AR33.30-P-0620-05P	Detaching and attaching hexagon collar bolt on front axle shaft	

Nm Front axle shaft

Number	Designation			Model 203.08/09/28/29	Model 211.08/09/ 28/29
BA33.30-P-1003-02C	Collar bolt, front axle shaft to front axle shaft flange	Stage 1	Nm	110	70
		Stage 2	∡°	60	90

Nm Front axle shaft

Number	Designation			Model 220.08/18
BA33.30-P-1003-02C	Collar bolt, front axle shaft to front axle shaft flange	Stage 1	Nm	70
		Stage 2	∡°	90

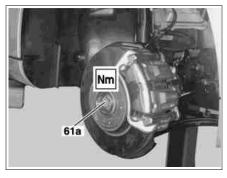
Removal

- 1 Operate service brake.
- 2 Undo hexagon collar bolt (61a) while holding front axle shaft.

Attaching

3 Screw in new hexagon collar bolt (61a) Nm.

Illustrated on model 203



P33.30-2047-01