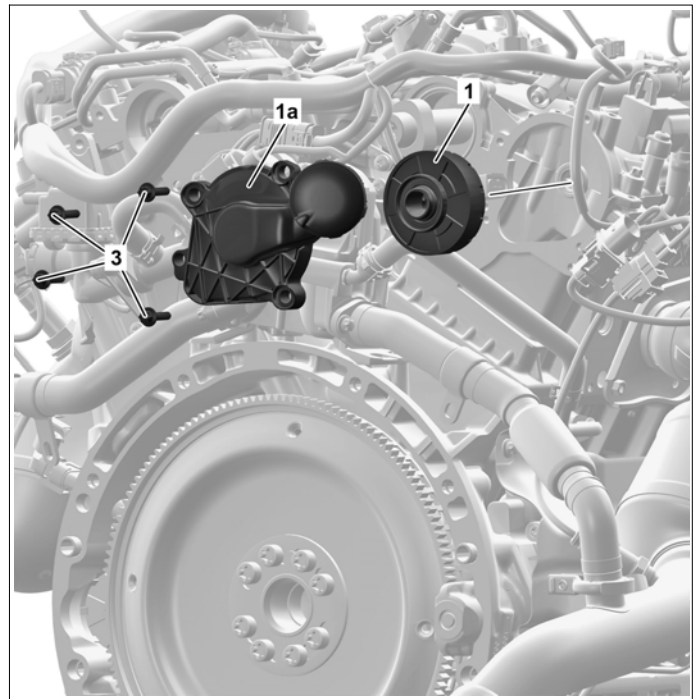


ENGINE 276.9 in MODEL 212, 218

Shown on engine 276.9

- 1 Centrifuge
 1a Centrifuge cover
 3 Bolts



P01.20-2266-12

	Remove/install		
	Risk of injury caused by fingers being jammed or pinched when removing, installing or aligning hoods, doors, trunk lid/rear-end door or sliding roof.	No parts of the body or limbs should be within the operating area when the components are moving.	AS00.00-Z-0011-01A
1	Remove high pressure pump housing		AR07.02-P-1020EL
2	Remove bolts (3) on centrifuge cover (1a)	Bolt, centrifuge cover to cylinder head/cylinder head cover	*BA01.20-P-1001-01L
3	Remove centrifuge cover (1a)	Installation: Replace seal.	
4	Remove bolt for centrifuge (1) on camshaft	Screw/bolt, centrifuge to camshaft sprocket	*BA01.20-P-1002-01L
5	Remove centrifuge (1) from camshaft	Installation: The dowel pins determine the installation position of centrifuge (1) at the camshaft.	
	Check		
6	Check seal and radial shaft sealing ring for wear and damage; replace centrifuge cover (1a) if necessary		
7	Check centrifuge (1) for wear and damage; replace centrifuge (1) if necessary		
8	Install in the reverse order		
9	Check engine oil level; correct if necessary		
			AP18.00-P-0101CWZ AS00.00-Z-0005-01A
10	Risk of accident from vehicle starting off by itself when engine running. Risk of injury (bruises and burns) resulting from working on the engine while it is being started or when it is running. Carry out engine test run and check engine for leaktightness while it is running	Secure vehicle to prevent it from starting off by itself. Wear closed and snug-fitting work clothes. Do not touch hot or rotating parts.	

Crankcase ventilation, cylinder head cover

Number	Designation	ENGINE 276		
BA01.20-P-1002-01L	Screw/bolt, centrifuge to camshaft sprocket	Stage 1	Nm	6
		Stage 2	∠°	90

Nm Crankcase ventilation, cylinder head cover

Number	Designation	ENGINE 276		
BA01.20-P-1001-01L	Bolt, centrifuge cover to cylinder head/cylinder head cover	Stage 1	Nm	6
		Stage 2	┘°	90