

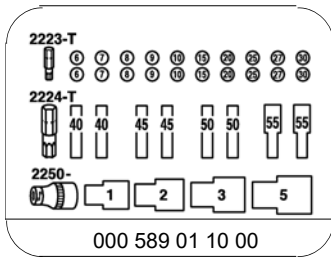
P18.10-2078-08

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|---|------------------|---|-----------------|---|----------------|
| 1 | Oil suction pipe | 4 | Bolt | 7 | Oil pump chain |
| 2 | Bolt | 5 | Bolt | 8 | Oil pump gear |
| 3 | Oil pump | 6 | Chain tensioner | | |

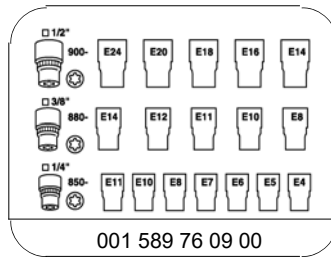
	Remove, install		
1	Remove oil pan		AR01.45-P-7500TS
2	Remove the oil suction pipe (1) from the crankcase, for this step unscrew bolts (2)		*BA18.10-P-1005-01B *001589760900
3	Remove the oil pump (3) from the crankcase, for this step unscrew bolts (4, 5)	 	*BA18.10-P-1008-01B *000589011000
4	Press the chain tensioner (6) to the back, remove the oil pump chain (7) from the oil pump gear (8) and take out the oil pump (3) together with the oil suction pipe (1)		Installation: Before installation, moisten the oil pump (3) with engine oil.
5	Install in the reverse order		
6	Check engine oil level approx. 5 minutes after switching off the warm engine, if required adjust to correct level		The vehicle must be positioned horizontally on the wheels, otherwise false measurements occur.
7	Carry out an engine test run and check the engine for leaks		

Oil pump

Number	Designation		Engine 272	Engine 273
BA18.10-P-1005-01B	Oil suction pipe to crankcase	Nm	9	9
BA18.10-P-1008-01B	Bolt connecting oil pump to crankcase	Stage 1	Nm 5	5
		Stage 2	Nm 20	20



Torx bit set



External Torx set