






P88.10-2179-09

- | | | | | | |
|---|------------------------------|---|----------------|---|--|
| 1 | Front fender | 5 | Bolt | 9 | Bolt (on model 211.08/28 up to vehicle ident. end no. 180000 or model 211 except model 211. 08/28 up to vehicle ident. end no. 746677) |
| 2 | Expansion clip | 6 | Terminal strip | | |
| 3 | Longitudinal member paneling | 7 | Bolt | | |
| 4 | Nuts | 8 | Bolts | | |

	Remove/install		
Danger!	Risk of injury caused by fingers being jammed or pinched when removing, installing or aligning hoods, doors, trunk lid/rear-end door or sliding roof.	When moving components, ensure that no body parts or limbs are within the operating range of moving parts.	AS00.00-Z-0011-01A
1	Open engine hood and move to upright position		AR88.40-P-1000T
2	Raise vehicle with lifting platform		AR00.60-P-1000T
3	Remove fender liner in front fender (1)		AR88.10-P-1300T
4	Remove expansion clips (2)	Installation: Replace damaged expansion clips (2).	
5	Open front door		
6	Detach longitudinal member paneling (3) in front area from longitudinal member with mounting wedge	Until nuts (4) are accessible. 	*110589035900
7	Unscrew nuts (4)	Installation: Repair paint damage on nuts (4) with suitable touch-up paint pen.	
8	Loosen bolt (5), slide terminal strip (6) toward front and remove		
9	Lower vehicle		
10	Unscrew bolt (7)	Installation: Repair paint damage on bolt (7) with touch-up paint pen. 	*BA88.10-P-1002-01B
11.1	Unscrew bolt (9)	On model 211.08/28 up to vehicle end no. 180000 and model 211 except 211.08/28 up to vehicle ident. end no. 746677, if mount on front fender (1) is not yet replaced. Installation: Repair paint damage on bolt (9) with touch-up paint pen. 	*BA88.10-P-1002-01B
12	Close front door		
13	Remove bolts (8)	Installation: Repair paint damage on bolts (8) with suitable touch-up paint pen. 	*BA88.10-P-1002-01B

14	Remove front fender (1)	 Installation: Ensure that front fender (1) is positioned correctly in relation to the front door, engine hood and front headlamp unit. Gap between engine hood and fender, dimension "A" Front door to fender, dimension "E" 	*BE60.00-P-1001-01F *BE60.00-P-1002-01F *129589032100
15.1	Remove dust filter housing  AP Replace dust filter	When initially replacing front fender (1) on model 211.08/28up to vehicle ident. end no. 180000 and model 211 except 211.08/28 up to vehicle ident. end no. 746677. Vehicles with code 581 Comfort automatic air conditioning up to VIN end no. A635991 X170336	AP83.00-P-8381T
15.2	Remove combination filter housing  AP Replace combination filter	When initially replacing front fender (1) on model 211.08/28up to vehicle ident. end no. 180000 and model 211 except 211.08/28 up to vehicle ident. end no. 746677. Vehicles with code 580 Automatic air conditioning or Vehicles with code 581 Comfort automatic air conditioning as of VIN end no. A635992 X170337	AP83.00-P-8384T
16.1	Remove washer fluid reservoir	When initially replacing front fender (1) on model 211.08/28up to vehicle ident. end no. 180000 and model 211 except 211.08/28 up to vehicle ident. end no. 746677.	AR82.35-P-6000-02T
17.1	Transfer mount on A-pillar for front fender (1).	When initially replacing front fender (1) on model 211.08/28up to vehicle ident. end no. 180000 and model 211 except 211.08/28 up to vehicle ident. end no. 746677.  Hand riveter Drill (electric/pneumatic) Wet/dry vacuum cleaner	AR88.10-P-1010-01T *WH58.30-Z-1003-29A *WE58.40-Z-1001-03A *WE58.40-Z-1005-03A
18	Install in the reverse order		

Test values for gap dimensions on hoods, doors and lids

Number	Designation			Model 211.0	Model 211.2
BE60.00-P-1001-01F	Gap dimension	Engine hood to fender	Dimension "A"	mm 3.5 (±0.5)	3.5 (±0.5)
		Engine hood to headlamp	Dimension "B"	mm 4 (+1)	4 (±0.5)
		Radiator grille/bumper	Dimension "C"	mm 5.5 (+1)	5.5 (±1)
		See picture		AR60.00-P-0700-01T	AR60.00-P-0700-01T A
BE60.00-P-1002-01F	Gap dimension	Front door to A-pillar	Dimension "D"	mm 4.5 (±0.5)	4.5 (-0.5/+1)
		Front door to fender	Dimension "E"	mm 4 (±0.5)	4 (-0.5/+1)
		Front door to rear door	Dimension "F"	mm 4 (+1)	4 (-0.5/+1)
		Front door to roof	Dimension "G"	mm 4.5 (±0.5)	4.5 (-0.5/+1)
		Rear door to top of side section	Dimension "H"	mm 4.5 (±0.5)	-

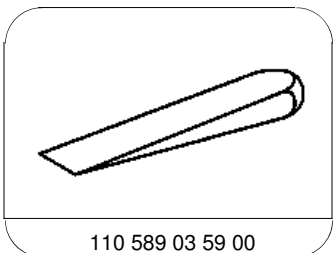
	Rear door to side section, bottom	Dimension "I"	mm	3.5 (± 0.5)	3.5 (-0.5/+1)
		See picture		AR60.00-P-0700-01T	AR60.00-P-0700-01T A

Test values for gap dimensions on hoods, doors and lids

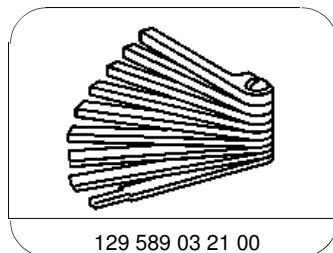
Number	Designation	Model 211.6
BE60.00-P-1001-01F	Gap dimension Engine hood to fender	Dimension "A" mm 3.5 (± 0.5)
	Engine hood to headlamp	Dimension "B" mm 4 (± 0.5)
	Radiator grille/bumper	Dimension "C" mm 5.5 (± 1)
	See picture	-
BE60.00-P-1002-01F	Gap dimension Front door to A-pillar	Dimension "D" mm 4.5 (-0.5/+1)
	Front door to fender	Dimension "E" mm 4 (-0.5/+1)
	Front door to rear door	Dimension "F" mm -
	Front door to roof	Dimension "G" mm 4.5 (-0.5/+1)
	Rear door to top of side section	Dimension "H" mm -
	Rear door to side section, bottom	Dimension "I" mm -
	See picture	-

Fender

Number	Designation	Nm	Model 211
BA88.10-P-1002-01B	Nut/screw, fender to body	Nm	10



Mounting wedge



Feeler gauge

Commercially available tools

Number	Designation
WH58.30-Z-1003-29A	Hand riveter

Workshop equipment

WE58.40-Z-1001-03A	Drill (electric/pneumatic)
WE58.40-Z-1005-03A	Wet/dry vacuum cleaner