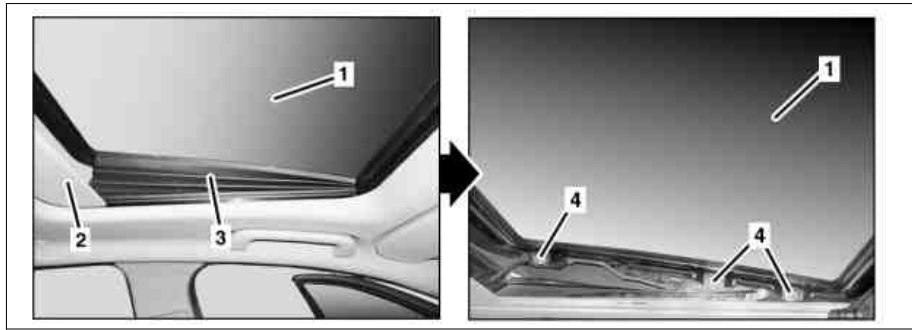


MODEL 204.0 /2, 212, 218 with CODE (414) Power glass tilting/sliding roof

Shown on model 204.0

- 1 Tilting/sliding roof panel
- 2 Sliding sunroof lining
- 3 Rubber bellows
- 4 Bolts



P77.20-2649-04

Modification notes

23.9.09	Tightening sequence modified	Steps 4 and 5	
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	Removing		
⚠	Danger!	Risk of injury caused by fingers being pinched or crushed when removing, installing or aligning hoods, doors, trunk lids, liftgates or sliding roof	Keep body parts and limbs well clear of moving parts. AS00.00-Z-0011-01A
1	Move tilting/sliding roof panel (1) into tilt position		
2	Completely open sliding roof lining (2)		
3	Remove left and right rubber bellows (3)		
4	Loosen center bolt (4), do not unscrew completely		
5	Unscrew front and rear bolts (4)		
6	Remove tilting/sliding roof panel (1)		
⚡	Install		
7	Insert tilting/sliding roof panel (1) and screw in bolts (4)	i Do not tighten bolts (4) yet.	
8	Adjust tilting/sliding roof panel (1) and complete vehicle		AR77.20-P-1100CW