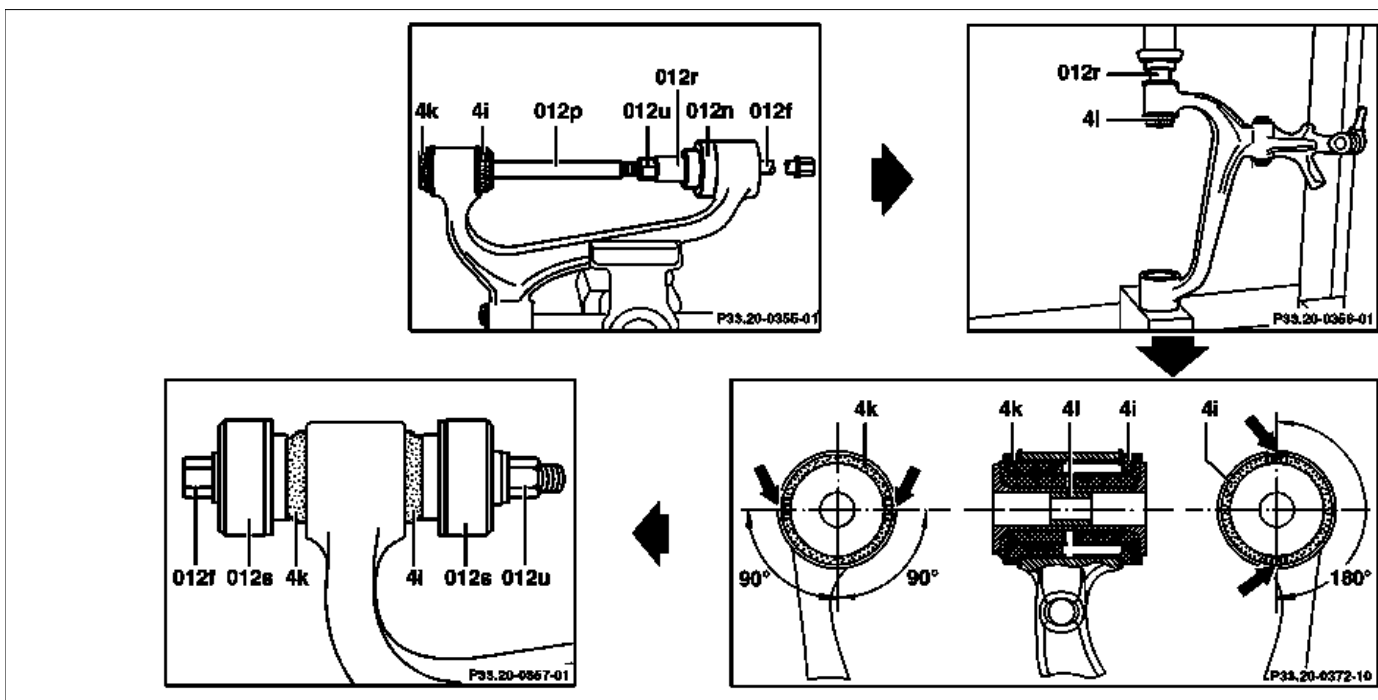


MODEL 210.08 /28, 211.08 /09 /28 /29, 220.08 /18

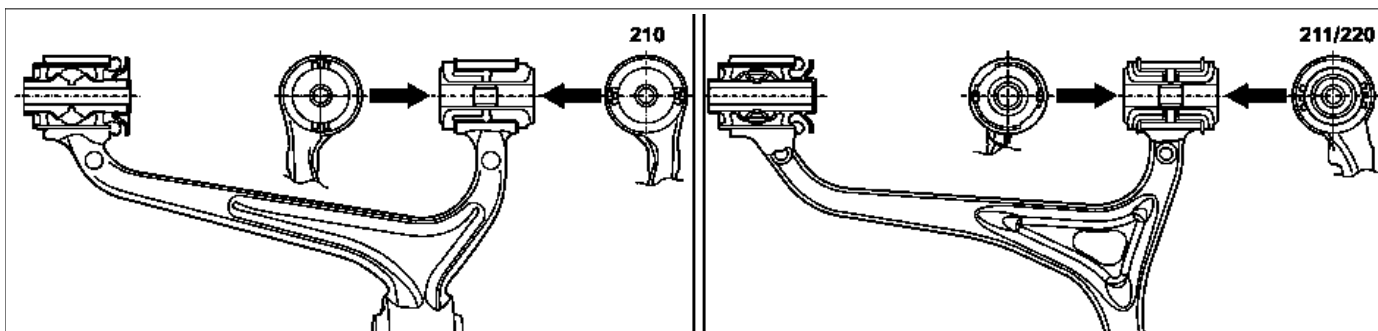


P33.20-0375-09

4i Inner rubber mount
 4k Outer rubber mount
 4l Distance sleeve

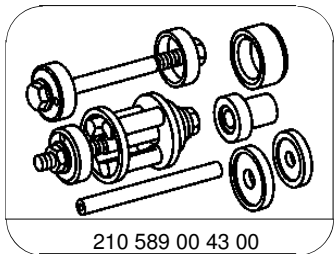
012f Clamping bolt
 012n Support disk
 012s Spindle

012r Thrust piece
 012s Thrust piece
 012u Nut



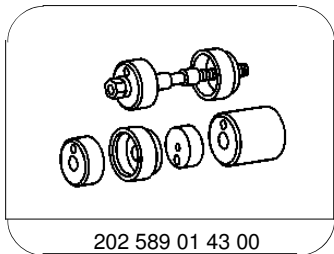
P33.20-2206-07

☒	Removing		
1	Remove lower transverse control arm	Model 210.08/28 Model 211.08/09/28/29 Model 220.08/18	AR33.20-P-0510D AR33.20-P-0510TW AR33.20-P-0510IW
2	Clamp lower control arm into vise	☒ Use aluminum jaws	
3	Remove front bearing of lower control arm	☒ The rear bearing can only be removed when the front bearing has also been removed.	AR33.20-P-0526D
4	Push out outer rubber mount (4k) with tensioning bolt (012f), support disk (012n), thrust piece (012r), nut (012u) and thrust spindle (012p)	☒	*210589004300
5	Press out inner rubber mount (4i) with thrust piece (012r) on press	☒ Clean mounting hole	
☒	Install		
6	Insert rubber mount (4i, 4k) with spacer sleeve (4l) into the lower control arm and pull in up to the stop with tensioning bolt (012f), the two thrust pieces (012s) and the nut (012u)	☒ Note installation position of rubber mount studs (arrows). ☒	*202589014300
7	Install lower wishbone	Model 210.08/28 Model 211.08/09/28/29 Model 220.08/18	AR33.20-P-0510D AR33.20-P-0510TW AR33.20-P-0510IW



210 589 00 43 00

Extraction and insertion tool



202 589 01 43 00

Extraction and insertion tool