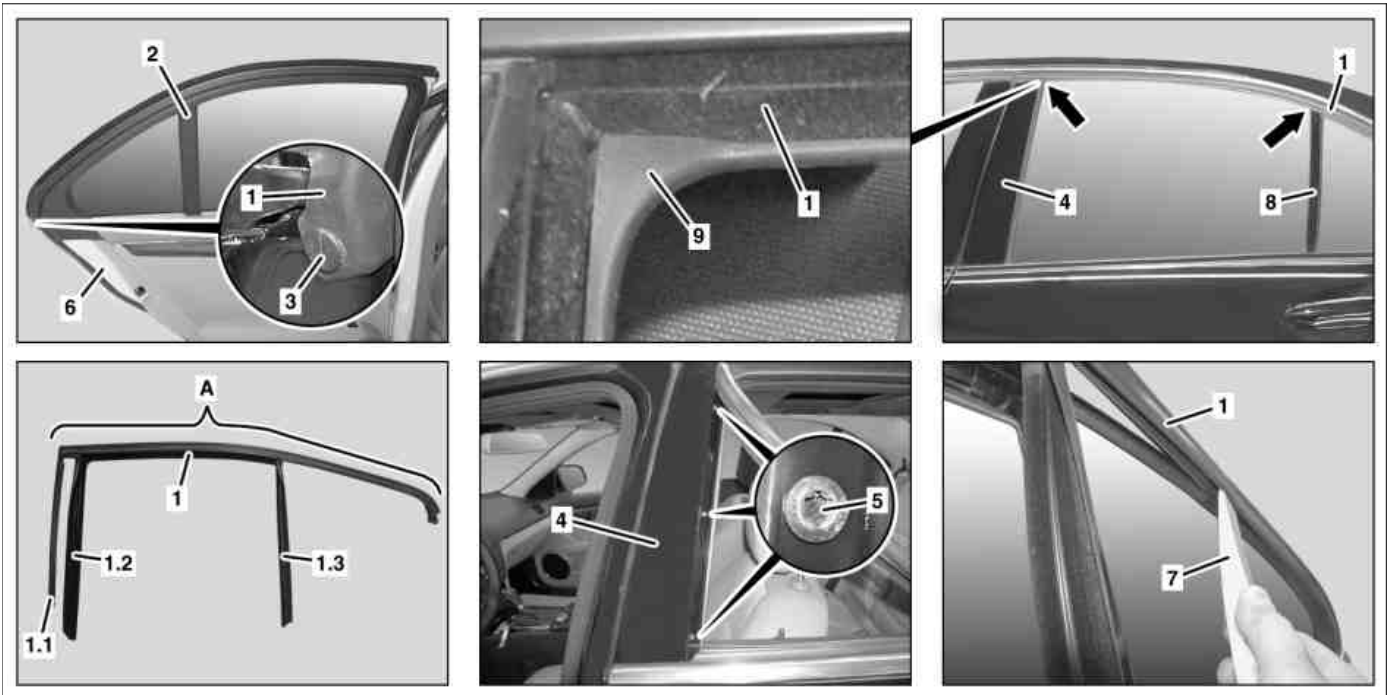


MODEL 204.0 /2 /9

MODEL 212.0 except CODE (Z04) Light armoring

MODEL 212.1

MODEL 212.2



P72.12-2751-09

Shown on model 204.0

1 Window guide seal

1.1 Part section

1.2 Part section

1.3 Part section


2 Window frame paneling

3 Expansion clip (model 204.0/2)

4 Cover

5 Screw









6 Rear door

7  Assembly wedge

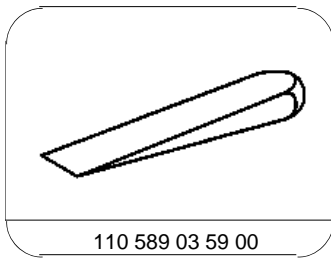
8 Window stay

9 Lug (model 204)

A Upper area

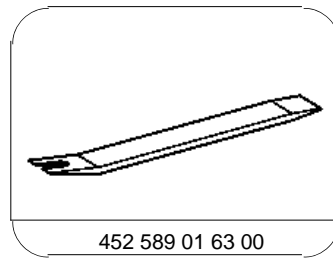
	Removing		
 Danger!	Risk of injury caused by fingers being pinched or crushed when removing, installing or aligning hoods, doors, trunk lids, liftgates or sliding roof	Keep body parts and limbs well clear of moving parts.	AS00.00-Z-0011-01A
1	Wind crank window fully down		
2	Unclip expansion clip (3)	Model 204.0/2/9  On model 204.9 the expansion clip (3) is integrated into the window guide seal (1) and must unclipped carefully. Otherwise the window guide seal (1) can be damaged.  Clip remover	*452589016300
3	Loosen section (1.1) of window guide seal (1) from cover (4)		
4	Pull section (1.2) of window guide seal (1) out of window frame in area of cover (4) until bolts (5) are accessible		
5	Remove bolts (5) and take off cover (4) upward from window frame		
6	Pull section (1.3) of window guide seal (1) upward out of rear door (6)		
7	Lift window guide seal (1) out of groove in window frame in the flocked upper area with assembly wedge (7) as shown	 Assembly wedge	*110589035900
8	Lift upper area (A) of window guide seal (1) out of window frame with assembly wedge (7) and remove window guide seal (1)	 Lift out carefully, window guide seal (1) can bend easily in the upper area (A). Otherwise the window guide seal must be replaced.  Assembly wedge	*110589035900
	Install		
9	Apply antifriction agent to upper area (A) of window guide seal (1)	Antifriction agent	*BR00.45-Z-1010-06A

10	Loosely position window guide seal (1) on window frame, align at both upper corners (arrows) and clip upper area (A) into window frame	⚠️ Clip in carefully; window guide seal (1) can bend easily in upper area (A) and must be then be replaced	
11	Apply coat of soap solution to area of section (1.3) located below waistline after installation	⚠️ Ensure that soap solution does not penetrate into the window guide Danger of soiling the window guide in the window guide seal (1) i Soap solution has the required lubrication characteristics for the installation	
12	Apply antifriction agent to area of section (1.3) located below waistline after installation	Antifriction agent	*BR00.45-Z-1010-06A
13	Slide section (1.3) downward along rear edge of crank window and install in window separator bar (8)		
14	Apply antifriction agent to rear of cover (4) and slide cover (4) onto window frame from top	Antifriction agent	*BR00.45-Z-1010-06A
15	Tighten bolts (5)		
16	Apply coat of soap solution to area of section (1.2) located below waistline after installation	⚠️ Ensure that soap solution does not penetrate into the window guide Danger of soiling the window guide in the window guide seal (1)	
17	Apply antifriction agent to area of section (1.2) located below waistline after installation	Antifriction agent	*BR00.45-Z-1010-06A
18	Slide section (1.2) downward along front edge of crank window and install in cover (4)		
19	Apply antifriction agent to section (1.1) and install in cover (4)	Antifriction agent	*BR00.45-Z-1010-06A
20	Check whether window guide seal (1) is seated correctly in window frame, in cover (4) and on window separator bar (8) ; if applicable correct seat of window guide seal (1) using assembly wedge (7)	i On model 204, ensure that window guide seal (1) is seated correctly in lug (9) on window frame paneling (2), as shown. S Assembly wedge	*110589035900
21	Completely close crank window; ensure that crank window runs correctly into window guides of window guide seal (1)		



110 589 03 59 00

Mounting wedge



452 589 01 63 00

Clip remover

Repair materials

Number	Designation	Order number
BR00.45-Z-1010-06A	Lubricant, rubber assembly 1 l	A 000 989 03 67