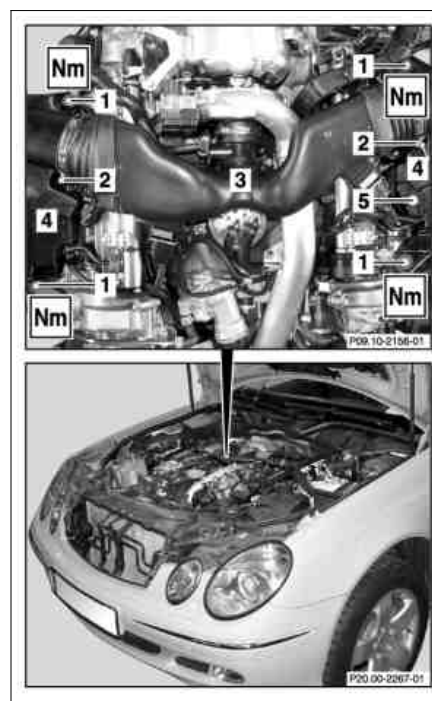


ENGINES 642 in MODEL 211

- 1 Bolts
- 2 Hose clamps
- 3 Engine air intake duct downstream of air filter
- 4 Air cleaner housing
- 5 Pressure sensor



P09.10-2146-03

	Remove/install		
1	Remove engine cover		AR01.10-P-2405TI
2	Disconnect the electrical connector at the pressure sensor (5)	The electrical connector is located at the air filter housing (4) on the left.	
3	Dismantle hose from engine air intake duct upstream of air filter	Remove the left and right hose	
4	Slacken hose clamps (2) at engine air intake duct downstream of air filter (3)	Installation: Check hose clamps (2), replace if required.	
5	Remove bolts (1)	Bolt connecting air filter housing to cylinder head cover	*BA09.10-P-1001-01H
6	Pull air filter housing (4) out of the engine air intake duct downstream of the air filter (3)		
7	Pull air filter housing (4) up and out	Installation: Check if the rubbers in the bottom bracket for the air filter housing (4) are seated correctly.	
8	Install in the reverse order		

Air filter

Number	Designation	Engine 642 except 642.970
BA09.10-P-1001-01H	Bolt connecting air filter housing to cylinder head cover	Nm 9