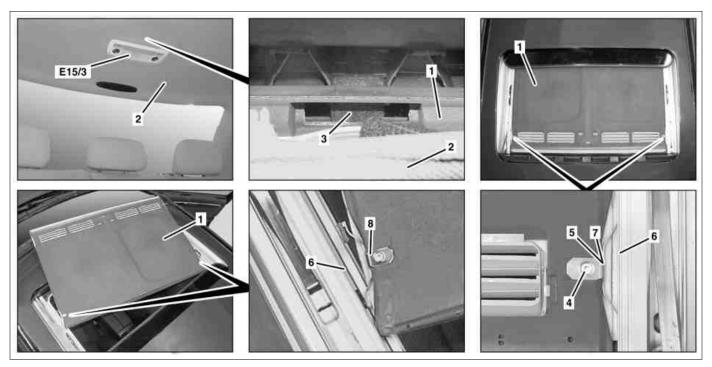
MODEL 204.0 /2, 212, 218 with CODE (414) Power glass tilting/sliding roof



P77.20-2656-09

Shown on model 204.0

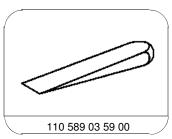
- Sliding sunroof lining Headliner 1
- 2 3 Driver
- Screw

- 5 Left front slider
- 6 Guide rail
- Right front slider

8 Rear sliding rail

Rear dome lamp E15/3

XX	Remove/install		
1.1	Fully open tilting/sliding roof	Model 204.0 /2 Model 212 up to model year 2011	
1.2	Remove tilting/sliding roof panel	Model 212 as of model year 2012 Model 218	AR77.20-P-2852CW
2	Remove rear dome lamp (E15/3) from headliner (2) and allow to hang down with electrical line connected	Model 204.0 /2 Model 212 up to model year 2011	
3	Separate sliding roof lining (1) from driver (3) downward	Model 204.0 /2 Model 212 up to model year 2011	
4	Slide sliding roof lining (1) toward front until left front slider (5) and right front slider (7) are accessible	Model 204.0 /2 Model 212 up to model year 2011	
5	Unscrew bolt (4) from left front slider (5)	Model 204.0 /2 Model 212 up to model year 2011	
6	Tilt left front slider (5) upward and outward and remove from guide rail (6)	Model 204.0 /2 Model 212 up to model year 2011	
7	Unhook right front slider (7) from guide rail (6)	Model 204.0 /2 Model 212 up to model year 2011	
8.1	Carefully push sliding roof lining (1) toward front and guide out of left and right guide rail (6) toward front at an angle	Model 204.0 /2 Model 212 up to model year 2011	
8.2	Push sliding roof frame (1) toward front and remove from guide rail (6) with assembly wedge	Model 212 as of model year 2012 Model 218 © Carefully remove sliding roof frame (1)	
		with $\overline{\mathcal{Y}}$ assembly wedge, sliding roof lining (1) can be damaged.	***********
		S Assembly wedge	*110589035900
9	Install in the reverse order		



Mounting wedge