

AR	Drain gear oil from torque converter	Mobile used oil collector gotis://S_18.1_05.0 	AR27.20-P-0200-03R *BA27.20-P-1001-01C
6	Remove bolt (3)	Installation: Pay attention to sprag (4). 	*BA27.10-P-1002-03A
7	Remove oil pan (5)	Installation: Install new gasket	
	Clean		
8	Remove permanent magnet (6) from oil pan (5) and clean Magnet in oil pan, newly included	Transmission with serial number as of 2871384, as of 17.4.01	BT27.40-P-0003-01A
BT			
9	Replace oil filter (7) with O-ring		
10	Install in the reverse order		
Danger!	Risk of accident caused by vehicle starting off by itself when engine is running. Risk of injury caused by contusions and burns during starting procedure or when working near the engine as it is running	Secure vehicle to prevent it from moving by itself. Wear closed and snug-fitting work clothes. Do not touch hot or rotating parts.	AS00.00-Z-0005-01A
11	Pour in new ATF and correct oil level Check oil level in automatic transmission and correct if necessary.		AR27.00-P-0100AC
AR			

Oil pan, automatic transmission

Number	Designation		Trans- mission 722.6 except 722.628/ 648/649	Trans- mission 722.628	Trans- mission 722.649
BA27.10-P-1001-03A	Drain plug on transmission oil pan	Nm	20	20	22
BA27.10-P-1002-03A	Bolt, oil pan to transmission housing	Nm	8	8	8

Torque converter

Number	Designation		Trans- mission 722.6 except 722.648
BA27.20-P-1001-01C	Oil drain bolt to torque converter	M8	Nm 10
		M10	Nm 15