

P54.65-3959-09

Illustrated on model 207

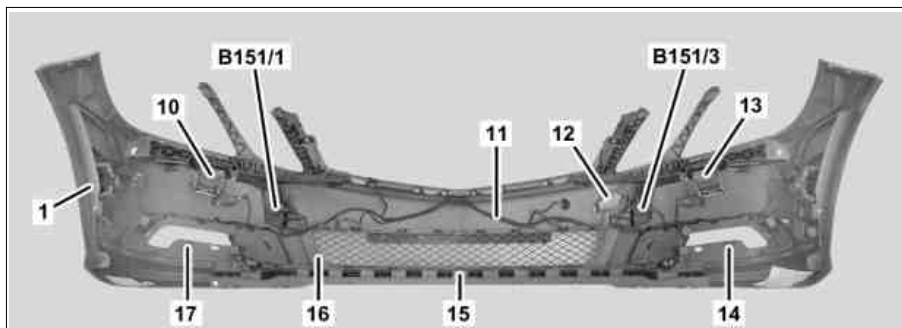
- 1 Front bumper
- 2 Left impact damper
- 3 Bracket
- 4 Center impact damper
- 5 Bracket
- 6 Right impact damper
- 7 Bracket
(with code (220) PARKTRONIC or code (230) Exclusive parking assist)
- 8 Electrical connector
(with code (220) PARKTRONIC or code (230) Exclusive parking assist)
- 9 Sealing ring
(with code (220) PARKTRONIC or code (230) Exclusive parking assist)

- A86/1b2 Front bumper inner left radar sensor
(with code (233) DISTRONIC PLUS)
- A86/1b3 Front bumper inner right radar sensor
(with code (233) DISTRONIC PLUS)
- B8/1 Outer left front PARKTRONIC distance sensor
(with code (220) PARKTRONIC or code (230) Exclusive parking assist)
- B8/2 Center left front PARKTRONIC distance sensor
(with code (220) PARKTRONIC or code (230) Exclusive parking assist)

- B8/3 Inner left front PARKTRONIC distance sensor
(with code (220) PARKTRONIC or code (230) Exclusive parking assist)
- B8/4 Inner right front PARKTRONIC distance sensor
(with code (220) PARKTRONIC or code (230) Exclusive parking assist)
- B8/5 Center right front PARKTRONIC distance sensor
(with code (220) PARKTRONIC or code (230) Exclusive parking assist)
- B8/6 Outer right front PARKTRONIC distance sensor
(with code (220) PARKTRONIC or code (230) Exclusive parking assist)

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- 1 Front bumper
- 10 Left telescopic nozzle cover
(with code (600) Headlamp cleaning system)
- 11 Wiring harness
- 12 Towing eye cover



P88.20-3385-04

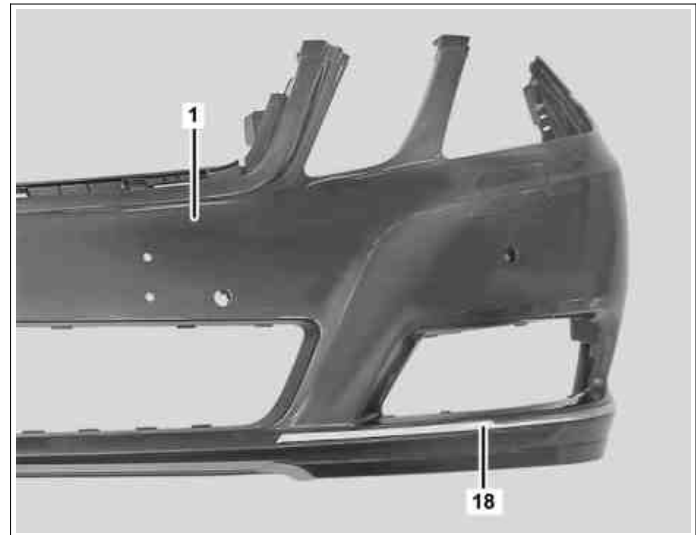
- 13 Right telescopic nozzle cover
(with code (600) Headlamp cleaning system)
- 14 Right cover
- 15 Reinforcement
- 16 Air grille
- 17 Left cover

- B151/1 Left front bumper pedestrian protection sensor
(with code (U60) Pedestrian protection)
- B151/3 Right front bumper pedestrian protection sensor
(with code (U60) Pedestrian protection)

Shown on model 212 on left side of vehicle, with code (955)
Elegance

1 Front bumper






18 Trim strip (model 207, model 212 with code (955) Elegance)




P88.20-3386-11

Modification notes

24.11.10	Value changed: Screw/bolt, frontal acceleration sensor to bumper		*BA91.60-P-1012-01M
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	Remove/install		
1	Remove front bumper (1).	 Remove radiator grille from front bumper (1). Model 207 Model 204.0/2/3	AR88.20-P-2000EW AR88.20-P-2000CW
2.1	Remove left impact absorber (2), right impact absorber (6) and remove center impact absorber (4) from front bumper (1).	Model 204.0/2/3, 207	
2.2	Unclip left impact absorber (2), right impact absorber (6) and center impact absorber (4) from front bumper (1).	Model 212	
3	Disconnect electrical connector from front bumper inner left radar sensor (A86/1b2) and front bumper inner right radar sensor (A86/1b3)	On vehicles with code (233) DISTRONIC PLUS	
4	Unclip bracket (3, 5) from front bumper (1)	On vehicles with code (233) DISTRONIC PLUS, unclip brackets (3, 5) together with front bumper inner left radar sensor (A86/1b2) and front bumper inner right radar sensor (A86/1b3).	
5	Remove front bumper inner left radar sensor (A86/1b2) from bracket (3).	On vehicles with code (233) DISTRONIC PLUS, only when replacing bracket (3) or front bumper inner left radar sensor (A86/1b2)	
6	Remove front bumper inner right radar sensor (A86/1b3) from bracket (5)	On vehicles with code (233) DISTRONIC PLUS, only when replacing bracket (5) or front bumper inner right radar sensor (A86/1b3)	
7	Remove front PARKTRONIC distance sensor (B8/1, B8/2, B8/3, B8/4, B8/5, B8/6) from corresponding bracket (7) and disconnect electrical connector (8)	On vehicles with code (220) PARKTRONIC or code (230) Exclusive parking assist  Installation: Check sealing ring (9), replace if damaged. If on model 204.077/277/377 and 212.077/277 the inner left front PARKTRONIC distance sensor (B8/3) or the inner right front PARKTRONIC distance sensor (B8/4) needs to be replaced, it must be painted for visual reasons (color code 9979).	
8	Remove left front bumper pedestrian protection sensor (B151/1) and right front bumper pedestrian protection sensor (B151/3)	Model 204.3, 207, 212 with code (U60) Pedestrian protection  Installation: Observe installation position. 	*BA91.60-P-1012-01M

9	Remove left daytime running lights headlamp (E1/3) and right daytime running lights headlamp (E2/3)	 The number of bolts differs according to the vehicle equipment.	
10	Remove left front fog lamp (E5/1) and right front fog lamp (E5/2)	On vehicles without code (615) Bi-xenon headlamp unit with integrated curve illumination or with code (616) Bi-xenon headlamp unit with integrated asymmetric curve illumination or with code (621) Intelligent Light System (left-hand traffic system) or with code (622) Intelligent Light System (right-hand traffic system)	
11	Unclip left cover (17) and right cover (14)		
12	Unclip air grille (16)		
13	Unclip electric wiring harness (11) from front bumper (1)		
14	Remove left telescopic nozzle cover (10) and right telescopic nozzle cover (13)	For vehicles with code (600) Headlamp cleaning system	
15	Install tow eye cover (12)		
16	Unclip reinforcement (15)		
17	Unclip left and right trim strip (18) from front bumper (1)	On model 204.0/2/3, 207 On model 212 with code (955) Elegance	
18	Remove license plate.		
19	Detach license plate bracket		
20	Install in the reverse order		

 **Airbag**

Number	Designation	Nm	Model 204.3	Model 207	Model 212
BA91.60-P-1012-01M	Bolt, frontal acceleration sensor to bumper	Nm	4	4	4