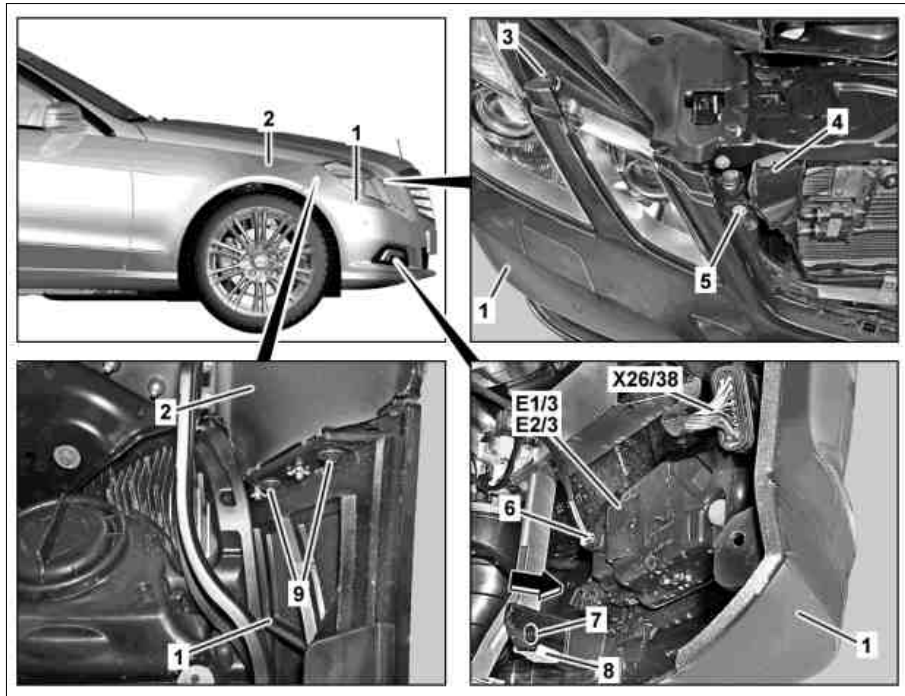


MODEL 207, 212

Shown on model 212 on right side vehicle









- 1 Bumper
- 2 Front fender
- 3 Quick-release coupling
- 4 Air ducting
- 5 Screw
- 6 Electrical connector
- 7 Screw
- 8 Bracket
- 9 Bolts



P88.20-3340-06

E1/3 Left daytime running lamps headlamp  
E2/3 Right daytime running lamps headlamp

X26/38 Front bumper and frame wiring harness electrical connector

	Remove/install		
<b>⚠ Danger!</b>	<b>Risk of death</b> caused by vehicle slipping or toppling off of the lifting platform.	Align vehicle between columns of vehicle lift and position four support plates at vehicle lift support points specified by vehicle manufacturer.	AS00.00-Z-0010-01A
1	Lift vehicle on lifting platform.		
2.1	Remove radiator grille	Model 212	AR88.40-P-4001EW
2.2	Loosen radiator grille at top of radiator support	Model 207  On model 207 the radiator grille remains on the bumper (1).	AR88.40-P-4001EC
3	Pivot left and right air ducting (4) to side and unscrew bolt (5)		
4	Remove quick-release coupling (3)		
5	Remove left and right fender liner front section		*110589035900
6	Unscrew bolts (9) on left and right front fender (2)		
7	Disconnect electrical connector on frame wiring harness and front bumper (X26/38)		
8	Disconnect electrical connector (6) from daytime running light (E1/3) and right daytime running light (E2/3), expose electrical wiring harness	 Depending on vehicle configuration.	
9	Disconnect electrical connector from left and right front fog lamp, expose electrical wiring harness	 Depending on vehicle configuration.	
10	Unscrew bolt (7) from left and right bracket (8)		
11	Guide bumper (1) out left and right bracket (8)	 <b>Installation:</b> Install engine compartment paneling below bottom section of soundproofing on bumper (1).	
12	Press bumper (1) toward front and remove	 <b>Installation:</b> Screw in bolts (5, 7, 9) only to stop because it may be necessary to check and adjust the gap dimensions after bumper (1) installation. Model 207 Gap dimension "C, E" 	AR60.00-P-0700-01EC *BE60.00-P-1001-01W *129589032100

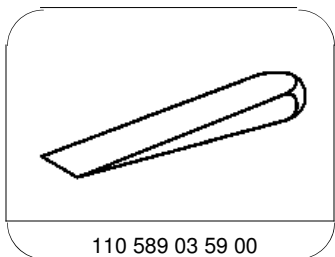
		Gap dimension "D, F" 	*BE60.00-P-1001-01U *129589032100
13	Disassemble front bumper (1)	Only when replacing bumper (1).	AR88.20-P-2050EW
14	Install in the reverse order		
15	Check adjustment of left front fog lamp and right front fog lamp, adjust if necessary	Model 207, 212 without code (615) Bi-xenon headlamp unit with integrated curve illumination without code (616) Bi-xenon headlamp unit with integrated asymmetric curve illumination without code (621) Intelligent Light System (left-hand traffic system), without code (622) Intelligent Light System (right-hand traffic system)	AP82.10-P-8260EW

#### Check values for gaps

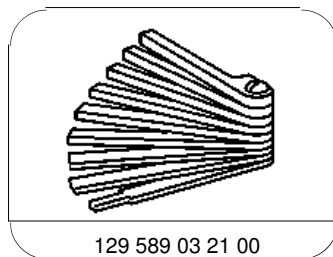
Number	Designation	Model 207.3
BE60.00-P-1001-01W	Gap dimension Engine hood to fender	Dim. "A" mm 4 (±1)
	Engine hood to headlamp	Dim. "B" mm 4 (±1)
	Engine hood to bumper	Dim. "C" mm 6 (+1/-2)
	Engine hood to A-pillar	Dim. "D" mm 4.5 (+2/-1)
	Bumper to headlamp	Dim. "E" mm 2.5 (±1.5)
	See picture	AR60.00-P-0700-01E C

#### Check values for gaps

Number	Designation	Model 212.0/1	Model 212.2
BE60.00-P-1001-01U	Gap dimension Engine hood to fender	Dim. "A" mm 4 (±1)	4 (±1)
	Engine hood to headlamp	Dim. "B" mm 4 (±1)	4 (±1)
	Engine hood to radiator grille	Dim. "C" mm -	-
	Engine hood to bumper	Dim. "D" mm 4.5 (±1.5)	4.5 (±1.5)
	Engine hood to A-pillar	Dim. "E" mm 4.5 (±1.5)	4.5 (±1.5)
	Bumper to headlamp	Dim. "F" mm 3.5 (±1.5)	3.5 (±1.5)
See picture	AR60.00-P-0700-01E W	AR60.00-P-0700-01E W	



Mounting wedge



Feeler gauge