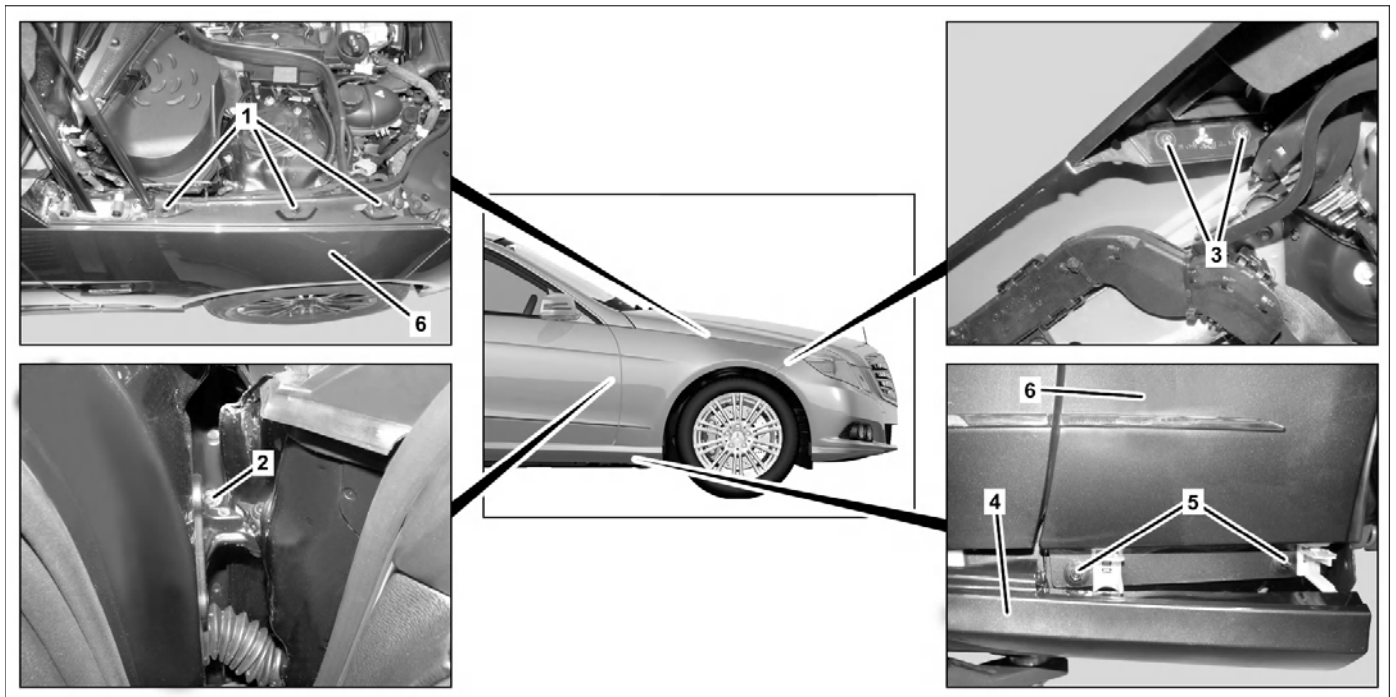


MODEL 212, 218



P88.10-2217-09

Shown on right front fender

- 1 Bolts
- 2 Screw
- 3 Bolts
- 4 Longitudinal member paneling
- 5 Nuts
- 6 Front fender

☒ ☒	Remove/install		
1	Unscrew bolts (1) on left or right front fender (6)		
2	Unscrew bolt (2)		
3	Risk of death caused by vehicle slipping or toppling off of the lifting platform. Raise vehicle with vehicle lift	Align vehicle between vehicle lift columns and position the four support plates at the vehicle lift support points specified by vehicle manufacturer.	AS00.00-Z-0010-01A
4	Remove fender liner front section		
5	Remove screws/bolts (3)		
6	Loosen longitudinal member paneling (4) until nuts (5) are accessible		AR88.80-P-6000EW
7	Unscrew nuts (5)		
8	Remove front fender (6)	Model 212 Gap dimensions on hoods, doors and covers Model 218 Gap dimensions on hoods, doors and covers i Installation: Check gaps on front fender (6), adjust if necessary. MODEL 212, dimension "A" MODEL 212, dimension "G" MODEL 218, dimension "A" MODEL 218, dimension "E" ☑ Feeler gauge	AR60.00-P-0700-01EW AR60.00-P-0700-01EL *BE60.00-P-1001-01U *BE60.00-P-1002-01U *BE60.00-P-1001-01O *BE60.00-P-1002-01O *129589032100
9	Install in the reverse order		

Test values for gap dimensions on hoods, doors and lids

Number	Designation				MODEL 218.9	MODEL 218.3
BE60.00-P-1001-01O	Gap dimension	Engine hood to fender	Dimension "A"	mm	4,0 (± 1)	4,0 (± 1)
		Engine hood to headlamp	Dimension "B"	mm	4,0 (± 1)	4,0 (± 1)
		Engine hood to bumper	Dimension "C"	mm	4,0 (± 1)	4,0 (± 1)
		Engine hood to A-pillar	Dimension "Q"	mm	4,5 (± 1)	4,5 (± 1)
		Fender to headlamp	Dimension "R"	mm	4,0 (± 1)	4,0 (± 1)
		Bumper to headlamp (circumferential)	Dimension "S"	mm	3,5 (± 1)	3,5 (± 1)
		Mounting rail, bumper to engine hood	Dimension "T"	mm	7,5 (+0,5)	7,5 (+0,5)
		Mounting rail, bumper to engine hood	Dimension "U"	mm	1,0 (± 0,5)	1,0 (± 0,5)
			Picture		AR60.00-P-0700-01E L	AR60.00-P-0700-01 EL

Check values for gaps

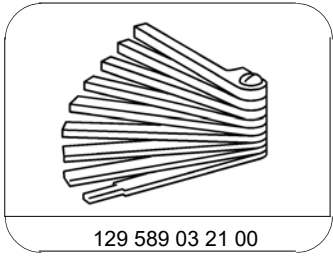
Number	Designation				MODEL 212.0/1	MODEL 212.2
BE60.00-P-1001-01U	Gap dimension	Engine hood to fender	Dimension "A"	mm	4 (± 1)	4 (± 1)
		Engine hood to headlamp	Dimension "B"	mm	4 (± 1)	4 (± 1)
		Engine hood to radiator grille	Dimension "C"	mm	–	–
		Engine hood to bumper	Dimension "D"	mm	4,5 (± 1,5)	4,5 (± 1,5)
		Engine hood to A-pillar	Dimension "E"	mm	4,5 (± 1,5)	4,5 (± 1,5)
		Bumper to headlamp	Dimension "F"	mm	3,5 (± 1,5)	3,5 (± 1,5)
					Picture	

Test values for gap dimensions on hoods, doors and lids

Number	Designation				MODEL 218.9	MODEL 218.3
BE60.00-P-1002-01O	Gap dimension	Fender to A-pillar	Dimension "D"	mm	3,5 (± 1)	3,5 (± 1)
		Front door to fender	Dimension "E"	mm	4,0 (-0,5/+1)	4,0 (-0,5/+1)
		Front door to rear door	Dimension "F"	mm	5,0 (-0,5/+1)	5,0 (-0,5/+1)
		B-pillar cover to front window	Dimension "G"	mm	10 (± 1)	10 (± 1)
		B-pillar cover to rear window	Dimension "H"	mm	10 (± 1)	10 (± 1)
		Rear door to side piece, bottom	Dimension "I"	mm	4,5 (± 1)	4,5 (± 1)
		Fixed window on rear door to fixed window on rear side window	Dimension "O"	mm	7,5 (± 1)	–
					Picture	

Check values for gaps

Number	Designation				MODEL 212.0/1	MODEL 212.2
BE60.00-P-1002-01U	Gap dimension	Front door to fender	Dimension "G"	mm	4 (+1/-0,5)	4 (+1/-0,5)
		Front door to rear door	Dimension "H"	mm	4,5 (+1/-0,5)	4,5 (+1/-0,5)
		Front door to roof frame	Dimension "I"	mm	14 (± 1,5)	14 (± 1,5)
		Rear door to roof frame	Dimension "J"	mm	13 (± 1,5)	13 (± 1,5)
		Rear door to side piece, bottom	Dimension "K"	mm	4 (+1/-0,5)	4 (+1/-0,5)
		Driver door cover to rear door cover	Dimension "W"	mm	4 (± 1)	4 (± 1)
					Picture	



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Feeler gauge