be damaged.	
5	Remove expansion clips (4) and detach side cover (5) from rear door frame until rear ball socket (6) is accessible	i Installation: Ensure that rear door frame seal (7) is seated properly on side cover (5).	
6	Install support for rear-end door (9).		*170589046300
7	Guide screwdriver (20) into groove below retainer (8) on rear ball socket (6) and raise retainer (8). Unclip gas-operated strut (1) from hinge (10) with suitable tool.	⚠ Do not remove retainer (8) otherwise the tension will be lost i Installation: When pressing on rear ball socket (6), do not press on retainer (8) to prevent damage. i Installation: Pay attention to the correct seat of the retaining device (8). The retainer (8) should catch audibly and should not extend at the rear ball socket (6).	
8	Open and close rear-end door ten times	i Installation: It is necessary to open and close the rear-end door to check whether the retainer (8) is seated correctly.	
9	Unscrew bolts (11) and remove bracket (12)	Only on vehicles with code (890) Automatic rear-end door i Do not remove electric line (13) from bracket (12)	
10	Unscrew bolt (14) and remove left or right safety net holder (15) together with frame (16)	Only on vehicles without code (890) Automatic rear-end door 	*BA68.50-P-1002-04A
11	Unclip cover (17) with long wedge	⚠ On vehicles with code (890) Automatic rear-end door: Carefully unclip cover (17). Otherwise roof paneling can be damaged. 	*115589035900
12	Unclip front ball socket (18) from gas-operated strut (1) on ball stud (19)	i On vehicles without code (890) Automatic rear-end door, the front ball socket (18) on the gas-operated strut (1) can be unclipped through the installation opening of the safety net holder (15) in the roof paneling. i Installation: Move gas-operated strut (1) on rear ball socket (6) by turning to installation position and unclip front ball socket (18) on ball stud (19)..	
13	Remove gas-operated strut (1) toward rear from roof frame		
Danger!	Risk of injury caused by drilling gas-filled assemblies or components (noncombustible gases)	Wear safety glasses and a face mask.	AS00.00-Z-0006-01A
14	Dispose of removed gas-operated strut (1) properly OS Degas and drain gas-operated strut	When replacing gas-operated strut (1).	OS00.00-P-1001-01A
15	Install in the reverse order		

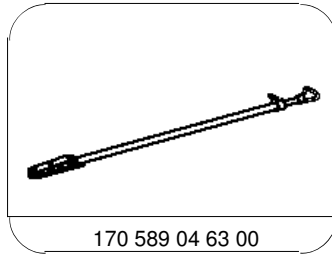
Load compartment cover

Number	Designation	Model 211.2
BA68.50-P-1002-04A	Bolt, safety net holder on bracket	Nm 8



115 589 03 59 00

Long wedge



170 589 04 63 00

Support