

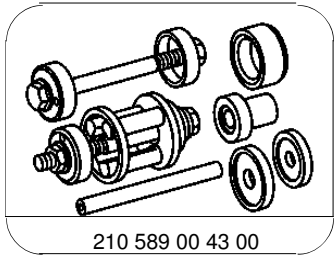
P33.20-0374-09

4g Steel washer
4h Hydro-mount

012c Thrust piece
012d Sleeve
012e Thrust piece

012f Clamping bolt
012h Thrust piece
012u Nut

☒	Removing		
1	Remove lower transverse control arm	Model 210.08/28 Model 211.08/09/28/29 Model 220.08/18	AR33.20-P-0510D AR33.20-P-0510TW AR33.20-P-0510IW
2	Clamp lower control arm into vise	i Use aluminum jaws	
3	Release and remove steel washer (4g) of hydro-mount (4h) using flat chisel		
4	Pull out hydro-mount (4h) with thrust piece (012c), tensioning bolt (012f), thrust piece (012h) and nut (012u)	S i Clean mounting hole	*210589004300
5	Check rear bearing of lower control arm	i To replace the rear bearing, the front bearing has to be removed, if necessary after checking: ↓ Replace rear bearing of lower control arm	AR33.20-P-0527D
☒	Install		
6	Insert hydro-mount (4h) with sleeve (012c), tensioning bolt (012f), thrust piece (012e) and nut (012u)	i Parallel surfaces (arrow) of the hydro-mount must be at an angle of 90° to the transverse control arm. The bumps must face towards the vehicle center. i A previously mounted steel washer (4g) need not be removed. S	*210589004300
7	Pull hydro-mount (4h) all the way to the stop on the collar in the lower control arm	⚠ Do not use an impact wrench.	
8	Push on steel washer (4g) of hydro-mount	Only if not previously mounted	
9	Install lower wishbone	Model 210.08/28 Model 211.08/09/28/29 Model 220.08/18	AR33.20-P-0510D AR33.20-P-0510TW AR33.20-P-0510IW



210 589 00 43 00

Extraction and insertion tool