



Date: May 2007
Order No.: P-B-68.10/53
Supersedes:
Group: 68

SUBJECT: MODEL 211
Noises at the Instrument Panel

Overview of noise sources

- A. Rattling noises at glove compartment lid (1, Figure 1)
- B. Noises in the area of the instrument cluster frame (2, Figure 1)
- C. Buzzing noises in the area of the centerfill (3, Figure 1)
- D. Buzzing noises in the area of the centerfill (4, Figure 1)
- E. Creaking/knocking noises in the area of the A-pillar (5, Figure 1)
- F. Rattling noise in the area of instrument panel, center/windshield (6, Figure 1)

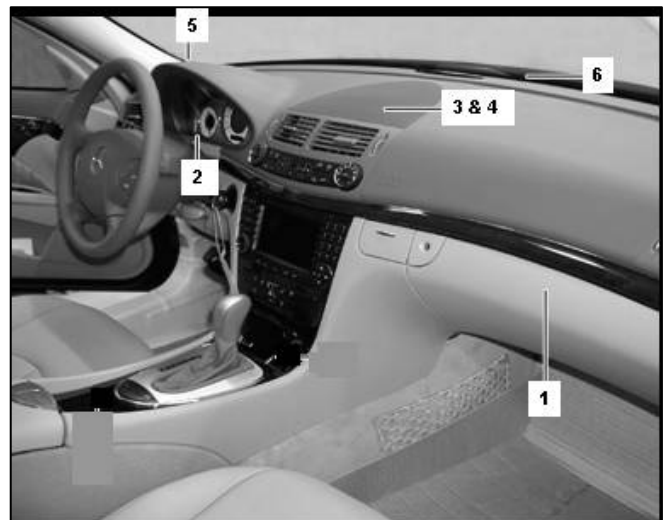


Figure 1

P68.10-3567-11

i Note: See individual repair procedures for relevant models

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A. Rattling noises at glove compartment lid

Models 211.065/070/076 up to VIN A169194

The preload of the glove compartment lid may be set too weak, and rattling of the cover in the striker occurs as a result.

1. Adjust glove compartment lid.
(See WIS-document AR68.10-P-1300T)

i **Note:** Increase preload of cover by adjusting the striker (loosen and adjust striker – Figure 2).



Figure 2

P68.10-3568-12

B. Noises in the area of the instrument cluster frame

Models 211.026/065/070/076/082/083/265/282/283 up to VIN A661031 or X170277

The instrument cluster frame may rub on the instrument cluster when driving. This complaint occurs under conditions such as rough road surfaces.

1. Remove instrument cluster. (See WIS-document AR54.30-P-6015T)

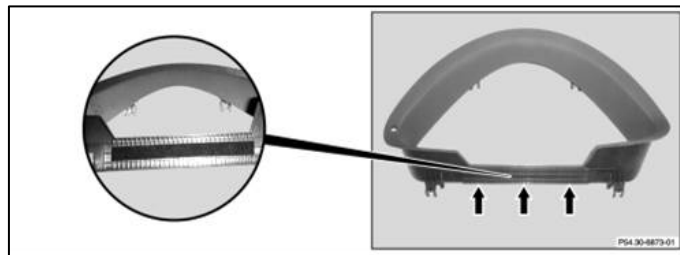


Figure 3

P54.30-6871-04

2. Stick felt strip (material thickness: 1 mm) at the bottom of the ribs of the instrument cluster frame (Figure 3).

i **Note:** See Parts ordering notes

3. Install instrument cluster. (See WIS-document AR54.30-P-6015T)

C. Buzzing noises in the area of the centerfill

Models 211.026/065/070/076/082/083/265/282/283 up to VIN A610907 or X165861

Buzzing noises in the area of the centerfill may occur when driving. This is caused by there being too much play in the centerfill cover.

1. Remove cover for speaker. (See WIS-document AR68.10-P-1050T)
2. Apply felt (material thickness: 1 mm) in order to brace the grill. (1, Figure 4)
3. Install cover for speaker. MODEL 211.0 /2 up to 31.5.04 (See WIS-document AR68.10-P-1050T)

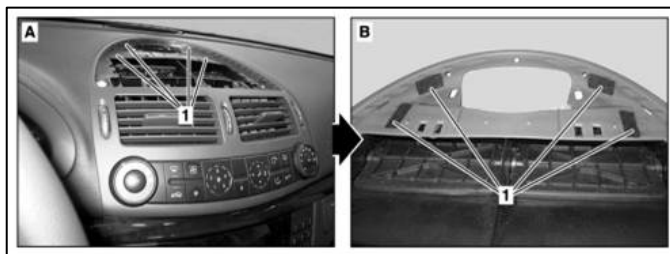


Figure 4

P68.10-3569-04

- A The centerfill area (without cover)
B Centerfill cover

D. Buzzing noises in the area of the centerfill

Models 211.026/056/065/070/076/082/083/087/256/265/276/282/283/287 from VIN A610908 up to A774106 or from X165862 to 183662

Buzzing noises in the area of the centerfill may occur when driving. This is caused by there being too much play in the centerfill cover.

1. Remove cover for speaker. (See WIS-document AR68.10-P-1050TA)
2. Apply felt (material thickness: 1 mm) and replace the grill. (1, Figure 5)
3. Install cover for speaker. (See WIS-document AR68.10-P-1050TA)

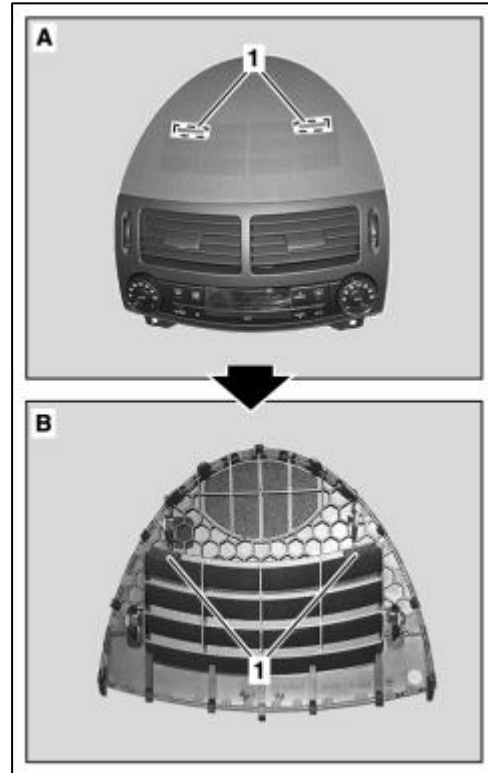


Figure 5

P68.10-3572-03

- A Top side of centerfill cover
B Bottom side of centerfill cover

E. Noises in the area of the A-pillar

Model 211.026/056/065/070/076/082/083/087/256/265/276/282/283/287 up to VIN A939965 or X202587

Creaking and knocking noises in the area of the instrument panel near the A-pillar may occur when driving. Creaking noises may occur due to the instrument panel clips rubbing on the crossmember under the windshield. Knocking noises may occur due to the clips contacting the air duct.

1. Remove top section of instrument panel.
(See WIS-document AR68.10-P-1020T)
2. Cover clips on left and right with felt (material thickness: 1 mm).

i **Note:** The felt should cover the spring shackle of the clip (Figure 6).

3. As the instrument panel is already removed, check whether the repair in section F has been performed. If not, complete this measure.

i **Note:** Operation number 68-4605 may only be claimed once if the repairs in section E & F are both performed. Attempts to claim this procedure twice will result in the claim being debited.

4. Install upper section of instrument panel.
(See WIS-document AR68.10-P-1020T)

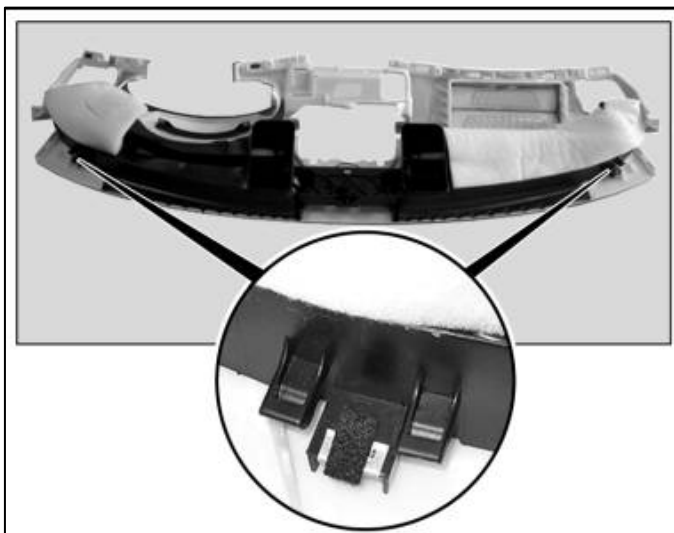


Figure 6

P68.10-3573-11

F. Noises in the area of the instrument panel, center to windshield

Models 211.026/065/070/076/082/083/265/282/283 up to VIN A610906 or X165860

Rattling noises in the area near the center of the instrument panel or the windshield occur due to the instrument panel contacting the crossmember under the wind deflector and causing rattling noises on rough roads when driving.

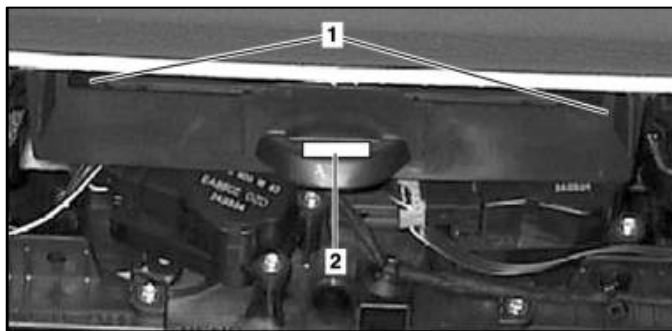


Figure 7

P68.10-3570-10

1. Remove top section of instrument panel.
(See WIS-document AR68.10-P-1020T)

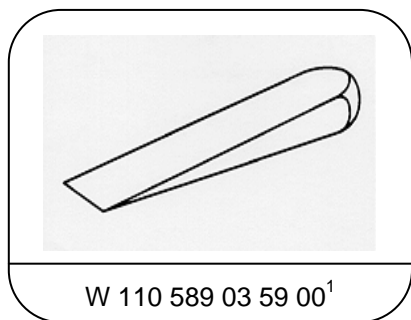
2. Apply felt (material thickness: 3 mm) onto retaining tab (2, Figure 7).

3. As the instrument panel is already removed, check whether the repair in section E has been performed. If not, complete this measure.

i **Note:** Operation number 68-4605 may only be claimed once if the repairs in section E & F are both performed. Attempts to claim this procedure twice will result in the claim being debited.

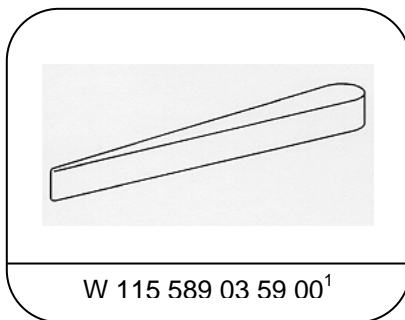
4. Install upper section of instrument panel.
(See WIS-document AR68.10-P-1020T)

Special Tools



W 110 589 03 59 00¹

Mounting Wedge



W 115 589 03 59 00¹

Long Wedge

Note:

1. The noted Special Tools are optional and can be ordered at the discretion of the dealer.

Auxiliary Repair Materials

Qty.	Part Name	Part Number
1 ¹⁾	Felt strip 10*1 mm	A000 983 17 10
1 ¹⁾	Felt strip 10*3 mm	A000 983 89 10

1) Sufficient for at least 10 cars (actual number depends on resolution), submit as Local Purchase – FLT00033, Qty. 1, handling is included.

In Case of Warranty

Operation:

NOISES AT GLOVE COMPARTMENT LID, ELIMINATE	(02-5061)
NOISES IN THE AREA OF INSTRUMENT CLUSTER FRAME, ELIMINATE	(02-5284)
NOISES AT CENTER SPEAKER COVER- INSTRUMENT PANEL, ELIMINATE	(02-5285)
NOISES IN THE AREA OF A-PILLAR, ELIMINATE (INSTRUMENT PANEL REMOVED)	(02-5288)
NOISES IN THE AREA OF INSTRUMENT PANEL AND WINDSHIELD, ELIMINATE (INSTRUMENT PANEL REMOVED)	(02-5289)
INSTRUMENT PANEL - COMPLETE, R & R	(68-4605)

Damage Code	Operation Number	Time (hrs.)	Model Indicator (s)
Repair A 68022 36	02-5061	0.1 hrs	T1, T2, T3
Repair B 54201 36	02-5284	0.2 hrs	T1, T2, T3, T4, T5, T6 U1, U3, U4
Repair C, D 83314 42	02-5285	0.4 hrs	T1, T2, T3, T4, T5, T6 T7, T8, U1, U3, U4, U5, U6, U7
Repair E 68001 36	02-5288	0.1 hrs	T1, T2, T3, T4, T5, T6 T7, T8, U1, U3, U4, U5 U6, U7
	68-4605	1.5 hrs	T1, T2, T3, T4, T5, T6 T7, T8, U1, U3, U4, U5 U6, U7
Repair F 68001 36	02-5289	0.1 hrs	T1, T2, T3, T4, T5, T6 U1, U3, U4
	68-4605	1.5 hrs	T1, T2, T3, T4, T5, T6 U1, U3, U4