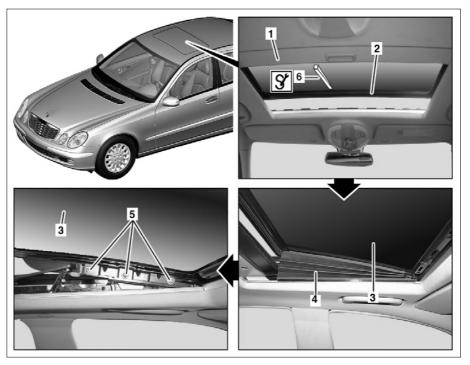
MODEL 211.0 /2, 240.0 with CODE (414) Power glass tilting/sliding roof

MODEL 240.1 with CODE (418) Glass tilting/sliding roof in rear

Shown on model 211.0

- 1 Sliding roof lining
- 2 Covering
- 3 Tilting/sliding roof panel
- 4 Rubber bellows
- 5 Bolts
- 6 S Mounting wedge



P77.20-2282-06

X	Remove/install		
⚠ Danger!	Risk of injury caused by fingers being pinched or crushed when removing, installing or aligning hoods, doors, trunk lids, tailgates or sliding roof.	Keep body parts and limbs well clear of moving parts.	AS00.00-Z-0011-01A
1	Completely open sliding roof lining (1)	i See Operator's Manual	
2	Open tilting/sliding roof approx. 20 cm	i See Operator's Manual	
3	Unclip covering (2) in center and at side with assembly wedge (6), move covering (2) out of rubber bellows (4).	3	*110589035900
		installation: Position covering (2) in center and clip in. Left and right catch hook on covering (2) must arrest in rubber bellows (4).	
4	Move tilting/sliding roof cover (3) into tilt position	i See Operator's Manual	
5	Remove rubber bellows (4) at top and bottom on both sides and remove.	Treat rubber bellows (4) carefully to prevent damage. Observe installation position of rubber bellows (4).	
6	Turn out screws (5) on both sides	i Installation: Adjust tilting/sliding roof panel (3) See ↓ Adjust tilting/sliding roof panel (3).	AR77.20-P-1100T
7	Remove tilting/sliding roof panel (3)	Remove tilting/sliding roof panel (3) carefully, otherwise paint can be damaged.	7447.207 17007
8	Install in the reverse order		
9	Perform teach-in run for sliding roof anti-pinch protection		
F AD	Connect STAR DIAGNOSIS and read out fault memory		AD00.00-P-2000-04A

