

ENGINES 112 in MODEL 211.080 /082 /280 /282

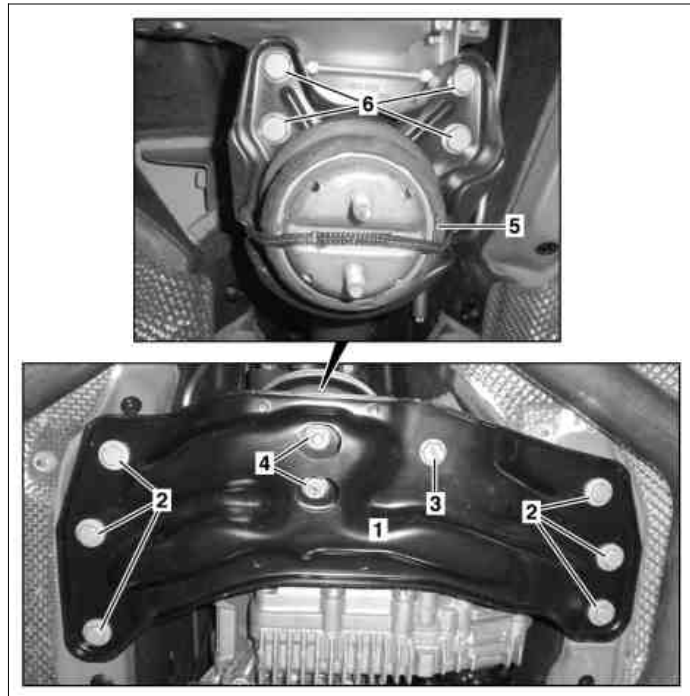
ENGINES 113 in MODEL 211.083 /283

ENGINES 272 in MODEL 211.087 /287 /092 /292

ENGINES 273 in MODEL 211.090 /290

Shows model 211.087

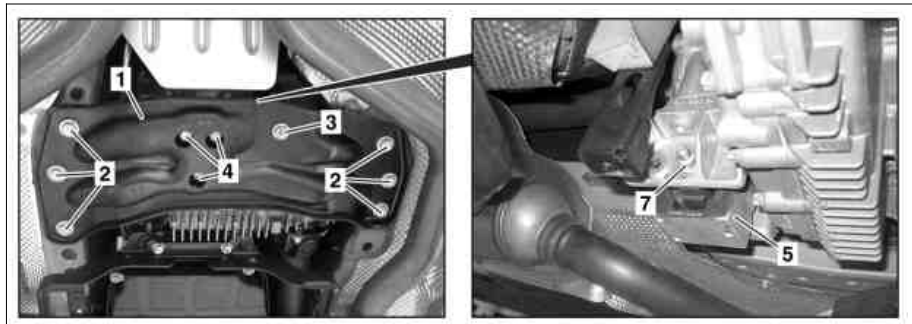
- 1 Engine crossmember
- 2 Screw/bolts
- 3 Screw/bolt
- 4 Nuts
- 5 Engine mount
- 6 screw/bolts



P22.10-2191-12





Shows model 211.083

- 1 Engine crossmember
- 2 screw/bolts
- 3 Screw/bolt
- 4 Nuts
- 5 Engine mount
- 7 Nut



P22.10-2126-04

		Remove/install	
ⓘ		Notes on self-locking nuts and bolts	All models
		Notes on self-locking nuts and bolts	AH00.00-N-0001-01A
1		Raise vehicle with vehicle lift	AR00.60-P-1000T
2		Remove lower engine compartment paneling	AR61.20-P-1105T
3		Remove exhaust shielding plate for propeller shaft behind the transfer case	*BA61.10-P-1005-01C
4		Support automatic transmission with assembly lift and transmission platform	Transmission plate for passenger cars and commercial vehicles gotis://A_25/35/49_02.0 Transmission jack 2.0-7.0 t gotis://H_00.10_01.0
5.1		Detach rear engine mount (5) from rear engine crossmember (1); to do this, unscrew nuts (4)	Model 211.080 /082 /087 /090 /092 /280 /282 /287 /290 /292
			*BA22.10-P-1004-03A
5.2		Detach rear engine mount (5) at rear engine crossmember (1), to do so remove screw/bolts	Model 211.083 /283
			*BA22.10-P-1004-03A
6		Remove screw/bolts (2) and bolt (3), remove engine crossmember (1)	Installation: The screw/bolts (2) and bolt (3) have to be screwed in by hand as far as possible and only tightened after lowering the assembly lift, so that the thread in the

7.1	Remove screw/bolts (6) and remove engine mount (5)	 Model 211.080 /082 /087 /090 /092 /280 /282 /287 /290 /292  Observe environmental protection regulations for disposal of engine mounts. Dispose engine mounts into mixed scrap.	*BA22.10-P-1005-03A
7.2	Remove nut (7) and bolt and remove engine mount (5)	 Model 211.083 /283	*BA22.10-P-1003-03A
8	Install in the reverse order		*BA22.10-P-1004-03A

 **Frame floor assembly**

Number	Designation		Model 211
BA61.10-P-1005-01C	Self-tapping screw connecting front cross strut to frame floor	Nm	23

 **Engine mount, engine support (engine side)**

Number	Designation		Model 211 with 4-MATIC
BA22.10-P-1003-03A	Bolt/nut, rear engine mount to transmission	Nm	50
BA22.10-P-1004-03A	Rear engine mount For engine support	Nm	40
BA22.10-P-1005-03A	Rear engine support on body	Nm	50