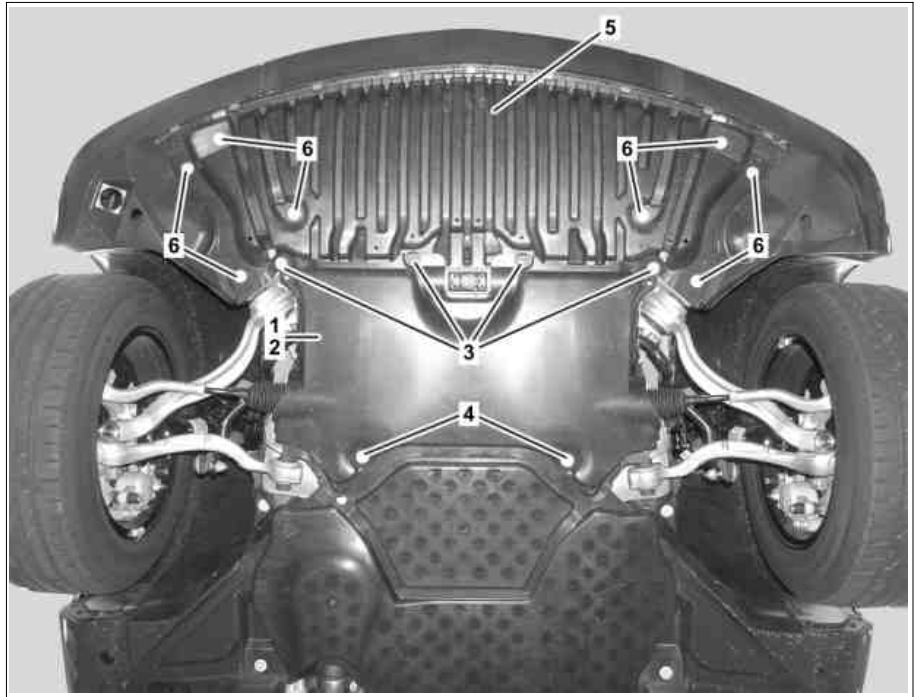


MODEL 204, 207, 212, 218 (except 204.9)

Vehicles with diesel engine

Shown on model 212

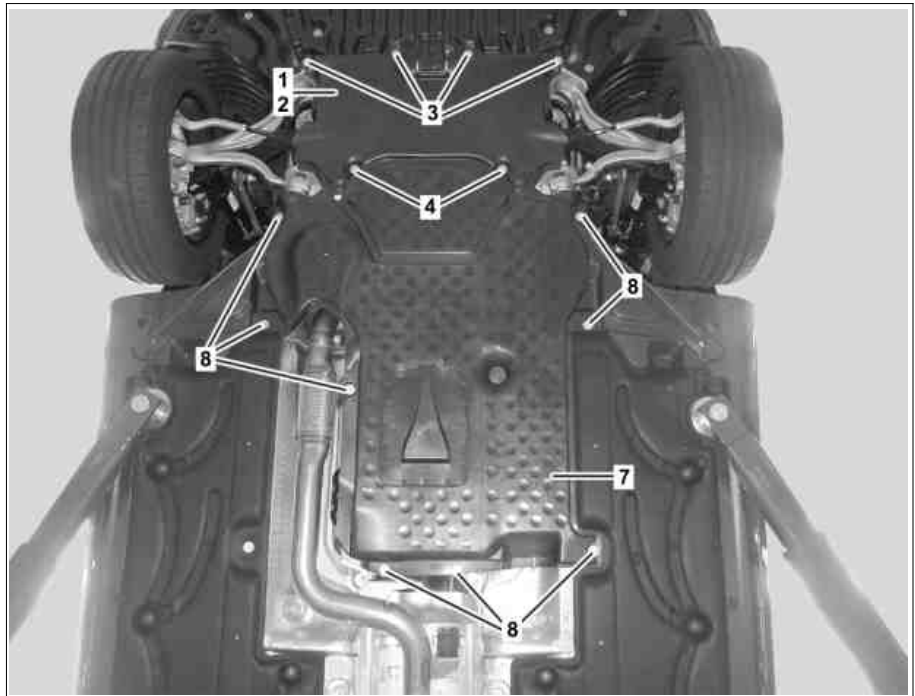
- 1 Center bottom section of soundproofing (without code (481) Underride guard)
- 2 Underride guard plate (with code (481) Underride guard)
- 3 Bolts
- 4 Bolts
- 5 Front bottom section of soundproofing
- 6 Bolts



P61.20-2063-06

Shown on model 212 with engine 642

- 1 Center bottom section of soundproofing (without code (481) Underride guard)
- 2 Underride guard plate (with code (481) Underride guard)
- 3 Bolts
- 4 Bolts
- 7 Rear soundproofing bottom section
- 8 Bolts



P94.30-2028-06

Picture item, etc.	Work instructions		
⚠ Danger!	Risk of death caused by vehicle slipping or toppling off of the lifting platform.	Align vehicle between columns of vehicle lift and position four support plates at vehicle lift support points specified by vehicle manufacturer.	AS00.00-Z-0010-01A
i	Raise vehicle with vehicle lift		
1	Middle bottom section of soundproofing	Vehicle without code (481) Underride guard i Unscrew bolts (3, 4) and remove center bottom section of soundproofing (1). Rechargeable drill / screwdriver gotis://G_58.0_01.1	
2	Underride guard plate	Vehicles with code (481) Underride guard i Unscrew bolts (3, 4) and remove	

5	Front bottom section of soundproofing	<p>Nm</p> <p>i On vehicles without code (481) Underride guard; first remove center bottom section of soundproofing (1). On vehicles with code (481) Underride guard; first remove underride guard plate (2). Unscrew bolts (6) and remove front bottom section soundproofing (5). An additional bolt is installed at the front in the center on model 218. Rechargeable drill / screwdriver gotis://G 58.0 01.1</p>	*BA61.40-P-1001-01D
7	Rear soundproofing bottom section	<p>i Vehicles without code (481) Underride guard: Unscrew bolts (4, 8) and remove rear bottom section of soundproofing (7) Vehicles with code (481) Underride guard: Remove bolts (4, 8). Move underride guard plate (2) down by loosening bolts (3) and remove rear bottom section of soundproofing (7). Nm Bolts (3, 4) Rechargeable drill / screwdriver gotis://G 58.0 01.1</p>	*BA61.40-P-1001-01D

Nm Underbody protection

Number	Designation	Model 204 with code 481/430	Model 207 with code 481
BA61.40-P-1001-01D	Bolt, underbody protection plate	Nm 17	17

Nm Underbody protection

Number	Designation	Model 212 with code 481	Model 218 with code 481
BA61.40-P-1001-01D	Bolt, underbody protection plate	Nm 17	17