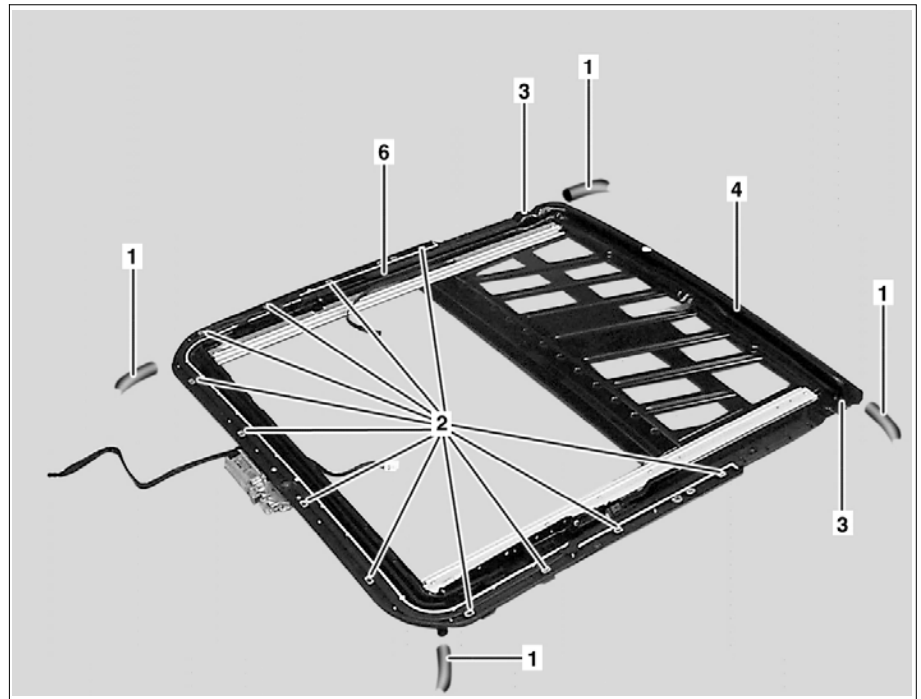



Shown on model 211

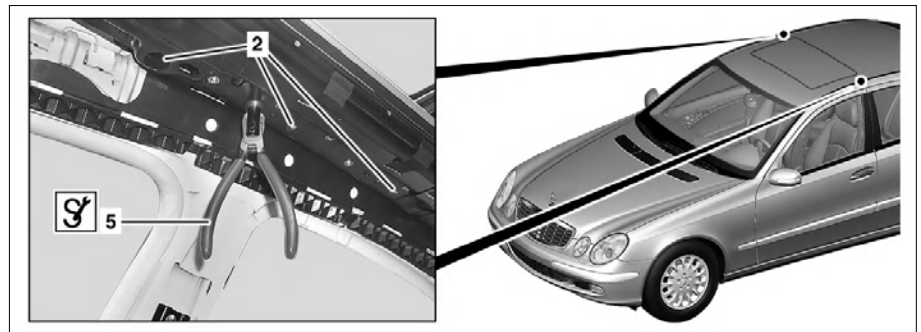
- 1 Water drain hose
- 2 Bolts (self-tapping)
- 3 Bolt (metric thread)
- 4 Seal
- 6 Tilting/sliding roof frame



P77.20-2387-06

Shown on model 211.0








- 2 Bolts (self-tapping)
- 5  Assembly plier



P77.20-2271-04

Modification notes

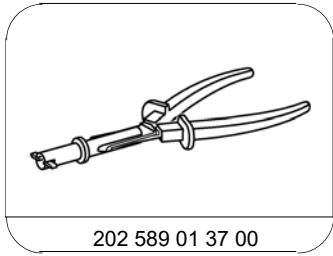
1.3.06	Repair method completely modified	Steps 1.1 to 12	
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	Remove/install		
1.1	Remove paneling from tilting/sliding roof	When replacing tilting/sliding roof frame (6).	<a href="#">AR77.20-P-0500T</a>
2.1	Remove tilting/sliding roof panel	When replacing tilting/sliding roof frame (6).	<a href="#">AR77.20-P-1000T</a>
3.1	Loosen headliner and lay down on seat backrests with electrical lines connected.	Model 211.0	<a href="#">AR68.30-P-4300TA</a>
		Model 211.2	<a href="#">AR68.30-P-4300TD</a>
4.1	Remove front headliner	Model 240.0	<a href="#">AR68.30-P-7607HA</a>
5.1	Remove rear headliner	Model 240.0	<a href="#">AR68.30-P-7608H</a>
6.1	Disconnect all electrical connectors from roof crossbeam, expose wiring harnesses, disconnect cable tie and remove roof crossbeam.	Model 240.0	
7	Remove water drain hoses (1)	 Do not damage water drain hoses (1), otherwise damage can be caused by penetrating water.	
8	Insert assembly pliers (5) on both sides		<a href="#">*202589013700</a>
9	Unscrew bolts (2, 3)	 <b>Installation:</b> Do not mix up screws (2, 3). 	<a href="#">*BA77.20-P-1003-01A</a>
10	Remove tilting/sliding roof frame (6) from vehicle.	 Simultaneously remove both assembly pliers (5), otherwise tilting/sliding roof frame (6) can be damaged.  Aid of helper required.	

		<b>i</b> Installation: Replace seal (4).	
11	Install in the reverse order		
12	Perform teach-in run for sliding roof anti-pinch protection Connect STAR DIAGNOSIS and read out fault memory		AD00.00-P-2000-04A

**Nm** Electric sliding roof

Number	Designation		Model 211	Model 240
BA77.20-P-1003-01A	Bolt to tilting/sliding roof frame	Nm	8	8



202 589 01 37 00

Assembly pliers