

AR33.30-P-0620-05P	Detaching and attaching hexagon collar bolt on front axle shaft		
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Nm Front axle shaft

Number	Designation			Model 203.08/09/28/29	Model 211.08/09/ 28/29
BA33.30-P-1003-02C	Collar bolt, front axle shaft to front axle shaft flange	Stage 1	Nm	110	70
		Stage 2	⊘°	60	90

Nm Front axle shaft

Number	Designation			Model 220.08/18
BA33.30-P-1003-02C	Collar bolt, front axle shaft to front axle shaft flange	Stage 1	Nm	70
		Stage 2	⊘°	90

Removal

- 1 Operate service brake.
- 2 Undo hexagon collar bolt (61a) while holding front axle shaft.

Attaching

- 3 Screw in new hexagon collar bolt (61a) **Nm**

Illustrated on model 203

