



P42.10-2756-08

01 Filling and bleeding device

1 Cap

2 Brake fluid expansion reservoir

	Remove/install		
Danger!	Risk of poisoning caused by swallowing brake fluid. Risk of injury caused by brake fluid coming into contact with skin and eyes.	Only pour brake fluid into suitable and appropriately marked containers. Wear protective clothing and eye protection when handling brake fluid.	AS42.50-Z-0001-01A
Danger!	Risk of injury to skin and eyes caused by handling hot or glowing objects.	Wear safety gloves, protective clothing and safety glasses, if necessary.	AS00.00-Z-0002-01A
	Notes on repairs to brake system		AH42.00-P-0003-01A
	Notes on repairs to brake system	With code (B07) Ceramic brake system	AH42.00-P-0003-01RQ
	Brake fluid notes		AH42.50-P-0001-01A
	Clean		
1	Clean area around cap of brake fluid expansion reservoir (2)		
2	Unscrew cap (1) of brake fluid expansion reservoir (2)		
3	Fill with new brake fluid up to the "MAX" mark in the brake fluid expansion reservoir (2)		*BF42.10-P-1001-01J
4	Connect filling and bleeding unit (01) to expansion reservoir (2) and switch on	Pay attention to manufacturer's operating instructions. Brake fluid change unit with supply tank (10-20 l) gotis://B 42/43.2 01.1	
5	Remove the front wheels	Model 212, 218 with code (B07) Ceramic brake system	AP40.10-P-4050EW
6	Carrying out bleeding operation	Bleed screw to central clutch operator Bleed screw on rear axle brake caliper Bleed screw on front axle brake caliper	AR42.10-P-0010-02EW *BA25.20-P-1001-01B *BA42.10-P-1002-12J *BA42.10-P-1003-10J
7	Install in the reverse order		
	Checking		
8	Check brake system for leaks		AR42.10-P-0100-01V
9	Correct fluid level in brake fluid expansion reservoir (2)		AP42.10-P-4210EW

Clutch operating mechanism

Number	Designation		Trans- mission 716.6	Trans- mission 711.6
BA25.20-P-1001-01B	Bleed screw to central clutch operator	Nm	9	9

Nm Front axle brake caliper

Number	Designation	Model 207
BA42.10-P-1003-10J	Bleed screw to brake caliper	Nm 14

Nm Front axle brake caliper

Number	Designation	Model 212 except model 212.074/077/274/ 277	Model 212.074/077/ 274/277 without code B07
BA42.10-P-1003-10J	Bleed screw to brake caliper	Nm 14	14

Nm Front axle brake caliper

Number	Designation	Model 212.074/077/ 274/277 with code B07	Model 218 except model 218.374
BA42.10-P-1003-10J	Bleed screw to brake caliper	Nm 14	14

Nm Front axle brake caliper

Number	Designation	Model 218.374 without code B07	Model 218.374 with code B07
BA42.10-P-1003-10J	Bleed screw to brake caliper	Nm 14	14

Nm Rear axle brake caliper

Number	Designation	Model 207	Model 212 except model 212.074/077/ 274/277	Model 212.074/077/ 274/277
BA42.10-P-1002-12J	Bleed screw to brake caliper	Nm 14	14	17

Nm Rear axle brake caliper

Number	Designation		Model 218 except model 218.374	Model 218.374
BA42.10-P-1002-12J	Bleed screw to brake caliper	Nm	14	17

 **Brake fluid**

Number	Designation		Model 207		
BF42.10-P-1001-01J	Brake fluid	Filling capacity	Liters	≈0.5	
		Specifications for Operating Fluids		Sheet	BB00.40-P-0330-01A
				Sheet	BB00.40-P-0331-00A

 **Brake fluid**

Number	Designation		Model 212	Model 218		
BF42.10-P-1001-01J	Brake fluid	Filling capacity	Liters	≈0.6	≈1.1	
		Specifications for Operating Fluids		Sheet	BB00.40-P-0330-01A	BB00.40-P-0330-01A
				Sheet	BB00.40-P-0331-00A	BB00.40-P-0331-00A