



DTB

Date: November 20, 2007
Order No.: P-B-68.60/37f
Supersedes: P-B-68.60/37e dated July 18, 2007
Group: 68

Revision History

Revision	Date	Purpose
f	11/20/07	Parts Information Updated
e	7/18/07	Applicable Models and Remedy Updated
d	2/8/06	Parts Information Updated
c	12/13/05	Applicable Models, Parts and Warranty Information Updated
b	1/31/05	Applicable Model Year Added
a	1/18/05	Applicable Models, Remedy and Parts Information Updated
-	1/3/05	Initial issue

SUBJECT: Model 210.020/025/055/065/070/072/074/082/083/265/282
Model 211.022/026/056/065/070/072/076/077/082/083/087/090/256/265/276/277/282/283/287
Model 215.373/374/375/376/378/379, as of Model Year 2003
Model 220.067/170/173/174/175/176/178/179/183/184, as of Model Year 2003
Model 230.471/472/474/475/476/477/479
Sun Visor Mirror Cover Broken or Vanity Light Inoperative

If you receive customer reports in the above model vehicles of the sun visor mirror cover being broken or vanity light inoperative, replace the vanity mirror cassette per the below steps. On model 210 and 211 vehicles only, if only the vanity light is inoperative, replace only the microswitch.

1. Open sun visor mirror cover
2. Using a plastic wedge, unclip the original vanity mirror cassette at the positions identified by the arrows (Figure 1 – 230 or Figure 2 – 210/211/215 and 220).

This bulletin has been created and maintained in accordance with MBUSA-SLP S423QH001, Document and Data Control, and MBUSA-SLP S424HH001, Control of Quality Records.

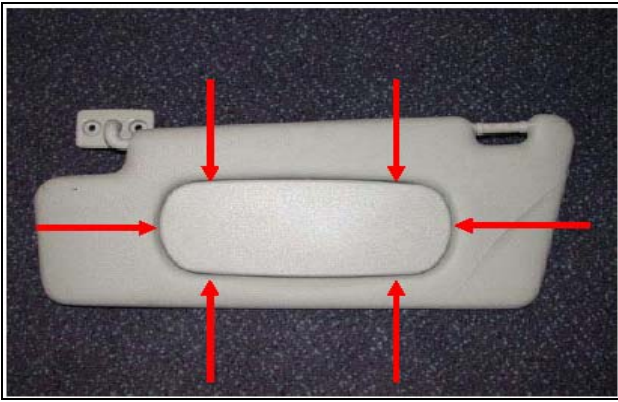


Figure 1

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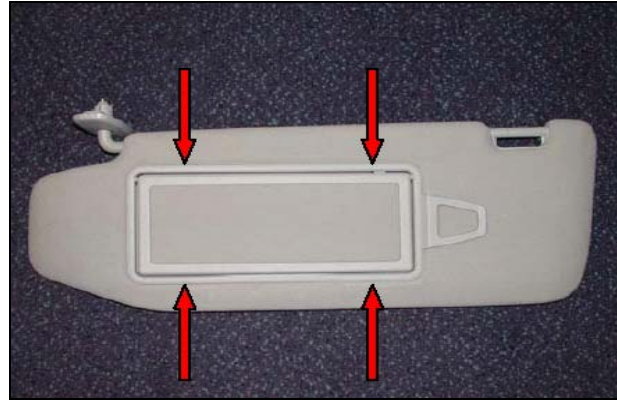


Figure 2

P-B-68.60/37d

3. For Model 210 (as of Model Year 2000) and Model 211 only, the microswitch (Figure 3, arrow) is available separately. If the microswitch is not functioning, detach microswitch from bracket, unplug connector from microswitch, plug connector into new microswitch and reattach microswitch to bracket.
4. For Model 210 (up to model year 1999), detach wires from microswitch on back of mirror (Figure 4, arrow) and connect wires to microswitch on the replacement mirror cassette.

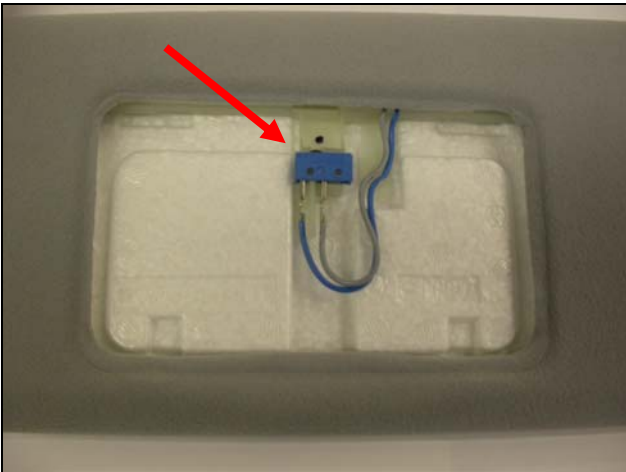


Figure 3
68.60/37c

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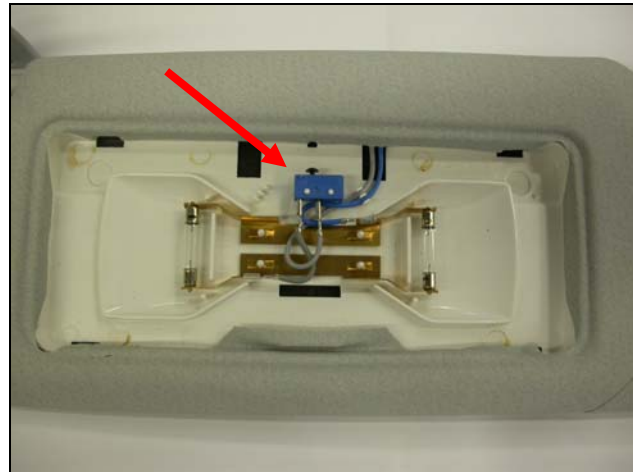


Figure 4
68.60/37c

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5. Close sun visor mirror cover on the new spare part (otherwise the microswitch will be damaged).

i Note: If the microswitch is not functioning (model 210 or 211 only), it is not necessary to replace existing vanity mirror cassette.

6. Place the new vanity mirror cassette in sun visor and clip in place by hand.
7. Check that the vanity mirror cassette is correctly latched in the support points identified by the circles (Figure 5 – 230 or Figure 6 – 210/211/215 and 220).
8. Perform function check of mirror light and microswitch.

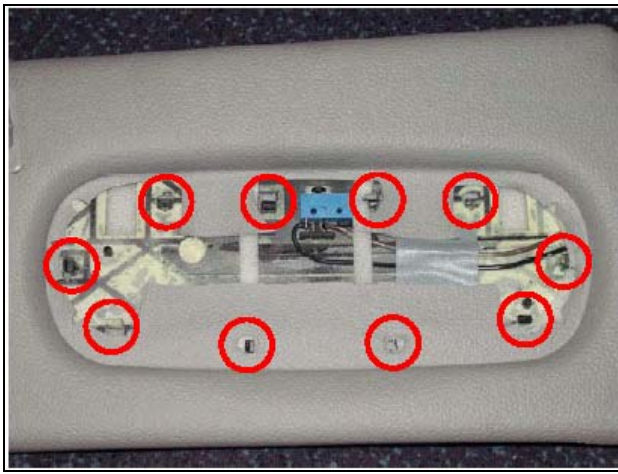


Figure 5
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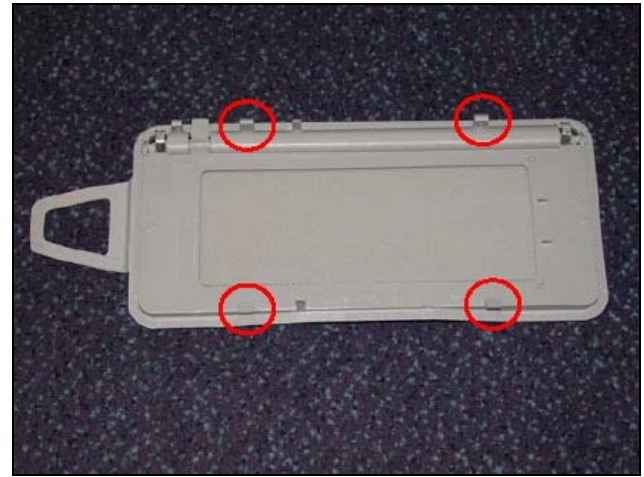


Figure 6
68.60/37c

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Parts Information

Qty.	Part Name	Part Number
1	Vanity mirror cassette (210, 211, 215, 220 and 230)	Refer to EPC – Group 69 / Order based on VIN
1	Switch	A211 870 05 10



Note: The following allowable labor operations should be used when submitting a warranty claim for this repair. This information has been generated on July 18, 2007. Please refer to Netstar → Star TekInfo → Star Time for the most current labor time allowance.

In Case of Warranty

Operation: Sun visor mirror, replace (68-5515)

Damage Code	Operation Number	Time (hrs.)	Model Indicator (s)
81016 06	68 5515	0.1 hrs.	T9, TA, TB, TC, U8
		0.2 hrs.	E1, E2, E3, E4, E5, E6, E7, E8, E9, F1, F2, J2, J3, M1, M2, M4, M5, M6, M7, M8, M9, N1, N2, N3, N4, N5, N6, R1, R2, R3, R4, R5, R6, R7, T1, T2, T3, T4, T5, T6, T7, T8, U1, U3, U4, U5, U6, U7



Note: Only labor operation 68-5515 is to be used if the left side, right side or both side mirror cassettes are replaced.