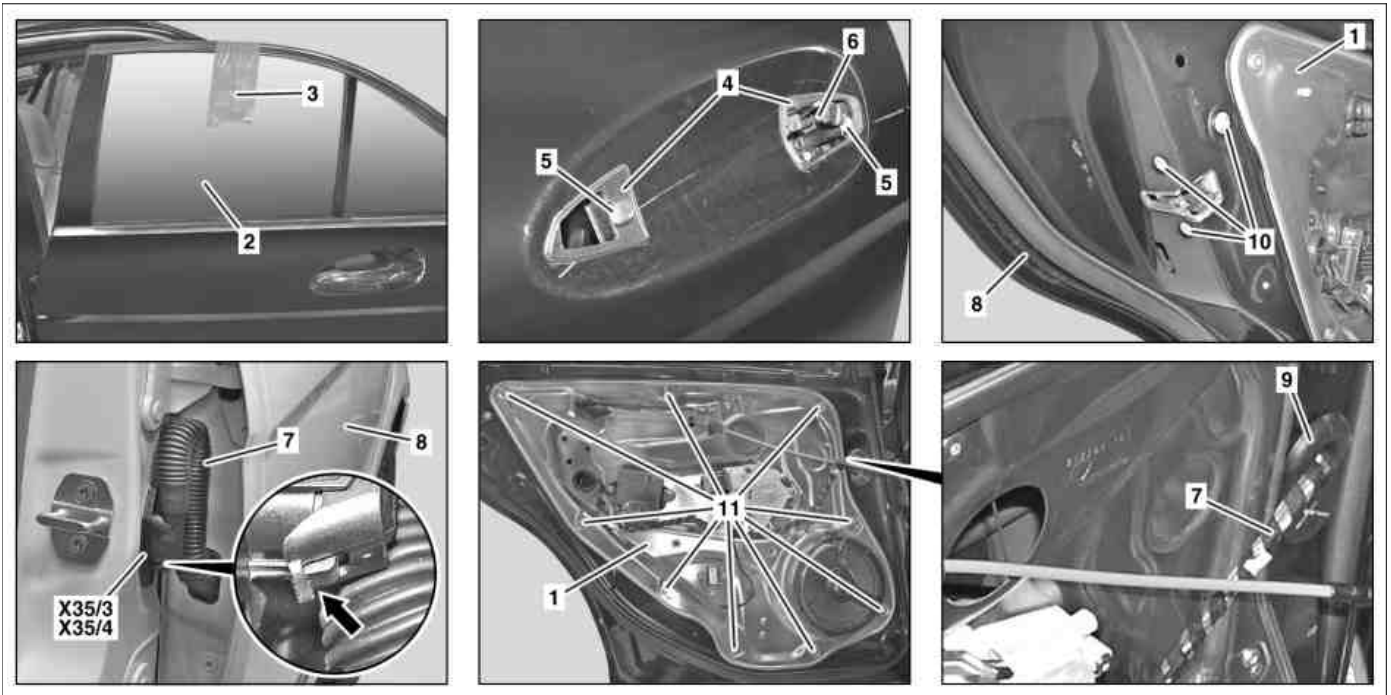


MODEL 204.0 /2 /9

MODEL 212.0 except CODE (Z04) Light armoring

MODEL 212.1

MODEL 212.2



P72.12-2746-09

Shown on model 204.0






- 1 Door module
2 Crank window
3 Adhesive tape
4 Seals
5 Screw
6 Bearing bracket

- 7 Door wiring harness
8 Rear door
9 Grommet
10 Bolts
11 Rivets

- X35/3 Left rear door electrical connector
X35/4 Right rear door electrical connector

Modification notes

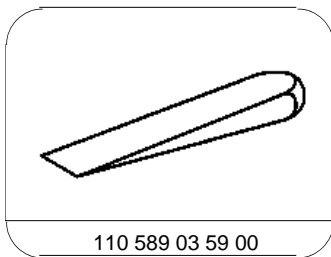
17.11.11	"Safety note AS91.00-Z-0001-01A" added		
17.11.11	"Disconnect ground line from battery" added	Operation step 2	

 	Remove/install		
 Danger!	Risk of injury caused by performing testing or repair work on airbag or emergency tensioning retractor units.	Store airbag units with deployment side facing up; do not expose to temperatures greater than 100 °C. When working on these units, disconnect the power supply.	AS91.00-Z-0001-01A
 Danger!	Risk of injury caused by fingers being pinched or crushed when removing, installing or aligning hoods, doors, trunk lids, liftgates or sliding roof	Keep body parts and limbs well clear of moving parts.	AS00.00-Z-0011-01A
 Danger!	Risk of injury due to hands being crushed when window glass is not secure	Secure window to prevent it from falling down.	AS67.00-Z-0002-01A
1	Loosen left and right crank window (2), completely push upward and secure against falling down with suitable adhesive tape (3).		AR72.12-P-1910CW
2	Disconnect battery ground line	Model 204 Model 212	AR54.10-P-0003CW AR54.10-P-0003EW
3	Remove outside door handle		
4	Take off gaskets (4)		
5	Loosen bolts (5), push bearing bracket (6) toward front and unhook		
6	Release connector (arrow), disconnect left rear door electrical connector (X35/3) and right rear door electrical connector (X35/4) and lay door wiring harness (7) toward inside into rear door (8)		
7	Unclip grommet (9) and pull door wiring harness (7) out of rear door (8)		

8	Remove bolts (10)		*BA72.12-P-1005-01O
9	Cut rivet heads out of rivets (11)	Rivet cutter Cutter crown Installation: Fasten door module (1) to rear door (8) with rivets (11). Rechargeable drill / screwdriver gotis://G_58.0_01.1 Hand riveting tool gotis://K_68-80_06.0	*171589003900 *171589003901
10	Detach door module (1) from rear door (8) and remove	Do not bend door module (1). Replace door module (1) if bent. Assembly wedge	*110589035900
11	Press out any pieces of rivet remaining in the inner door panel.	Press-out tool	*221589003900
12	Completely remove rivet residues and drilling chips from rear door (8).	Remove all rivet residue. Remaining rivet residues cause corrosion damage on rear door (8). Wet/dry vacuum cleaner gotis://P_00.12_06.0	
13	Install in the reverse order		

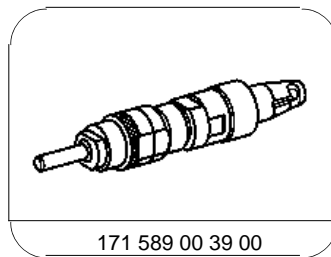
Rear door

Number	Designation		Model 204	Model 212 without code Z04
BA72.12-P-1005-01O	Bolt, door lock on rear door	Nm	7	7



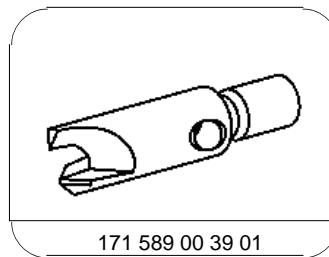
110 589 03 59 00

Mounting wedge



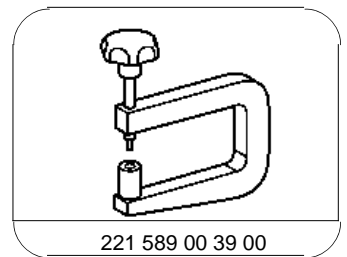
171 589 00 39 00

Rivet milling cutter



171 589 00 39 01

Milling bit crown



221 589 00 39 00

Press-out tool