

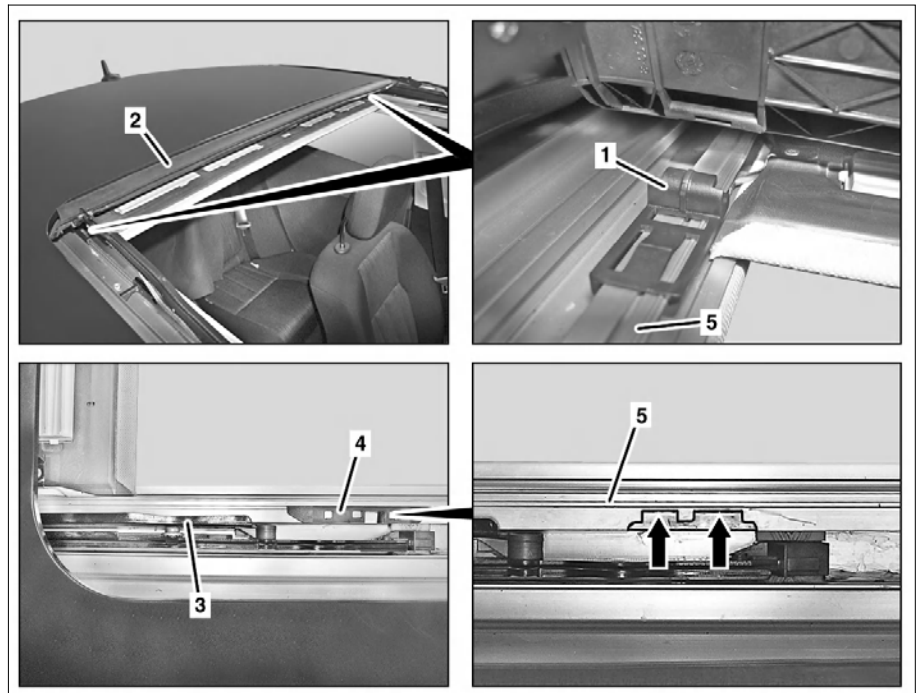
MODEL 204.0 /2 with CODE (414) Power glass tilting/sliding roof

MODEL 212

with CODE (414) Power glass tilting/sliding roof  
up to model year 2011

Shown on right slider on model 204

- 1 Slider
- 2 Water drain rail
- 3 Tilting bracket
- 4 End stop
- 5 Guide rail



P77.20-2654-06

☒ ☒	Remove/install		
	<b>Risk of injury</b> caused by <b>fingers being pinched or crushed</b> when removing, installing or aligning hoods, doors, trunk lids, liftgates or sliding roof	Keep body parts and limbs well clear of moving parts.	AS00.00-Z-0011-01A
1	Remove water drain rail (2).		AR77.20-P-1997CW
2	Move tilting bracket (3) in "OPEN" direction by actuating tilting/sliding roof drive unit until stop (4) can be removed from guide rail (5).		
3	Unclip stop (4) from guide rail (5) toward outside of vehicle.		
4	Push sliding rail (1) toward front and remove through cutouts (arrows) from guide rail (5).		
5	Install in the reverse order		