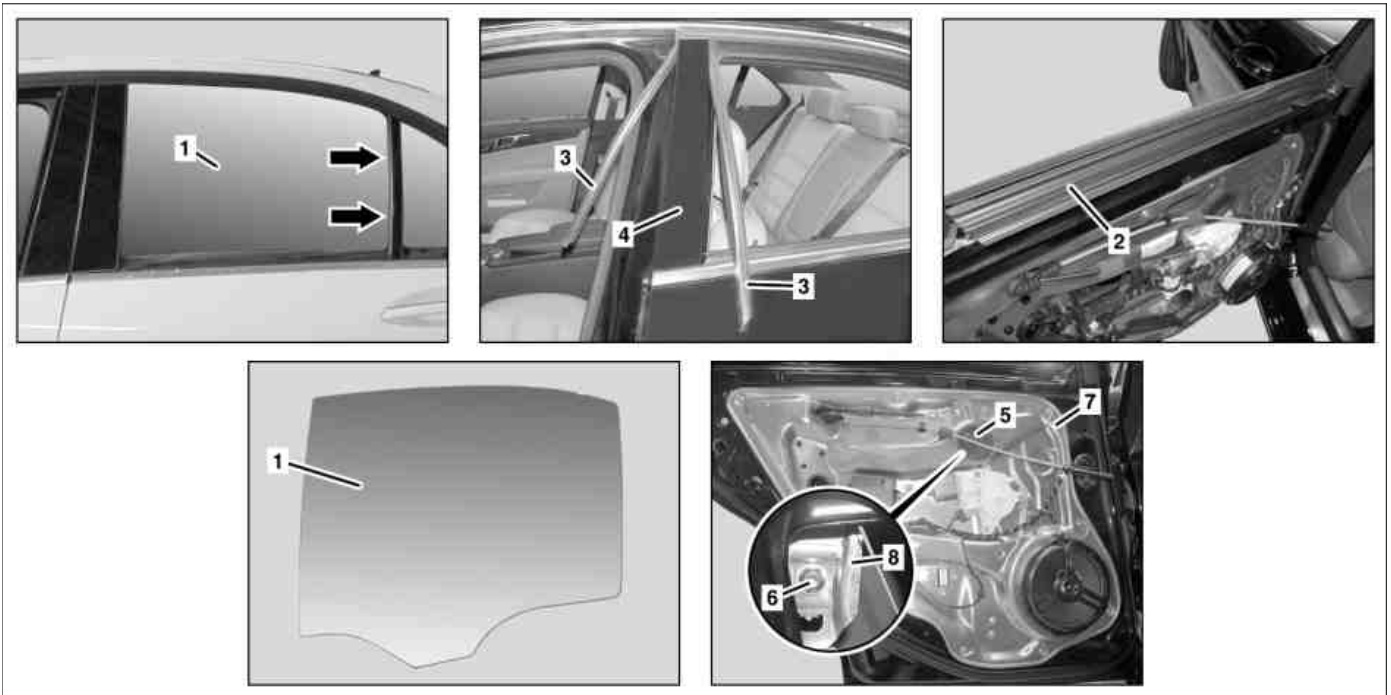


MODEL 204.0 /2 /9

MODEL 212.0 except CODE (Z04) Light armoring

MODEL 212.1

MODEL 212.2



P72.12-2752-09

Shown on model 204.0

1 Crank window

2 Inner sealing rail

3 Window guide seal section

4 Cover

5 Access opening cover

6 Screw

7 Door module

8 Support

☒	Removing		
⚠ Danger!	Risk of injury caused by fingers being pinched or crushed when removing, installing or aligning hoods, doors, trunk lids, liftgates or sliding roof	Keep body parts and limbs well clear of moving parts.	AS00.00-Z-0011-01A
⚠ Danger!	Risk of injury due to hands being crushed when window glass is not secure	Secure window to prevent it from falling down.	AS67.00-Z-0002-01A
1	Completely lower crank window (1)		
2	Remove door lining on left or right rear door		AR72.12-P-1010CW
3	Remove inner sealing rail (2)		
4	Remove window guide seal sections (3) and cover (4)	ⓘ Do not remove remaining window guide seal.	AR72.12-P-1911CW
5	Remove access opening cover (5)		
6	Connect electric wiring harness of removed door lining to left rear door control unit and right rear door control unit		
7	Open crank window (1) until bolt (6) is accessible through assembly opening in door module (7)		
8	Disconnect electric wiring harness of removed door lining from left rear door control unit and right rear door control unit		
9	Loosen bolt (6)	ⓘ Do not remove bolt (6).	
10	Remove crank window (1) from rear door window channel upward		
☒	Install		
11	Guide crank window (1) into window shaft in rear door and slide downward until mount (8) makes contact. Simultaneously slide crank window (1) on window separator bar lightly against stop (arrows).		
12	Tighten screw (6)		
13	Install access opening cover (5) in door module (7)		

14	Completely move down crank window (1) with driver-side power window and outside mirror adjustment switch group		
15	Install cover (4) and front window guide seal sections (3)		AR72.12-P-1911CW
16	Install sealing rail (2) with aid of lubricant	Antifriction agent	*BR00.45-Z-1010-06A
17	Install rear door lining		AR72.12-P-1010CW

Repair materials

Number	Designation	Order number
BR00.45-Z-1010-06A	Lubricant, rubber assembly 1 l	A 000 989 03 67